

Digital Servo Amplifier

SERVOSTAR® 601...620



Assembly, Installation, Setup

Keep all product manuals as a product component during the life span of the servo amplifier.

Pass all product manuals to future users / owners of the servo amplifier.

Edition 02/06

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Previous versions :

Edition	Remarks
05/98	First edition
08/98	a few corrections
09/98	various minor corrections, parameter description removed, parameter setting for multi-axis systems and on/off switching behavior added, Installation/setup divided into two chapters
01/99	614 added, various minor corrections
02/99	Interface relay for digital outputs (pages 26, 43)
06/99	various corrections, cables and connectors removed, choke box added
08/99	24V tolerance, encoder wiring, ventilation
11/99	Packaging, regen resistor
12/99	Option -AS- integrated, ground-bolt, master-slave
04/00	various corrections, setup software on CDROM only, motors 6SM27LL and 6SM37VL added
06/00	Wiring diagrams electr. gearing, warning and error messages, recommended torque
08/00	Wiring diagram in chapter III.9.2 corrected
07/01	S610-30 and options -I/O-14/08- and -2CAN - incorporated, hardware-description incorporated for PROFIBUS and SERCOS, nameplate, motor list and connector assignment corrected, LED-display corrected, error messages expanded
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09/03	Ethernet expansion card and Single axis controller expansion card added
03/04	new regen resistors BAR(U), several corrections
02/06	Company name updated, expansion cards updated, new sections on EtherCat and SynqNet, chapter I re-structured, new sections on motor chokes, Encoder power supply and encoder termination, various error corrections, new ordering codes, Feedback section revised, BAR removed, cross section (awg)

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1 General

1.1 About this manual

This manual describes the digital servo amplifiers of the SERVOSTAR® 600 series (standard version, 1.5 to 20 Amps nominal current). Servoamplifiers of the SERVOSTAR 640/670 series are described in additional manuals.



SERVOSTAR 601 is sold in Europe only

In this manual you can find information about:

●	General	Chapter 1
●	Technical description	Chapter 2
●	Assembly / installation	Chapter 3
●	Interfaces	Chapter 4
●	Setup	Chapter 5
●	Expansions / Accessories	Chapter 6
●	Transport, storage, maintenance, disposal	Chapter 7

A more detailed description of the expansion cards which are currently available and the digital connection to automation systems can be found on the accompanying CD-ROM in Acrobat-Reader format (system requirements: WINDOWS with Internet browser, Acrobat Reader) in English, German, Italian and French versions.

You can print this documentation on any standard printer. A printed copy of the documentation is available from us at extra cost.



This manual makes the following demands on qualified personnel :

Transport :	only by personnel with knowledge in handling electrostatically sensitive components.
Installation :	only by electrically qualified personnel
Setup :	only by personnel with extensive knowledge of electrical engineering / drive technology

1.2 Symbols used in this manual

	Danger to personnel from electricity and its effects		Danger to machinery, general warning		Important notes
⇒ p.	see page	●	special emphasis		

1.3

Abbreviations used in this manual

The abbreviations used in this manual are explained in the table below.

Abbrev.	Meaning
AGND	Analog ground
AS	Restart Lock, option
BTB/RTO	Ready to operate
CAN	Fieldbus (CANopen)
CE	Communauté Européenne (EC)
CLK	Clock signal
COM	Serial interface for a PC-AT
DGND	Digital ground
DIN	German Institute for industrial Standards
Disk	Magnetic storage (diskette, hard disk)
EEPROM	Electrically erasable programmable memory
EMC	Electromagnetic compatibility
EMI	Electromagnetic interference
EN	European standard
ESD	Electrostatic discharge
F-SMA	Fiber Optic Cable connector according to IEC 60874-2
IEC	International Electrotechnical Commission
IGBT	Insulated Gate Bipolar Transistor
INC	Incremental Interface
ISO	International Standardization Organization
LED	Light-emitting diode
MB	Megabyte
NI	Zero pulse
NSTOP	Limit-switch input for CCW rotation (left)
PELV	Protected low voltage
PGND	Ground for the interface
PSTOP	Limit-switch input for CW rotation (right)
PWM	Pulse-width modulation
RAM	Volatile memory
$R_{\text{regen}} (R_B)$	Regen resistor
R_{Bext}	External regen resistor
R_{Bint}	Internal regen resistor
RES	Resolver
ROD 426 (EEO)	A quad B encoder
PLC	Programmable logic controller
SRAM	Static RAM
SSI	Synchronous serial interface
UL	Underwriters Laboratory
VAC	AC voltage
VDC	DC voltage
VDE	Verein deutscher Elektrotechniker
XGND	Ground for the 24V supply

2 Technical Description

2.1 Safety Instructions



- Only properly qualified personnel are permitted to perform activities such as transport, installation, setup and maintenance. Properly qualified persons are those who are familiar with the transport, assembly, installation, setup and operation of the product, and who have the appropriate qualifications for their job. The qualified personnel must know and observe:
IEC 364 and CENELEC HD 384 or DIN VDE 0100
IEC-Report 664 or DIN VDE 0110
National Accident Prevention Regulations or BGV A3
- Read this documentation before carrying out installation and setup. Incorrect handling of the servo amplifier can lead to personal injury or material damage. It is vital that you keep to the technical data and information on connection requirements (on the nameplate and in the documentation).
- The servo amplifiers contain electrostatically sensitive components which may be damaged by incorrect handling. Ground yourself before touching the servo amplifier by touching any unpainted metal surface. Avoid contact with highly insulating materials (artificial fabrics, plastic film etc.). Place the servo amplifier on a conductive surface.



- The manufacturer of the machine must generate a hazard analysis for the machine, and take appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.
- Do not open the units. Keep all covers and switchgear cabinet doors closed during operation. Otherwise there are deadly hazards, with the possibility of severe danger to health or material damage.
- During operation, servo amplifiers, according to their degree of enclosure protection, may have uncovered live components. Control and power connections may be live, even if the motor is not rotating.
- Servo amplifiers may have hot surfaces during operation. Since the front panel is used for cooling, it can reach temperatures above 80°C (176°F).
- Never undo the electrical connections to the servo amplifier while it is live. There is a danger of electric arcing with damage to contacts and danger to persons.
- Wait at least five minutes after disconnecting the servo amplifier from the mains supply voltage before touching live sections of the equipment (e.g. contacts) or undoing connections. Capacitors can still have dangerous voltages present up to five minutes after switching off the supply voltages. To be sure, measure the voltage in the DC bus link circuit and wait until it has fallen below 40V.

2.2 Use as directed

The servo amplifiers are components which are built into electrical equipment or machines, and can only be used as integral components of such equipment.

The manufacturer of the machine must generate a hazard analysis for the machine, and take appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.

The SERVOSTAR 600 family of servo amplifiers can be connected directly to symmetrically earthed (grounded) three-phase industrial mains supply networks [TN-system, TT-system with earthed (grounded) neutral point, not more than 5000 rms symmetrical amperes, 480VAC maximum]. The servo amplifiers must not be operated directly on power supply networks >230V without an earth (ground) or with an asymmetrical earth (ground).

Connection to different mains supply networks (with additional isolating transformer) ⇒ p.16.

Periodic overvoltages between outer conductor (L1, L2, L3) and housing of the servo amplifier may not exceed 1000V (peak value).

Transient overvoltages (< 50µs) between the outer conductors may not exceed 1000V.

Transient overvoltages (< 50µs) between outer conductors and housing may not exceed 2000V.

If the servo amplifiers are used in residential areas, or in business or commercial premises, then additional filter measures must be implemented by the user.

The SERVOSTAR 600 family of servo amplifiers is **only** intended to drive specific brushless synchronous servomotors, with closed-loop control of torque, speed and/or position. The rated voltage of the motors must be at least as high as the DC bus link voltage of the servo amplifier.

The servo amplifiers **may only** be operated in a closed switchgear cabinet, taking into account the ambient conditions defined on page 19 and the dimensions shown on page 27. Ventilation or cooling may be necessary to prevent enclosure ambient from exceeding 45°C (113°F).

Use only copper wire. Wire size may be determined from EN 60204 (or table 310-16 of the NEC 60°C or 75°C column for AWG size).

We only guarantee the conformance of the servo amplifiers with the standards for industrial areas (page 11), if the components (motors, cables, amplifiers etc) are delivered by Danaher Motion.

Option -AS-, restart lock for personnel safety

The -AS- restart lock is **exclusively** intended to provide safety for personnel, by preventing the restart of a system. To achieve this personnel safety, the wiring of the safety circuits must meet the safety requirements of EN60204, EN292 and EN 954-1.

The -AS- restart lock must **only** be activated,

- when the motor is no longer rotating (setpoint = 0V, speed = 0rpm, enable = 0V).
Drives with a suspended load must have an additional safe mechanical blocking (e.g. by a motor-holding brake).
- when the monitoring contacts (KSO1/2 and BTB/RTO) for all servo amplifiers are wired into the control signal loop (to recognize a cable break).

The -AS- restart lock may **only** be controlled by a CNC if the control of the internal safety relay is arranged for redundant monitoring.

The -AS- restart lock must **not** be used if the drive is to be made inactive for the following reasons :

1.
 - cleaning, maintenance and repair operations
 - long inoperative periods

In such cases, the entire system should be disconnected from the supply by the personnel, and secured (main switch).
2.
 - emergency-stop situations

In an emergency-stop situation, the main contactor is switched off (by the emergency-stop button or the BTB-contact in the safety circuit).

2.3 European Directives and Standards

Servo amplifiers are components that are intended to be incorporated into electrical plant and machines for industrial use. When the servo amplifiers are built into machines or plant, the amplifier must not be used until it has been established that the machine or equipment fulfills the requirements of the EC Machinery Directive (98/37/EC), the EC EMC Directive (89/336/EEC) and the EC Low Voltage Directive 73/23/EEC.

Standards to be applied for conformance with the EC Machinery Directive (98/37/EC):

EN 60204-1 (Safety and Electrical Equipment in Machines)

EN 292 (Safety of Machines)



The manufacturer of the machine must generate a hazard analysis for the machine, and must implement appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.

Standards to be applied for conformance with the EC Low Voltage Directive (73/23/EEC):

EN 60204-1 (Safety and Electrical Equipment in Machines)

EN 50178 (Electronic Equipment in Power Installations)

EN 60439-1 (Low Voltage Switchgear Combinations)

Standards to be applied for conformance with the EC EMC Directive (89/336/EEC):

EN 61000-6-1 / EN 61000-6-2 (Interference Immunity in Residential & Industrial Areas)

EN 61000-6-3 / EN 61000-6-4 (Interference Generation in Residential & Industrial Areas)

The manufacturer of the machine/plant is responsible for ensuring that it meets the limits required by the EMC regulations. Advice on the correct installation for EMC (such as shielding, grounding, treatment of connectors and cable layout) can be found in this documentation.



The machine/plant manufacturer must check whether other standards or EC Directives must be applied to the machine/plant.

2.4 CE conformance

Conformance with the EC EMC Directive 89/336/EEC and the Low Voltage Directive 73/23/EEC is mandatory for the supply of servo amplifiers within the European Community. Product standard EN 61800-3 is applied to ensure conformance with the EMC Directive. The Declaration of Conformity form can be found on our website (download area).

Concerning noise immunity the servo amplifier meets the requirements to the 2nd environmental category (industrial environment). For noise emission the amplifier meets the requirement to a product of the category C3.



Warning! This product can cause high-frequency interferences in non industrial environments which can require measures for interference suppression.

The servo amplifiers have been tested in a defined configuration, using the system components that are described in this documentation. Any divergence from the configuration and installation described in this documentation means that you will be responsible for carrying out new measurements to ensure conformance with regulatory requirements. The standard EN 50178 is applied to ensure conformance with the Low Voltage Directive.

2.5 UL and cUL- Conformance

This servo amplifier is listed under UL file number **E217428**.

UL (cUL)-certified servo amplifiers (Underwriters Laboratories Inc.) fulfil the relevant U.S. and Canadian standard (in this case UL 840 and UL 508C).

This standard describes the fulfilment by design of minimum requirements for electrically operated power conversion equipment, such as frequency converters and servo amplifiers, which is intended to eliminate the risk of fire, electric shock, or injury to persons, being caused by such equipment. The technical conformance with the U.S. and Canadian standard is determined by an independent UL (cUL) inspector through the type testing and regular check-ups.

Apart from the notes on installation and safety in the documentation, the customer does not have to observe any other points in direct connection with the UL (cUL)-certification of the equipment.

UL 508C




UL 508C describes the fulfilment by design of minimum requirements for electrically operated power conversion equipment, such as frequency converters and servo amplifiers, which is intended to eliminate the risk of fire being caused by such equipment.

UL 840

UL 840 describes the fulfilment by design of air and insulation creepage spacings for electrical equipment and printed circuit boards.

2.6 Nameplate

The nameplate depicted below is attached to the side of the servo amplifier.
The information described below is printed in the individual fields.

Servo amplifier type		Serial number		Comments	
Danaher Motion GmbH Wacholderstr. 40-42 D-40489 Düsseldorf www.DanaherMotion.com Typenbezeichnung		Customer Support Europe Tel. +49 (0)203 / 99790 Italy Tel. +39 (0)362 / 594260 North America Tel. +1 (815) 226-2222 Model Number		E217428 C UL US LISTED IND. CONT. EQ. 1VD4 CE Ser. Nr. Ser. No. Bemerkung Comment	
Spannungsversorgung		Power Supply		Encl. Rating	
Umgebungstemp. Ambient temp.		Nennstrom Nom. Current		Schutzart	
 008102106842		 5.76			
max. ambient temperature		Electrical supply Installed load		Output current in S1 operation	
				Enclosure Rating	

2.7 Instrument description

2.7.1 Package supplied

When you order a SERVOSTAR 600 series amplifier (order numbers ⇒ p.96), you will receive:

- SERVOSTAR 6xx
- mating connectors X3, X4, X0A, X0B, X7, X8



The mating SubD connectors and motor connector X9 are not part of the package!

- Assembly, Installation and Setup Instructions
- Online documentation on CD-ROM
- Setup software DRIVE.EXE on CD-ROM

Accessories: (must be ordered separately)

- AC synchronous servomotor (linear or rotary)
- motor cable (pre-assembled), or both motor connectors separately, with motor cable as a cut-off length
- feedback cable (pre-assembled or both feedback connectors separately, with feedback cable as length)
- Power supply for encoders with a power consumption of more than 150mA (⇒ p. 89)
- Terminating adapter for encoders with no terminating resistors (⇒ p. 89)
- motor choke 3YLN (⇒ p.88), for cable length above 25m
- external regen resistor BAR(U) (⇒ p.87)
- communications cable to the PC (⇒ p.55) or Y-adapter (⇒ p.59) for setting parameters of up to 6 servo amplifiers from one PC
- power cable, control cables, fieldbus cables (as lengths)

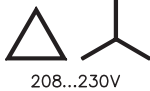
2.7.2 The digital servo amplifiers of the series SERVOSTAR 600

Standard version


- 6 current ratings (1.5 A -Europe only-, 3 A , 6 A , 10 A , 14 A, 20 A)
- three instrument widths : 70 mm for 1.5A up to 10A rated current
 100 mm for 14A rated current
 120 mm for 20A rated current
- wide range of rated voltage ($3 \times 208\text{V}_{-10\%}$ to $3 \times 480\text{V}_{+10\%}$)
- shield connection directly at the servo amplifier
- two analog setpoint inputs
- integrated CANopen (default 500 kBaud), for integration into CAN bus systems and for setting parameters for several amplifiers via the PC-interface of one amplifier
- integrated RS232, electrically isolated, integrated pulse-direction interface

Electrical supply

- Directly off grounded 3 phase system,
 $230\text{V}_{-10\%} \dots 480\text{V}_{+10\%}$, 50 Hz,
 $208\text{V}_{-10\%} \dots 480\text{V}_{+10\%}$, 60 Hz



208...230V



208...480V

TN-system or TT-system with grounded neutral point, max. 5000 rms symmetrical amperes.
 Connection to other mains supply networks only with insulating transformer ⇒ p.16
- B6 rectifier bridge, directly off 3-phase earthed (grounded) supply system, integral power input filter and inrush circuit
- single-phase supply (e.g. for setup) is possible
- Fusing: (e.g. fusible cutout) provided by the user
- Shielding: All shielding connections directly on the amplifier
- Output stage: IGBT- module with isolated current measurement
- Regen circuit: with dynamic distribution of the regen power between several amplifiers on the same DC bus link circuit. Internal regen resistor as standard, external regen resistors if required
- DC bus link voltage 260 — 900 VDC, can be switched in parallel
- Interference suppression filter for the supply input (to Cat. 3) is integrated
- Interference suppression filter for the 24V aux. supply (to Cat. 3) is integrated

Integrated safety

- Safe electrical separation to EN 50178 between the power input / motor connections and the signal electronics, provided by appropriate insulation/creepage distances and complete electrical isolation
- Soft-start, overvoltage recognition, short-circuit protection, phase-failure monitoring
- Temperature monitoring of servo amplifier and motor
 (when using our motors with our pre-assembled cables)

Auxiliary supply voltage 24VDC

- Electrically isolated, internal fusing (3.15 AT), from an external 24VDC psu, e.g. with insulating transformer

Operation and parameter setting

- With our user-friendly software for setup through the serial interface of a PC
- Direct operation by means of two keys on the servo amplifier and a 3-character LED display for status display in case there is no PC available
- Fully programmable via RS232 interface

Completely digital control

- Digital current controller (space vector pulse-width modulation, 62.5 μ s)
- digital speed controller adaptable to most different load conditions (65 μ s or 250 μ s)
- Integral position controller with adaptation possibilities for customer needs (250 μ s)
- Pulse direction interface integrated for connection of a servomotor to a stepping motor control
- Evaluation of the resolver signals and sine-cosine signals of a high-resolution encoder
- Encoder simulation (incremental or SSI)

Auxiliary functions

- 2 analog monitor outputs
- 4 programmable digital inputs (normally, two are defined as limit-switch inputs)
- 2 programmable digital outputs
- Freely programmable combinations of all digital signals

Options/Expansions

- -AS- built-in safety relay (personnel-safety starting lock-out) \Rightarrow p. 65
- I/O expansion card \Rightarrow p. 71
- PROFIBUS DP expansion card \Rightarrow p. 74
- SERCOS expansion card \Rightarrow p. 75
- DeviceNet expansion card \Rightarrow p. 77
- EtherCat expansion card \Rightarrow p. 80
- SynqNet expansion card \Rightarrow p. 81
- -2CAN- expansion module, separated connectors for CAN bus and RS232 \Rightarrow p. 83
- Third party expansion cards (ModBus, FireWire, LightBus etc. - contact distributors for further information)

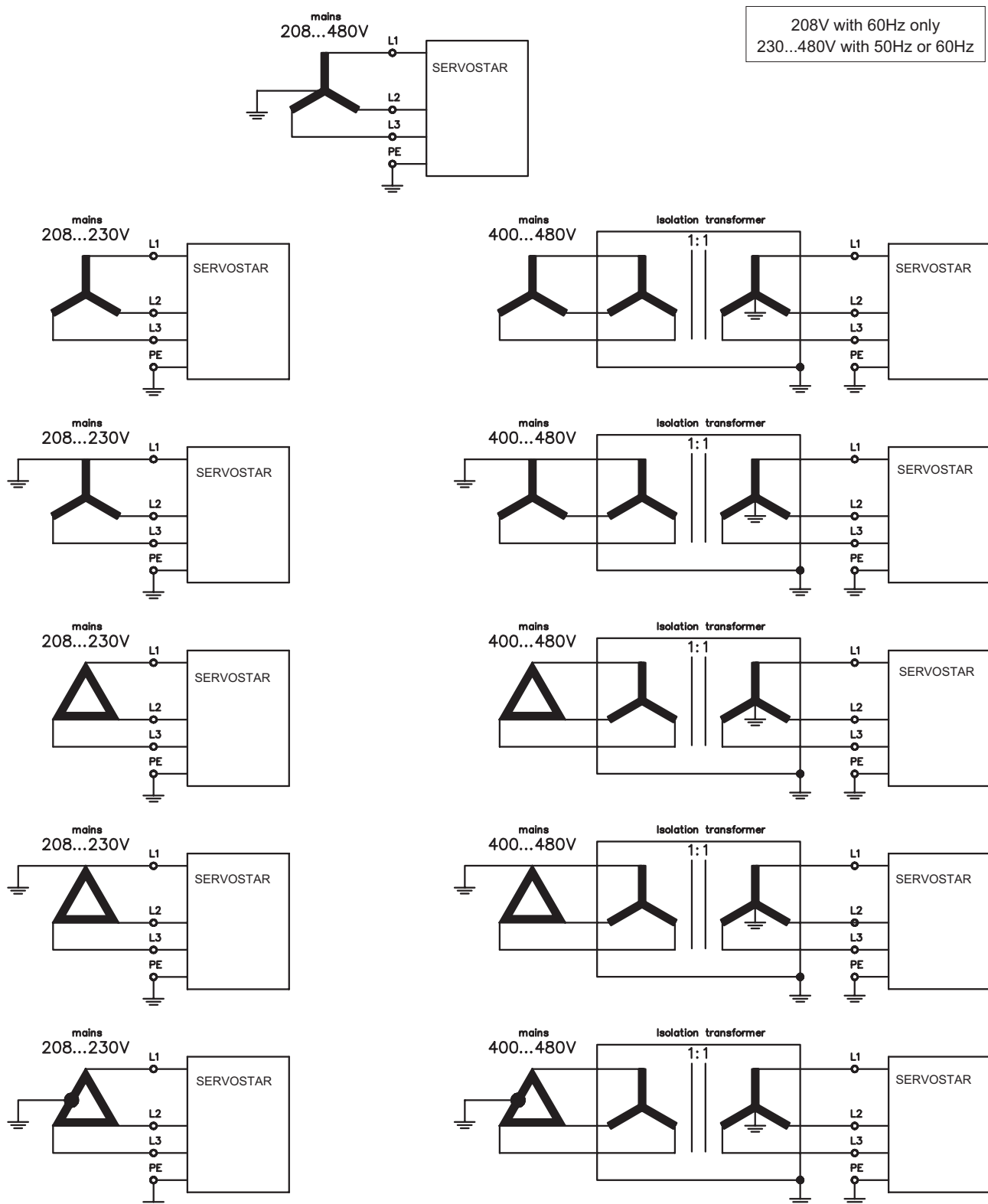
2.8

Connection to different mains supply networks

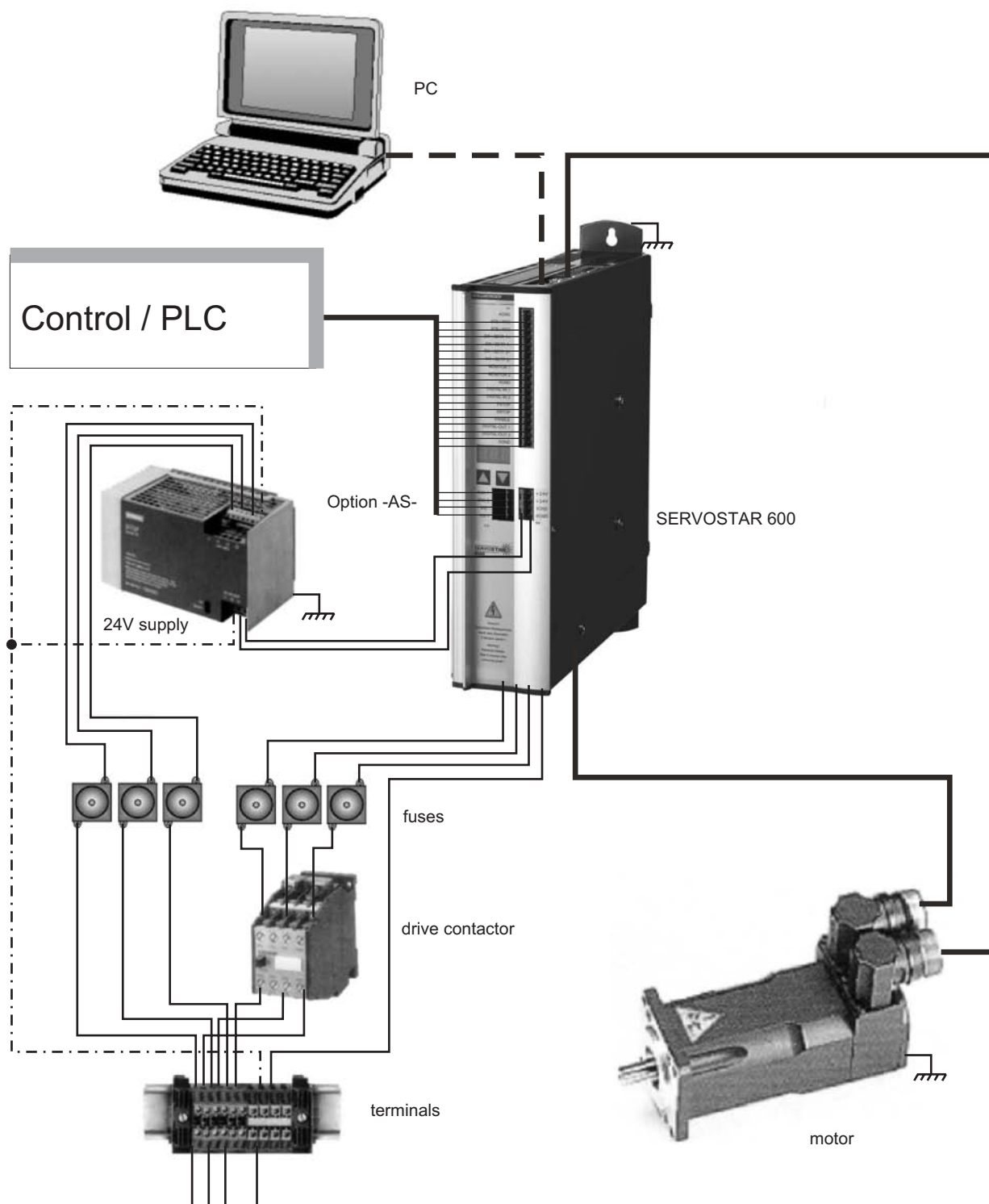
On this page you'll find all possible connection variations to different mains supply networks.



An isolating transformer is always required for 400...480V mains networks without earth(ground) and for networks with asymmetrical earth(ground).



2.9 Components of a servo system



2.10

Technical data

		SERVOSTAR						
Rated data	DIM	601	603	606	610	610-30	614	620
Rated supply voltage (grounded system)	V~	3 x 230V ^{-10%} ... 480V ^{+10%} , 50 Hz						
	V~	3 x 208V ^{-10%} ... 480V ^{+10%} , 60 Hz						
Rated installed load for S1 operation	kVA	1	2	4	7	7	10	14
Rated DC bus link voltage	V=	260 - 675						
Rated output current (rms value, ± 3%)	A _{rms}	1.5	3	6	10	10	14	20
Peak output current (max. ca. 5s, ± 3%)	A _{rms}	3	6	12	20	30 (2s)	28	40
Clock frequency of the output stage	kHz	8 (16 with VDCmax=400V)						
Technical data for regen circuit	—	⇒ p.22						
Overvoltage protection threshold	V	450...900						
Max. load inductance	mH	150	75	40	25	24	15	12
Min. load inductance	mH	25	12	7.5	4	4	2.5	2
Form factor of the output current (at rated data and min. load inductance)	—	1.01						
Bandwidth of subordinate current controller	kHz	> 1.2						
Residual voltage drop at rated current	V	5						
Quiescent dissipation, output stage disabled	W	15						
Dissipation at rated current (incl. power supply losses, without regen dissipation)	W	30	40	60	90	90	160	200
Inputs								
Setpoint 1/2, resolution 14bit/12bit Common-mode voltage max. Input resistance to AGND	V	±10						
	V	±10						
	kΩ	20						
Digital inputs	V	according to IEC 61131						
Digital outputs, open collector	V	according to IEC 61131						
BTB/RTO output, relay contacts	V	DC max. 30, AC max. 42						
	mA	500						
Aux. power supply, electrically isolated without brake	V	24 (-0% +15%)						
	A	1 (max. 16)						
Aux. power supply, electrically isolated with brake (consider voltage loss!)	V	24 (-0% +15%)						
	A	3 (max. 16)						
Min./max. output current, brake	A	0,15 / 2						
Connections								
Control signals	—	Combicon 5.08 / 18 pole , 2,5mm ²						
Power signals	—	Power Combicon 7.62 / 4x4 + 1x6-pole, 4mm ²						
Resolver input	—	SubD 9pole (socket)						
Sine-cosine encoder input	—	SubD 15pole (socket)						
PC-interface, CAN	—	SubD 9pole (plug)						
Encoder simulation, ROD (EEO) / SSI	—	SubD 9pole (plug)						
Mechanical								
Weight	kg	4					5	7.5
Height without connectors	mm	275						
Width	mm	70					100	120
Depth without connectors	mm	265						

2.10.1 Recommended torque

Connector	Recommended torque
X3, X4	0.5 to 0.6 Nm (4.43 to 5.31 in lb)
X0A, X0B, X7, X8, X9	0.5 to 0.6 Nm (4.43 to 5.31 in lb)
Ground bolt	3.5 Nm (31 in lb)

2.10.2 Fusing

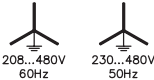
2.10.2.1 Internal Fusing

Circuit	internal fuse
Auxiliary supply 24V	3.15 AT (FRx-3)
Regen resistor	electronic

2.10.2.2 External fusing

Fusible cutouts or similar (Fuse UL time delay)	SERVOSTAR 601 / 603	SERVOSTAR 606 / 610	SERVOSTAR 614 / 620
AC supply $F_{N1/2/3}$	6 AT (FRx-6)	10 AT (FRx-10)	20 AT (FRx-25)
24V supply $F_{H1/2/3}$	max. 12 AF (max. FRx-12)		
Regen resistor $F_{B1/2}$	4 A (FRS-6)	6 A (FRS-6)	6 AF (FRS-10)
(x = S or S-R for 480V applications x = N or N-R for 230V applications)			

2.10.3 Allowable ambient conditions, ventilation, mounting position

Storage temperature / humidity / duration	⇒ p.91
Transport temperature / humidity	⇒ p.91
Supply voltage tolerances Input power 	min 3x 230V _{-10%} AC / max 3x 480V ^{+10%} , 50 Hz min 3x 208V _{-10%} AC / max 3x 480V ^{+10%} , 60 Hz
Aux. power supply	24 VDC (-0% +15%), check voltage drop
Ambient temperature in operation	0 to +45°C (32 to 113°F) at rated data +45 to +55°C (113 to 131°F) with power derating 2.5% / K
Humidity in operation	rel. humidity 85%, no condensation
Site altitude	up to 1000m a.m.s.l. without restriction 1000 — 2500m a.m.s.l. with power derating 1.5%/100m
Pollution level	Pollution level 2 to EN60204/EN50178
Enclosure protection	IP 20
Mounting position	generally vertical. ⇒ p.27
Ventilation	forced convection by built-in fan
Make sure that there is sufficient forced ventilation within the switchgear cabinet.	



2.10.4 Conductor cross-sections

Technical data for connection cables ⇒ p.34.

Following EN 60204 (for AWG: table 310-16 of the NEC 60°C or 75°C column), we recommend for **single-axis systems**:

AC connection	SERVOSTAR 601-610: 1.5 mm ² (14awg) SERVOSTAR 614/620 : 4 mm ² (12awg)	600V,105°C (221°F), twisted
DC bus link	SERVOSTAR 601-610: 1.5 mm ² (14awg) SERVOSTAR 614/620: 4 mm ² (12awg)	600V,105°C (221°F), shielded for lengths>20cm
Motor cables up to 25 m length*	SERVOSTAR 601-610: 1-1.5 mm ² (14awg) SERVOSTAR 614/620: 2.5 mm ² (12awg)	600V,105°C (221°F), shielded, capacitance <150pF/m
Motor cables 25 to 100 m length*, with motor choke 3YLN (consult our customer service)	SERVOSTAR 601-606: 1 mm ² (14awg) SERVOSTAR 610-620: 2.5 mm ² (12awg)	600V,105°C (221°F), shielded, capacitance <150pF/m
Resolver, thermostat-motor, max.100m length*	4x2x0.25 mm ² (22awg) twisted pairs, shielded, capacitance <120pF/m	
Encoder, thermostat-motor, max.50m length*	7x2x0.25 mm ² (22 awg) twisted pairs, shielded, capacitance <120pF/m	
Setpoints, monitors, AGND	0.25 mm ² (22awg) twisted pairs, shielded	
Control signals, BTB, DGND	0.5 mm ² (20awg)	
Holding brake (motor)	min. 0.75 mm ² (18awg), 600V,105°C (221°F), shielded, check voltage drop	
+24 V / XGND	max. 2.5 mm ² (12awg), check voltage drop	
For multi-axis systems, please note the special operating conditions in your installation		

* Danaher Motion North America delivers cables up to 39m length.
Danaher Motion Europe delivers cables up to the maximum length.



2.10.5 LED display

A 3-character LED display shows the amplifier status after switching on the 24V supply (⇒ p.60). During operation of the amplifier via the keys on the front panel, the parameter and function numbers (⇒ p.61) are displayed, as well as the numbers of any errors which occur (⇒ p.62).

2.11 Grounding system

AGND — ground for analog inputs/outputs, internal analog/μC ground

DGND — ground for digital inputs/outputs, optically isolated

XGND — ground for external 24V aux. voltage, optically and inductively isolated

PGND — ground for encoder simulation, RS232, CAN, optically isolated

The potential isolation is shown in the block diagram (⇒ p. 37).

2.12

Control for motor-holding brake

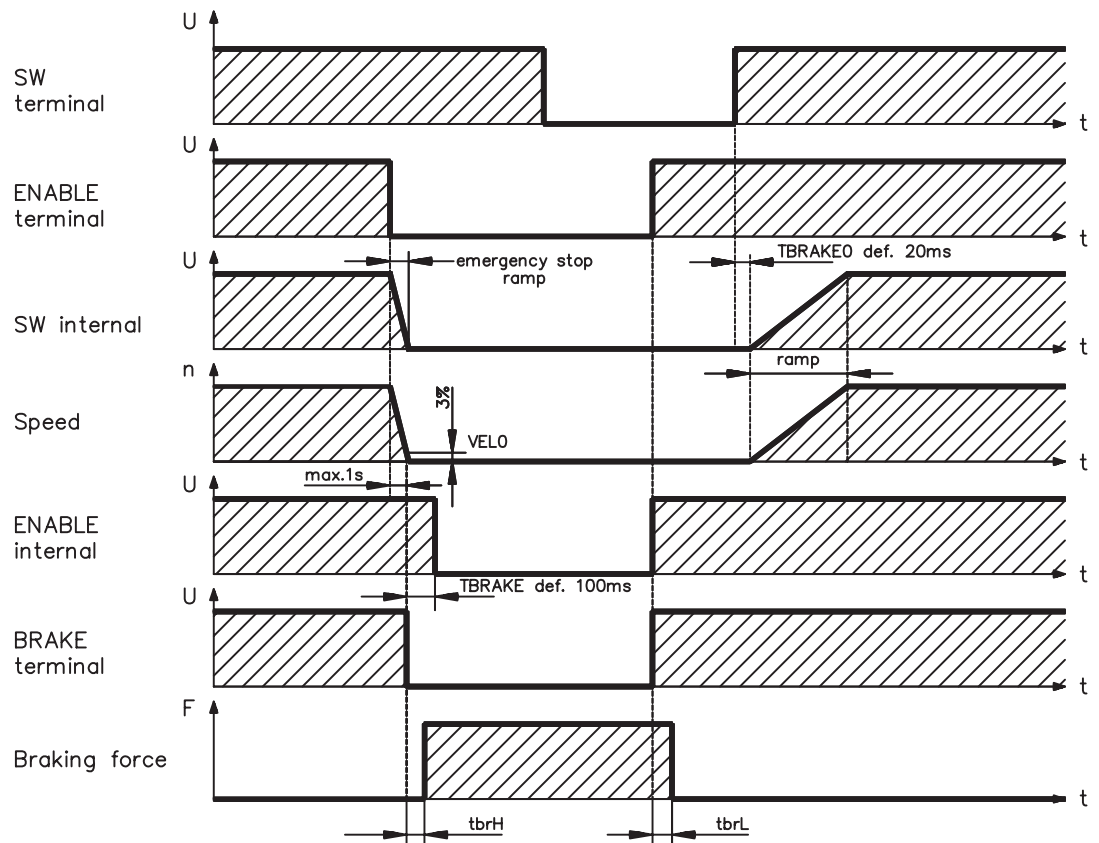
A 24V / max. 2A holding brake in the motor can be controlled directly by the servo amplifier.



Check voltage drop, measure the voltage at brake input and check brake function (brake and no brake).

This function does not ensure personnel safety!

The brake function must be enabled through the BRAKE parameter (setting: WITH BRAKE). In the diagram below you can see the time and functional relationships between the ENABLE signal, speed setpoint, speed and braking force.

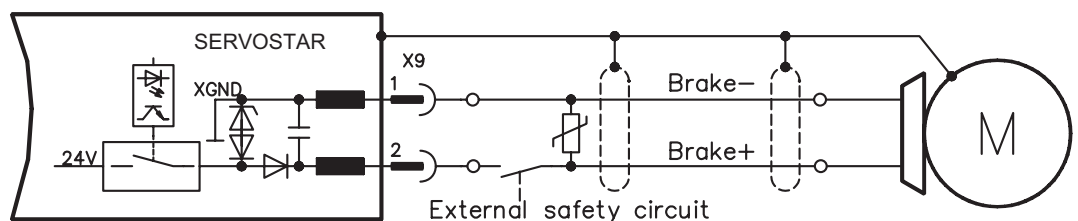


During the internal ENABLE delay time of 100ms the speed setpoint of the servo amplifier is internally driven down a 10ms ramp to 0V. The brake output is switched on when 3% of the final speed is reached.

The rise (tbrH) and fall (tbrL) times of the holding brake which is built into the motors are different for the various types of motor (see motor manual).

A description of the interface can be found on page 39 .

A safe (for personnel) operation of the holding brake requires an additional "make" (n.o.) contact in the brake circuit and a suppressor device (varistor) for the recommended brake circuit diagram :



2.13 Regen circuit

During braking with the aid of the motor, energy is fed back to the servo amplifier. This energy is converted into heat in the regen resistor. The regen circuit (thresholds) are adjusted to the supply voltage with the help of the setup software.

Our customer service can help you with the calculation of the regen power which is required. A description of the interface can be found on page 39.

Internal regen resistor

SERVOSTAR 601/603	66 Ω
SERVOSTAR 606-620	33 Ω

External regen resistor (see p. 87)

SERVOSTAR 601-620	33 Ω
-------------------	-------------

Functional description

1.- Individual amplifiers, **not coupled** through the DC bus link (DC+, DC-)

The circuit starts to respond at a DC bus link voltage of 400V, 720V or 840V (depending on the supply voltage).

If the energy which is fed back from the motor, as an average over time or as a peak value, is higher than the preset regen power, then the servo amplifier will output the status "regen power exceeded" and the regen circuit will be switched off.

At the next internal check of the DC bus link voltage (after a few ms) an overvoltage will be detected and the servo amplifier will be switched off with the error message "Overvoltage F02" (\Rightarrow p.62).

The BTB/RTO contact (terminal X3/2,3) will be opened at the same time (\Rightarrow p.48)

2.- Several servo amplifiers **coupled** through the DC bus link circuit (DC+, DC-)

Thanks to the built-in regen circuit with its patented power distribution, several amplifiers (even with different current ratings) can be operated off a common DC bus link. This is achieved by an automatic adjustment of the regen thresholds (which vary, because of tolerances). The regen energy is distributed equally among all the amplifiers.

The **combined power** of all the amplifiers is always available, as continuous or peak power. The switch-off takes place as described under 1. (above) for the servo amplifier with the lowest switch-off threshold (resulting from tolerances). The RTO (BTB) contact of this amplifier (terminals X3/2,3) will be opened at the same time (\Rightarrow p.48).

Technical Data

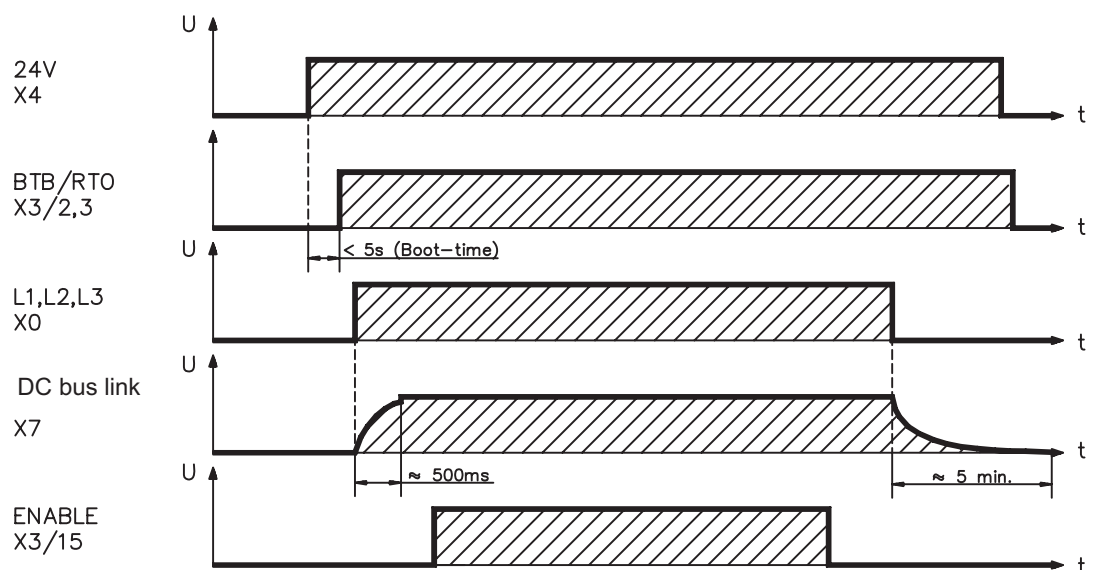
The technical data depend on the used servo amplifier type and on the mains voltage. See table on the next page.

Regen circuit: technical data			SERVOSTAR	
Supply voltage	Rated data	DIM	601 - 603	606 - 620
3 x 230 V	Upper switch-on level of regen circuit	V	400 - 430	
	Switch-off level of regen circuit	V	380 - 410	
	Overvoltage F02	V	450	
	Continuous power of regen circuit (R_{Bint})	W	80	200
	Continuous power of regen circuit (R_{Bext}) max.	kW	0.25	0.75
	Pulse power, internal (R_{Bint} max. 1s)	kW	2.5	5
	Pulse power, external (R_{Bext} max. 1s)	kW	5	
	External regen resistor	Ω	33	
3 x 400 V	Upper switch-on level of regen circuit	V	720 - 750	
	Switch-off level of regen circuit	V	680 - 710	
	Overvoltage F02	V	800	
	Continuous power of regen circuit (R_{Bint})	W	80	200
	Continuous power of regen circuit (R_{Bext}) max.	kW	0.4	1.2
	Pulse power, internal (R_{Bint} max. 1s)	kW	8	16
	Pulse power, external (R_{Bext} max. 1s)	kW	16	
	External regen resistor	Ω	33	
3 x 480 V	Upper switch-on level of regen circuit	V	840 - 870	
	Switch-off level of regen circuit	V	800 - 830	
	Overvoltage F02	V	900	
	Continuous power of regen circuit (R_{Bint})	W	80	200
	Continuous power of regen circuit (R_{Bext}) max.	kW	0.5	1.5
	Pulse power, internal (R_{Bint} max. 1s)	kW	10.5	21
	Pulse power, external (R_{Bext} max. 1s)	kW	21	
	External regen resistor	Ω	33	

2.14

Switch-on and switch-off behavior

The diagram below illustrates the correct functional sequence for switching the servo amplifier on and off.



2.14.1 Stop function to EN 60204 (VDE 0113)

If a fault occurs (⇒ p.62) the output stage of the servo amplifier is switched off and the BTB/RTO contact is opened. In addition, a global error signal can be given out at one of the digital outputs (terminals X3/16 and X3/17) (see online help for the setup software). These signals can be used by the higher-level control to finish the current PLC cycle or to shut down the drive (with additional brake or similar.).

Instruments which are equipped with a selected "Brake" function use a special sequence for switching off the output stage (⇒ p.21).

The -AS- option can be used to switch off the drive via a positive-action (approved by the Trade Liability Association) safety relay, so that personnel safety is ensured at the drive shaft (⇒ p.65).

The Stop functions are defined in EN 60204 (VDE 0113), Para. 9.2.2, 9.2.5.3.

There are three categories of Stop functions:

- Category 0: Shut down by immediately switching off the supply of energy to the drive machinery (i.e. an uncontrolled shut-down);
- Category 1: A controlled shut-down, during which the supply of energy to the drive machinery is maintained to perform the shut-down, and where the energy supply is only interrupted when the shut-down has been completed;
- Category 2: A controlled shut-down, where the supply of energy to the drive machinery is maintained.

Every machine must be equipped with a Stop function to Category 0. Stop functions to Categories 1 and/or 2 must be provided if the safety or functional requirements of the machine make this necessary.

You can find additional information and implementation examples in our application note "Stop and Emergency Stop functions".

2.14.2 Emergency Stop strategies

The Emergency Stop function is defined in EN 60204 (VDE 0113), Para. 9.2.5.4.

Implementation of the Emergency Stop function :

You can find wiring recommendations in our application note "Stop and Emergency Stop functions"

Category 0:

The controller is switched to "disable", the electrical supply (400VAC) is disconnected. The drive must be held by an electromagnetic holding device (brake).

In multi-axis systems with connected DC bus link bus (intermediate circuit) the motor leads have to be disconnected by a changeover switch (contactor, e.g. Siemens 3RT1516-1BB40) and short-circuited by resistors connected in a star configuration.

Category 1:

If hazardous conditions can result from an emergency stop switch-off with an unbraked run-down, then the drive can be switched off by a controlled shut-down.

Stop Category 1 permits electromotive braking with a switch-off when zero speed has been reached. Safe shut-down can be achieved, when the loss of the mains supply is not rated as a fault and the control takes over the disabling of the servoamplifier.

In the normal situation, only the supply power is switched off in a safe manner.

The 24V auxiliary supply remains switched on.

3

Installation

3.1

Important instructions



- Protect the servo amplifier from impermissible stresses. In particular, do not let any components become bent or any insulation distances altered during transport and handling. Avoid contact with electronic components and contacts.
- Check the combination of servo amplifier and motor. Compare the rated voltage and current of the units. Carry out the wiring according to the connection diagram on page 29.
- Make sure that the maximum permissible rated voltage at the terminals L1, L2, L3 or +DC, –DC is not exceeded by more than 10% even in the most unfavorable case (see EN 60204-1 Section 4.3.1). An excessive voltage on these terminals can lead to destruction of the regen circuit and the servo amplifier.
- The fusing of the AC supply input and the 24V supply is installed by the user (⇒ p.19).
- Take care that the servo amplifier and motor are earthed (grounded) properly. Do **not** use painted (non-conductive) mounting plates.
- Route power and control cables separately. We recommend a separation of at least 200mm. This improves the interference immunity required by EMC regulations. If a motor power cable is used which includes cores for brake control, **the brake control cores must be separately shielded**. Connect the shielding at both ends (⇒ p.30).
- Install all shielding with large areas (low impedance), with metallised connector housings or shield connection clamps where possible. Notes on connection techniques can be found on page 33.
- Feedback lines may not be extended, since thereby the shielding would be interrupted and the signal processing could be disturbed.
- The cable between servo amplifier and regen resistor must be shielded.
- Install all heavy-current cables with an adequate cross-section, as per EN 60204. (⇒ p.20) and use the requested cable material (⇒ p. 34) to reach max. cable length.
- Wire the BTB/RTO contact in series into the safety circuit of the installation. Only in this way is the monitoring of the servo amplifier assured.
- Ensure that there is an adequate flow of cool, filtered air into the bottom of the switchgear cabinet or use heat exchangers. Observe page 19 .
- It is permissible to alter the servo amplifier settings by using the setup software.
Any other alterations will invalidate the warranty.



Never disconnect the electrical connections to the servoamplifier while it is live. In unfavorable circumstances this could result in destruction of the electronics. Residual charges in the capacitors can have dangerous levels up to 300 seconds after switching off the mains supply voltage. Measure the bus voltage at the DC bus link pins (+DC/-DC), and wait until the voltage has fallen below 40V. Control and power connections can still be live, even when the motor is not rotating.

3.2 Guide to installation and wiring

The following notes should assist you to carry out the installation in a sensible sequence, without overlooking anything important.

Site	In a closed switchgear cabinet. Observe page 19 . The site must be free from conductive or corrosive materials. For the mounting position in the cabinet ⇒ p. 27
Ventilation	Check that the ventilation of the servo amplifier is unimpeded and keep within the permitted ambient temperature ⇒ p. 19 . Keep the required space clear above and below the servo amplifier ⇒ p. 27.
Assembly	Assemble the servo amplifier and power supply, filter and choke close together on the conductive, grounded mounting plate in the cabinet.
Cable selection	Select cables according to EN 60204 (⇒ p. 20)
Grounding Shielding	EMC-compliant (EMI) shielding and grounding (⇒ p. 30) Earth (ground) the mounting plate, motor housing and CNC-GND of the controls. Notes on connection techniques are on page 33
Wiring	<p>Route power leads and control cables separately Wire the BTB/RTO contact in series into the safety loop</p> <ul style="list-style-type: none"> — Connect the digital control inputs to the servo amplifier — Connect up AGND (also if fieldbuses are used) — Connect the analog setpoint, if required — Connect up the feedback unit (resolver and/or encoder) — Connect the encoder emulation, if required — Connect the expansion card (see hints from page 70) — Connect the motor cables, connect shielding to EMI connectors at both ends — Use motor chokes (3YLN, see p.88) for lead lengths >25m — Connect the external regen resistor (with fusing) if required — Connect aux. supply (for max. permissible voltage values ⇒ p. 19) — Connect main power supply (for max. permissible voltage values ⇒ p. 19) — Connect PC (⇒ p. 55).
Final check	— Final check of the implementation of the wiring, according to the wiring diagrams which have been used.

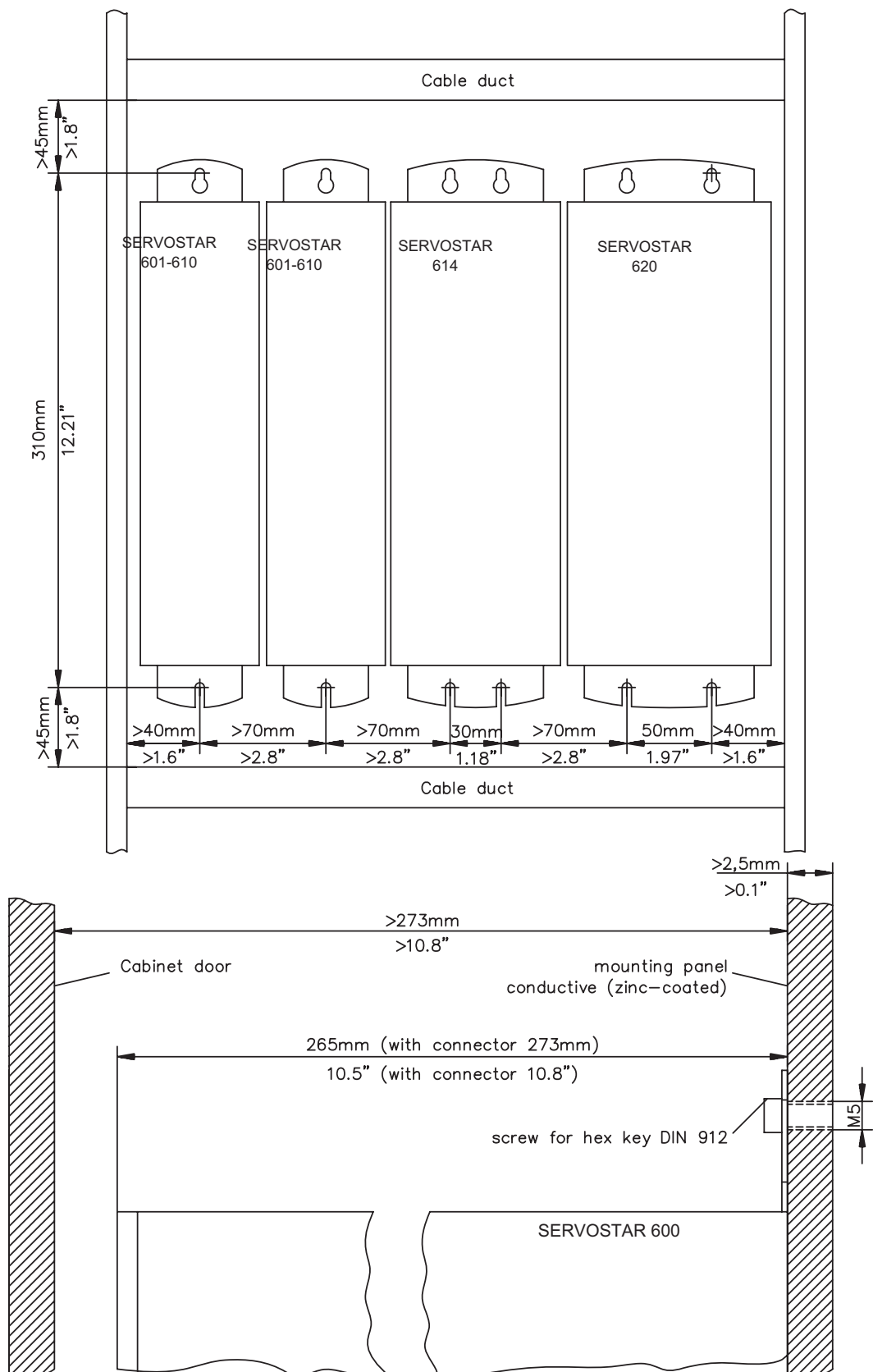


3.3

Assembly

Material : 2 or 4 hexagon socket screws to DIN 912, M5

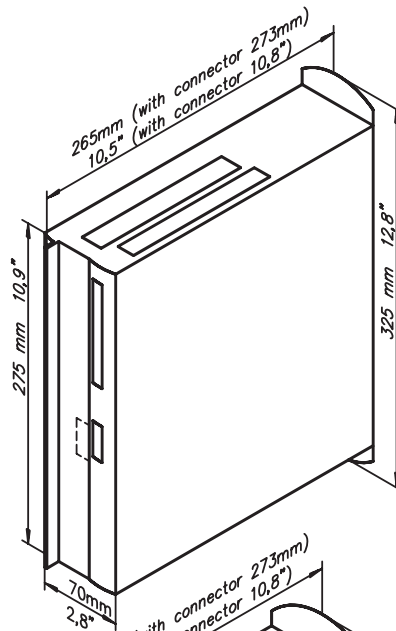
Tool required : 4 mm Allen key



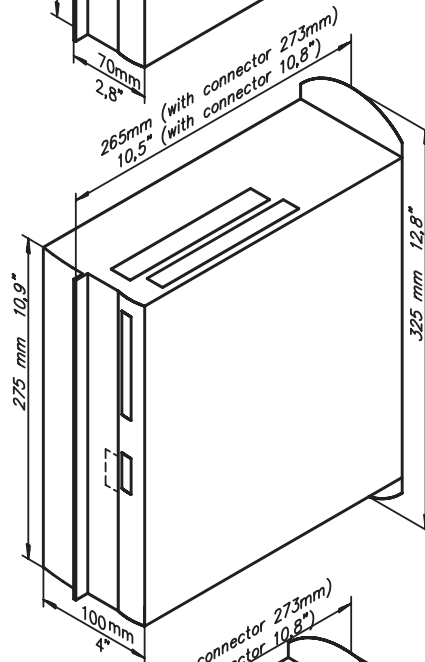
3.3.1

Dimensions

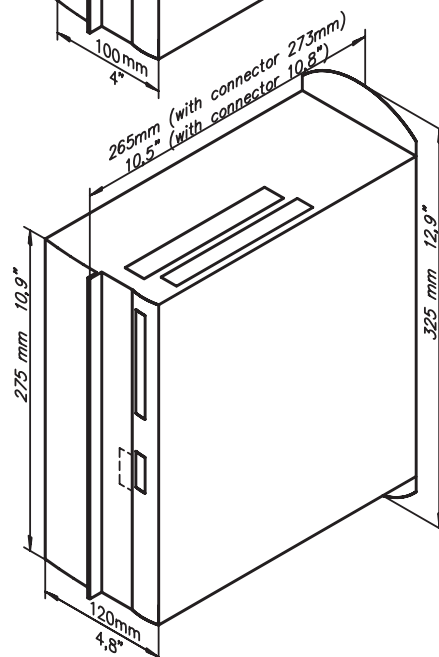
SERVOSTAR 601/603/606/610



SERVOSTAR 614



SERVOSTAR 620



3.4

Wiring



Only professional staff who are qualified in electrical engineering are allowed to install the servo amplifier.

The installation procedure is described as an example. A different procedure may be sensible or necessary, depending on the application of the equipment.

We provide further know-how through **training courses** (on request).

**Warning !**

Only install and wire up the equipment when it is not live, i.e. when neither the mains power supply nor the 24 V auxiliary voltage nor the operating voltages of any other connected equipment is switched on.

Take care that the cabinet is safely disconnected (with a lock-out, warning signs etc.). The individual voltages will be switched on for the first time during setup.



The ground symbol $\text{---}\text{||}\text{---}$, which you will find in all the wiring diagrams, indicates that you must take care to provide an electrically conductive connection with the largest possible surface area between the unit indicated and the mounting plate in the switchgear cabinet.

This connection is for the effective grounding of HF interference, and must not be confused with the PE- symbol $\text{---}\text{||}\text{---}$ (a protective measure to EN 60204).

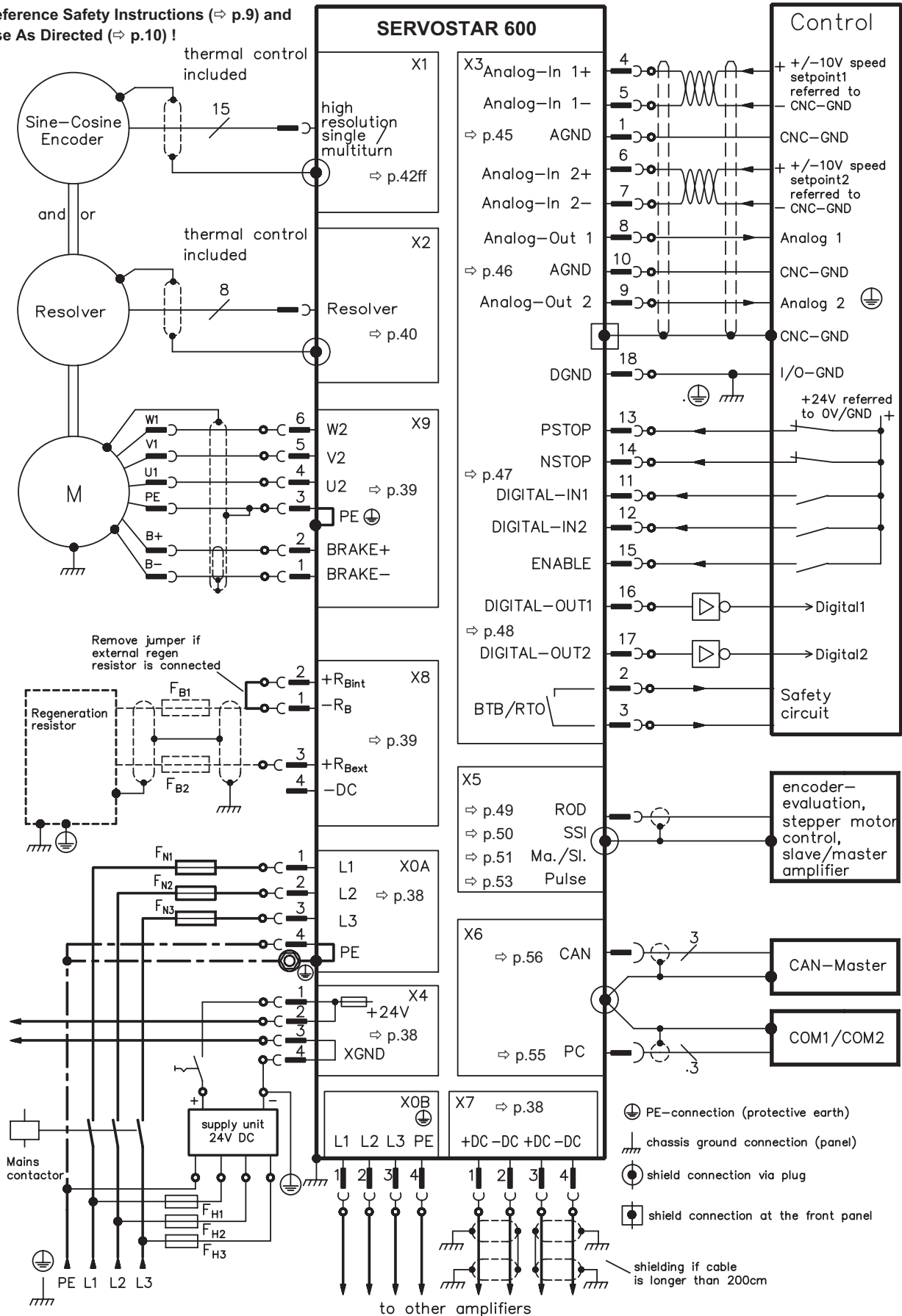


Use the following connection diagrams:

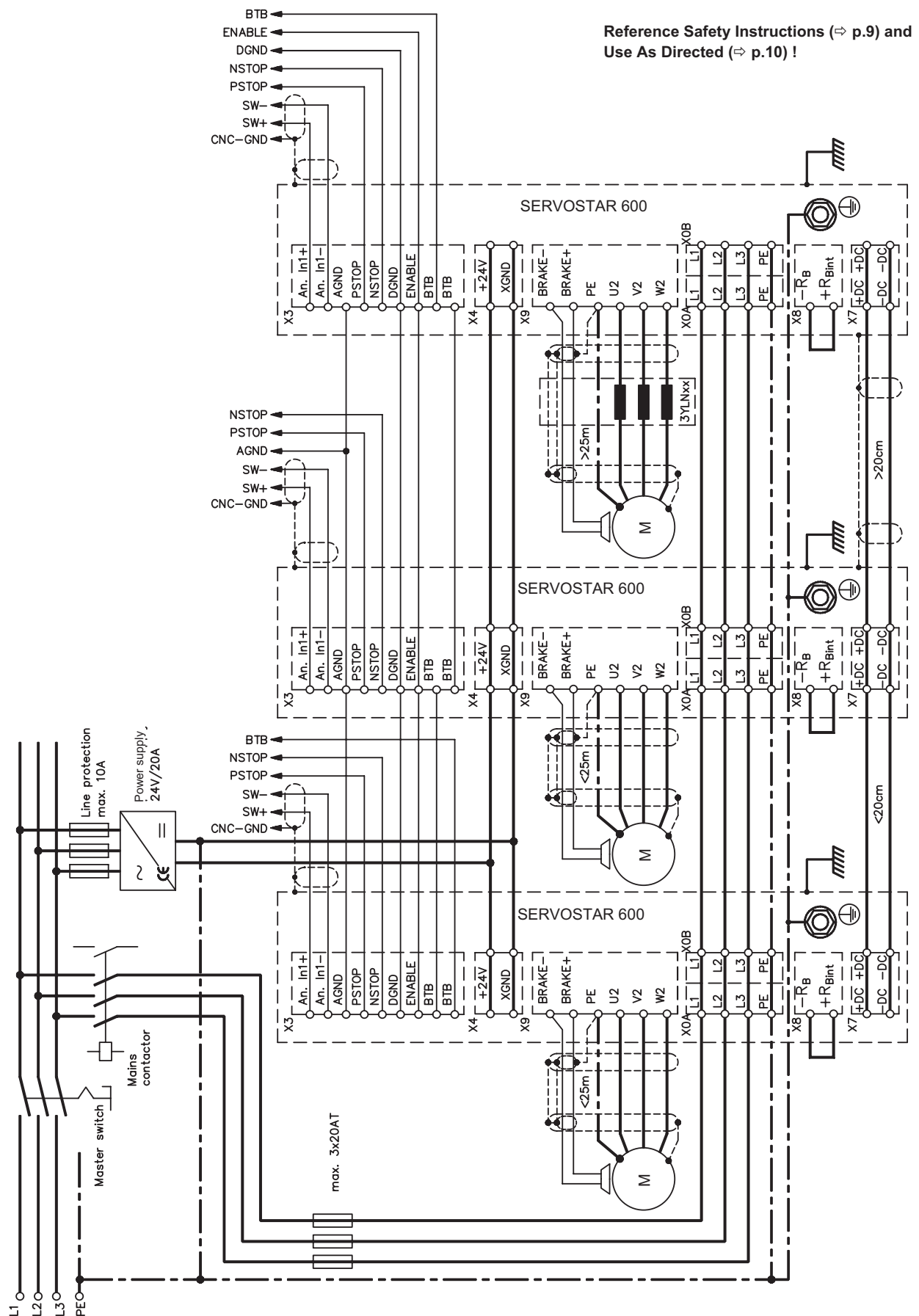
Overview	: page 30
Multi-axis systems, example	: page 29
Mains power	: page 38
Motor	: page 39
Feedback:	
Resolver	: page 40
Incr.Enc. or Sine Enc. with Hall	: page 41
Encoder with EnDat/HIPERFACE	: page 42
Incremental encoder (AqB)	: page 43
Encoder without data channel	: page 44
Encoder Emulation:	
ROD (A quad B)	: page 49
SSI	: page 50
Master-Slave Interface	: page 51
Pulse-Direction Interface	: page 53
RS232 / PC	: page 55
CAN Interface	: page 56
Restart lock option -AS-	: page 67
Expansion cards:	
I/O-14/08	: page 73
PROFIBUS	: page 74
SERCOS	: page 76
DeviceNet	: page 77
EtherCat	: page 80
SynqNet	: page 82
-2CAN-	: page 84

3.4.1 Connection diagram

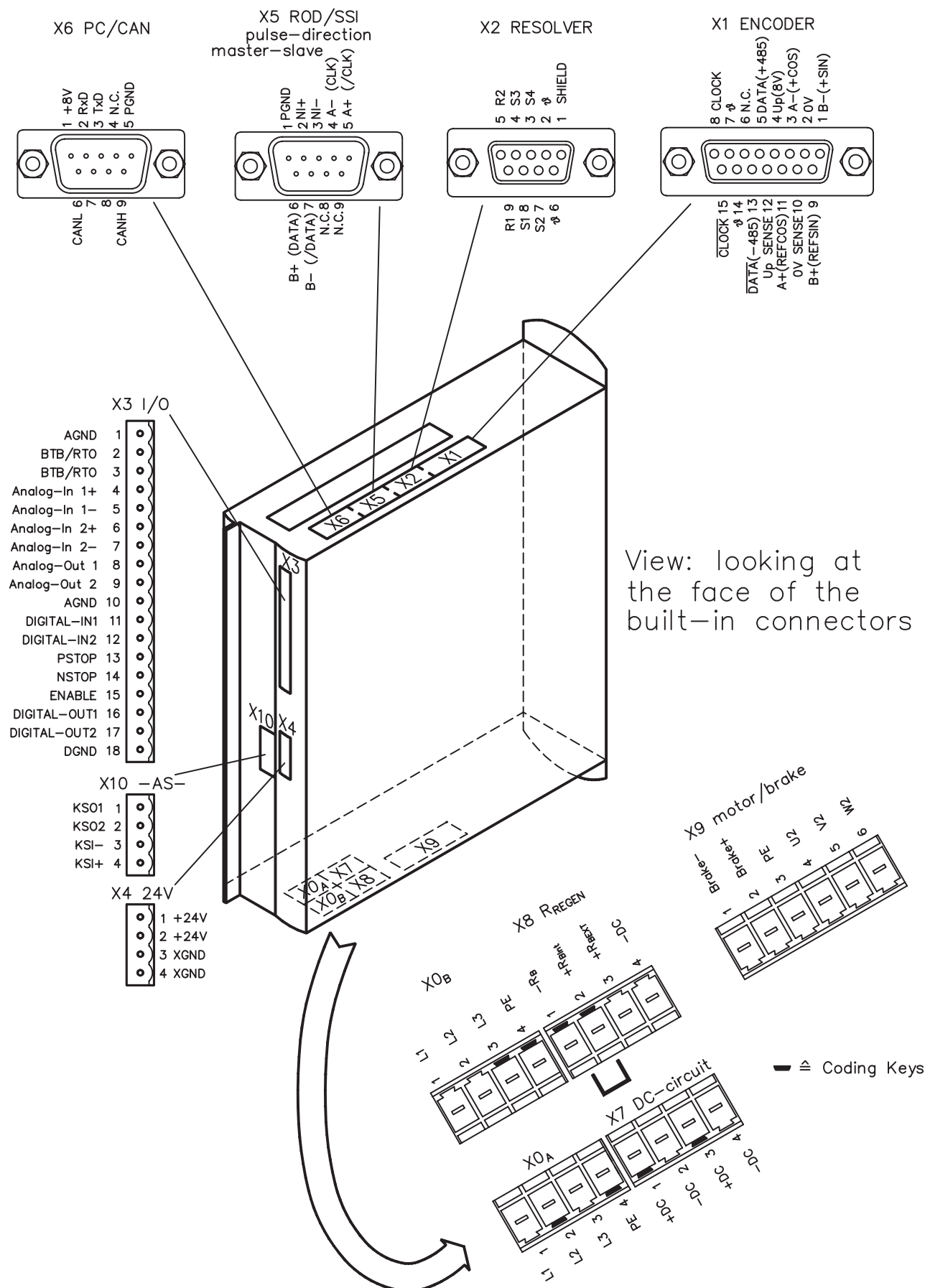
Reference Safety Instructions (⇒ p.9) and
Use As Directed (⇒ p.10) !



3.4.2 Example of connections for multi-axis system

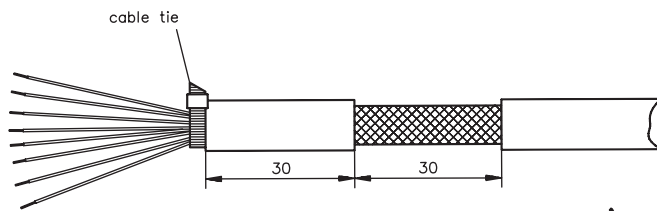


3.4.3 Pin assignments



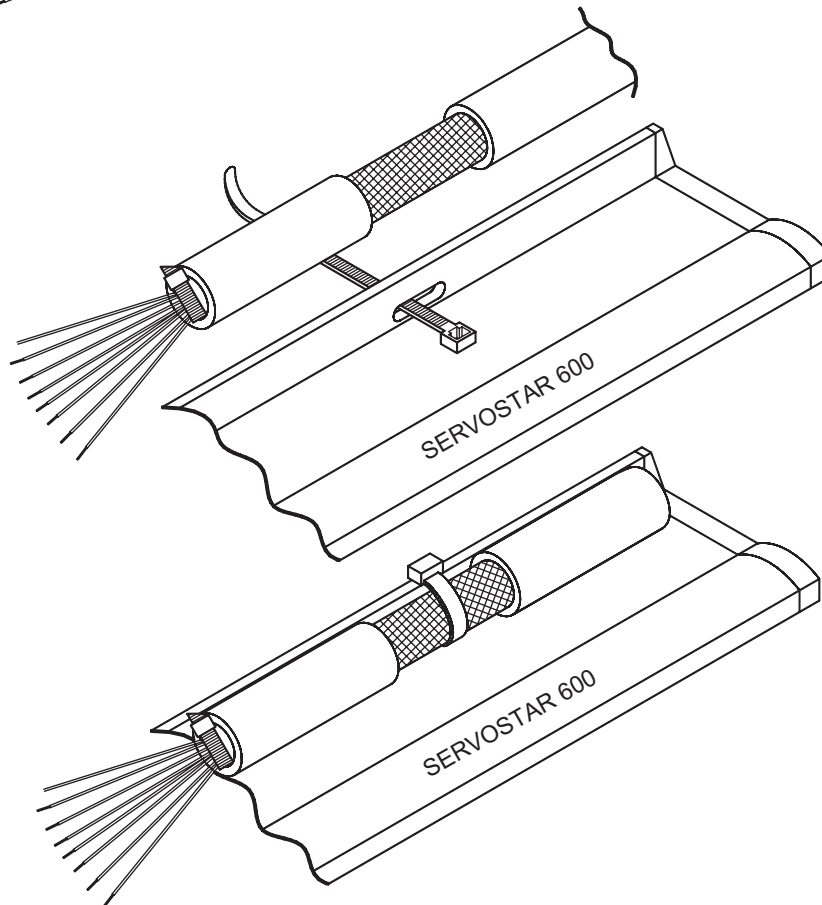
3.4.4 Notes on connection techniques

3.4.4.1 Shielding connection to the front panel



Remove the outer covering of the cable and the shielding braid from the cores for the required length. Secure the cores with a cable tie.

Remove the outer covering of the cable over a length of about 30mm, without damaging the shielding braid.



Pull a cable tie through the slot in the shielding rail (front panel) of the servo amplifier.

Use the cable tie to clamp the shielding braid of the cable firmly to the shielding rail.

3.4.4.2 Technical data for connecting cables

Further information on the chemical, mechanical and electrical characteristics of the cables can be obtained from our customer service.



Observe the restrictions in the chapter "Conductor cross-sections" on page 20. To reach the max. permitted cable length, you must use cable material that matches the capacitance requirements listed below.

Insulation material

Sheathing PUR (polyurethane, code 11Y)
Core insulation PETP (polyesteraphtalate, code 12Y)

Capacitance

Motor cable less than 150 pF/m
RES-/Encoder-cable less than 120 pF/m

Technical data

- The brackets in the cable designation indicate the shielding.
- All cables are suitable for use as trailing cables.
- The technical data refer to the use as moveable cables.
- Operating life : 1 million bending cycles

Cores [mm ²]	max. Length [m]	Used for	Operation- Temperature range [°C]	Outside diameter [mm]	Bending radius [mm]
(4x1.0)	100*	Motor / power	-30 / +80	10	100
(4x1.5)	100*	Motor / power	-30 / +80	10.5	105
(4x2.5)	100*	Motor / power	-5 / +70	12,6	125
(4x4)		Power	-5 / +70	14,7	150
(4x1,0+(2x0,75))	100*	Motor incl. Brake	-30 / +80	10,5	105
(4x1,5+(2x0,75))	100*	Motor incl. Brake	-30 / +80	11,5	120
(4x2,5+(2x1))	100*	Motor incl. Brake	-30 / +80	14,2	145
(4x(2x0.25))	100*	Resolver	-30 / +80	7,7	70
(7x(2x0,25))	50*	Encoder	-30 / +80	9,9	90

* Motor cables longer than 25m with motor choke 3YLN only, see page 88.

Danaher Motion North America delivers cables up to 39m length.

Danaher Motion Europe delivers cables up to the maximum length.

3.5 Setup software

3.5.1 General

This chapter describes the installation of the setup software DRIVE.EXE for the SERVOSTAR 600 digital servo amplifiers.

We offer training and familiarization courses on request.

3.5.1.1 Use as directed

The setup software is intended to be used for setting up and storing the operating parameters for the SERVOSTAR 600 series of servo amplifiers. The attached servo amplifier can be setup with the assistance of the software - during this process the drive can be controlled directly by the service functions.



Only professional personnel who have the relevant expertise described on page 7 are permitted to carry out online parameter setting for a drive which is running. Sets of data which are stored on data media are not safe against unintended alteration by other persons. After loading a set of data you must therefore check all parameters thoroughly before enabling the servo amplifier.

3.5.1.2 Software description

The servo amplifiers must be adapted to the requirements of your installation. Usually you will not have to carry out this parameter setting yourself on the amplifier, but on a PC, with the assistance of the setup software. The PC is connected to the servo amplifier by a null-modem cable (see p.55) . The setup software provides the communication between SERVOSTAR 600 and the PC.

You will find the setup software on the accompanying CD-ROM and at our web site.

With very little effort you can alter parameters and instantly observe the effect on the drive, since there is a continuous (online) connection to the amplifier.

Simultaneously, important actual values are read out from the amplifier and displayed on the PC monitor (oscilloscope function).

Any interface modules (expansion cards) which may be built into the amplifier are automatically recognized, and the additional parameters which are required for position control or motion-block definition are made available.

Sets of data can be stored on data media (archived) and loaded again. Sets of data which are stored on data media can be printed.

We supply you with motor-specific default sets of data for the most common combinations of servo amplifier and motor. In most applications you will be able to use these default values to get your drive running without any problems.

3.5.1.3 Hardware requirements

The PC interface (X6, RS232) of the servo amplifier is connected to the serial interface of the PC by a null-modem cable (**not a null-modem link cable !**) (⇒ p.55).



Connect / disconnect the interface cable only when the supply is switched off for both the PC and the servo amplifier.

The interface in the servo amplifier is electrically isolated by an optocoupler, and is at the same potential as the CANopen interface.

Minimum requirements for the PC:

Processor	:	Pentium® I or higher
Operating system	:	WINDOWS 95(c) / 98 / 2000 / ME / NT 4.0 / XP
Graphics adapter	:	Windows compatible, color
Drives	:	hard disk with at least 10 MB free space CD-ROM drive
Main memory	:	at least 8MB
Interface	:	one free serial interface (COM1:, 2:, 3: or COM4:)

3.5.1.4 Operating systems

WINDOWS 95(c) / 98 / 2000 / ME / NT / XP

DRIVE.EXE is executable under WINDOWS 95(c) / 98 / 2000 / ME / XP and WINDOWS NT 4.0.
The HTML help system is **not** available under WINDOWS 95a and 95b.

WINDOWS FOR WORKGROUPS 3.xx, DOS, OS2 Unix, Linux

DRIVE.EXE is not executable under WINDOWS 3.xx, DOS, OS2, Unix and Linux.
In emergency, operation is possible through an ASCII terminal emulation (without user-interface).
Interface settings : 9600 bps, no parity, no handshake

3.5.2 Installation under WINDOWS 95 / 98 / 2000 / ME / NT / XP

An installation program can be found on the CD-ROM which makes it easier to install the setup software on your PC.

Installation

Autostart function activated:

Insert the CD-ROM into a free drive. A window with the start screen opens. There you find a link to the setup software DRIVE.EXE. Click it and follow the instructions.

Autostart function deactivated:

Insert the CD-ROM into a free drive. Click on **START** (task bar), then on **Run**. Enter the program call: **x:\start.exe** (x = correct CD drive letter).
Click **OK** and proceed as described above.

Connection to the serial interface of the PC

Connect the interface cable to a serial interface on your PC and the PC interface (X6) of the SERVOSTAR 600 (⇒ p. 55).

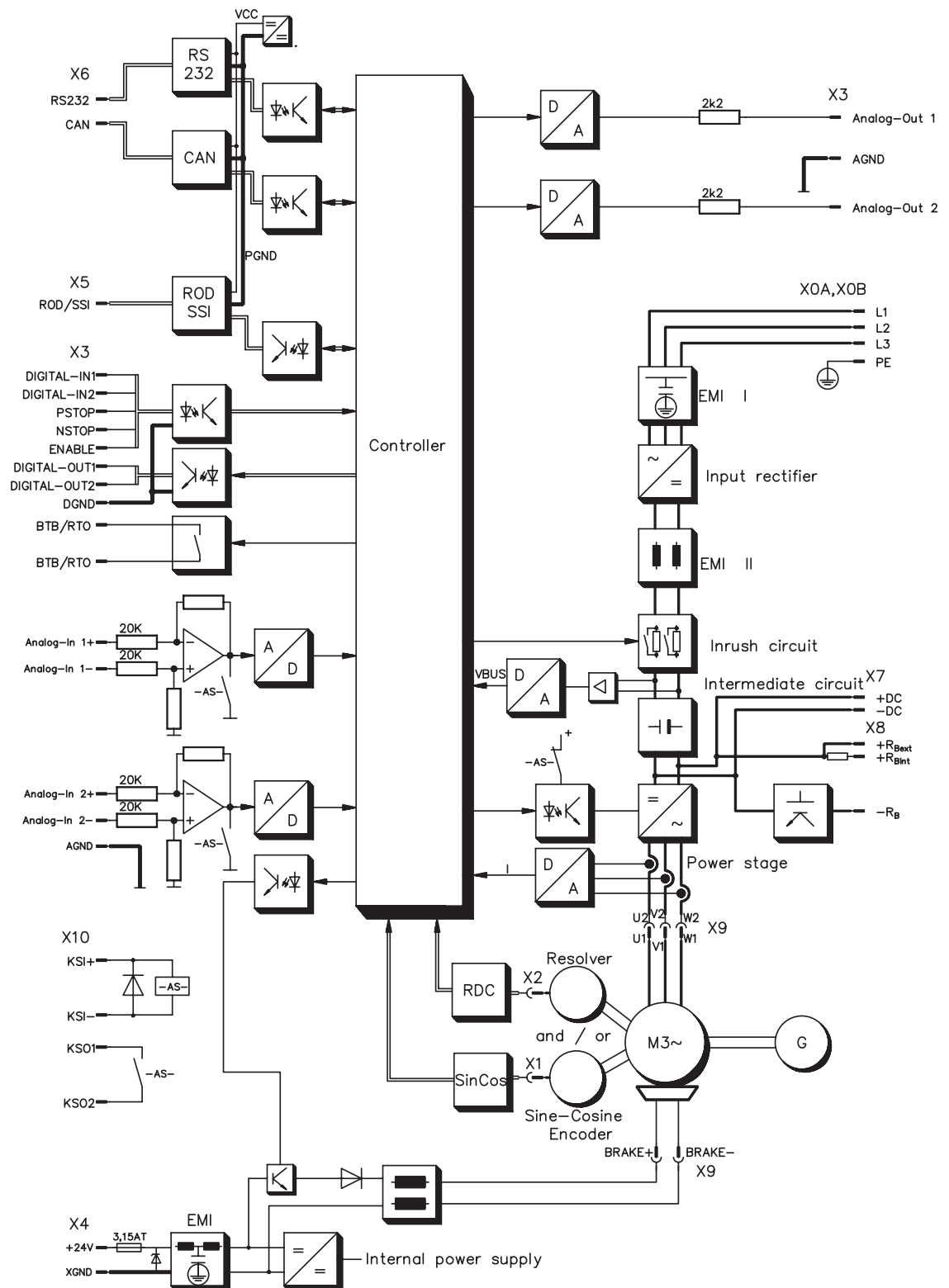
4

Interfaces

All important interfaces are shown in this Chapter. The precise location of the connectors and terminals can be seen on page 32. The block diagram below is just an overview.

4.1

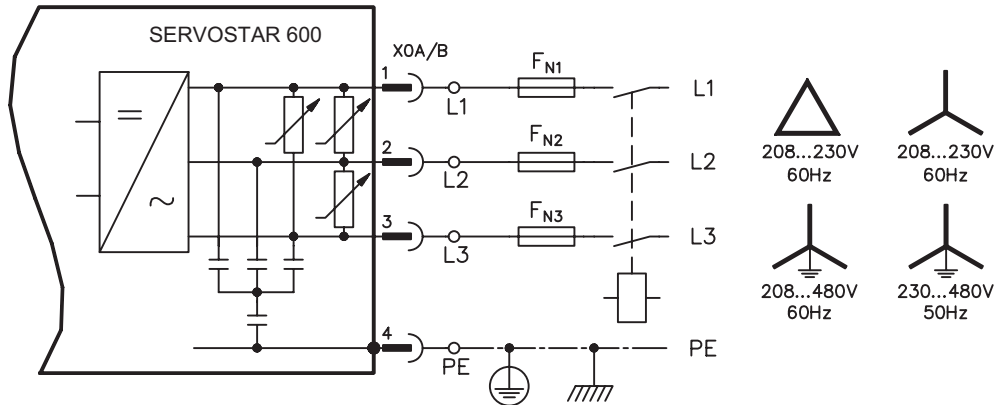
Block diagram



4.2 Power supply

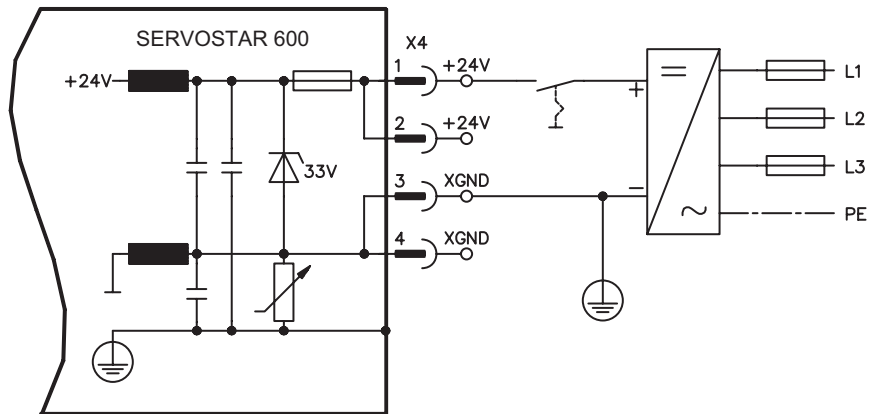
4.2.1 Mains supply connection (X0)

- Directly to earthed (grounded) 3~ supply, integrated EMI filter
- Fusing (e.g. fusible cut-outs) provided by the user ⇒ p.19



4.2.2 24V auxiliary supply (X4)

- Electrically isolated, external 24VDC supply, e.g. with insulating transformer
- Required current rating ⇒ p.18
- Integrated EMI filter for the 24V auxiliary supply



4.2.3 DC bus link (X7)

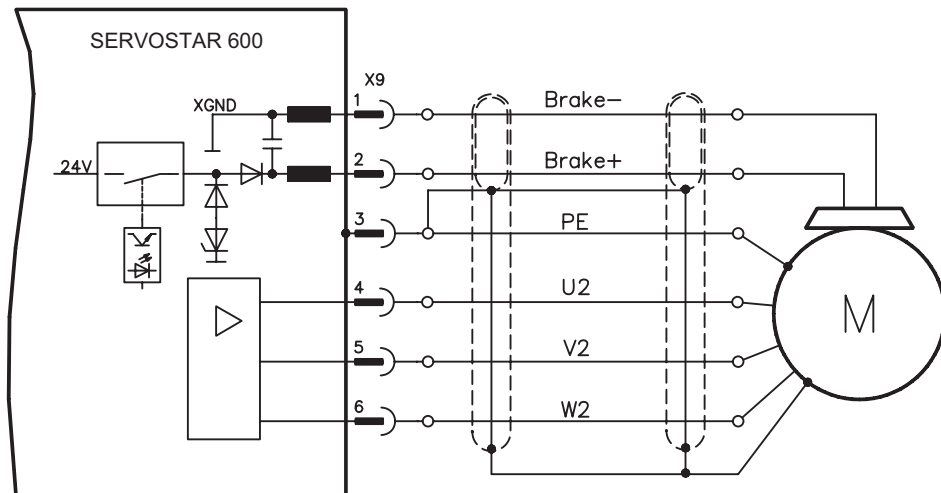
Can be connected in parallel. A patented circuit distributes the regen power among all the amplifiers connected to the same DC bus link circuit. (Connection example ⇒ p.31).



Only servo amplifiers with mains supply from the same mains (identical mains supply voltage) may be connected by the DC bus link.

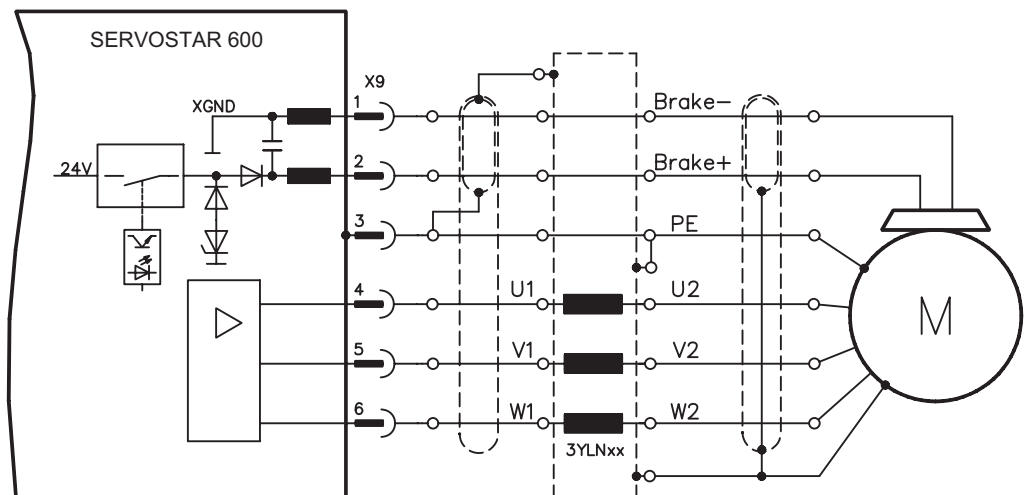
4.3 Motor connection with brake (X9)

Lead length $\leq 25\text{m}$



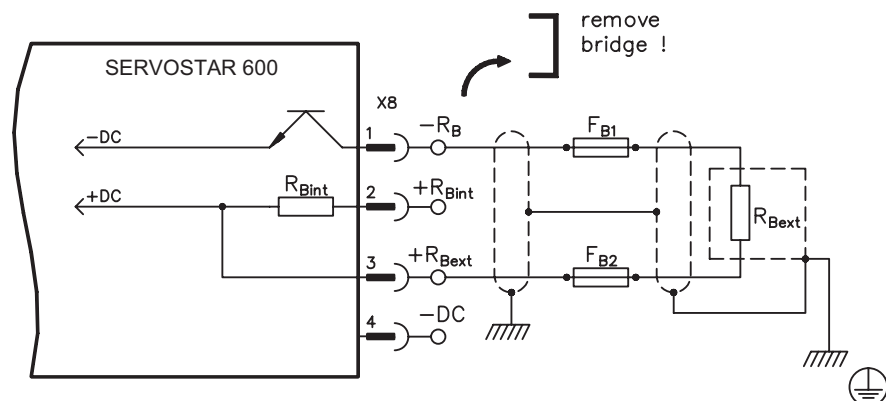
Lead length $>25\text{m}$

For lead lengths above 25m the choke box 3YLN (⇒ p.88) must be wired into the motor lead, close to the amplifier.



4.4 External regen resistor (X8)

Remove the plug-in link between the terminals X8/1 ($-R_B$) and X8/2 ($+R_{bint}$).



4.5 Feedback

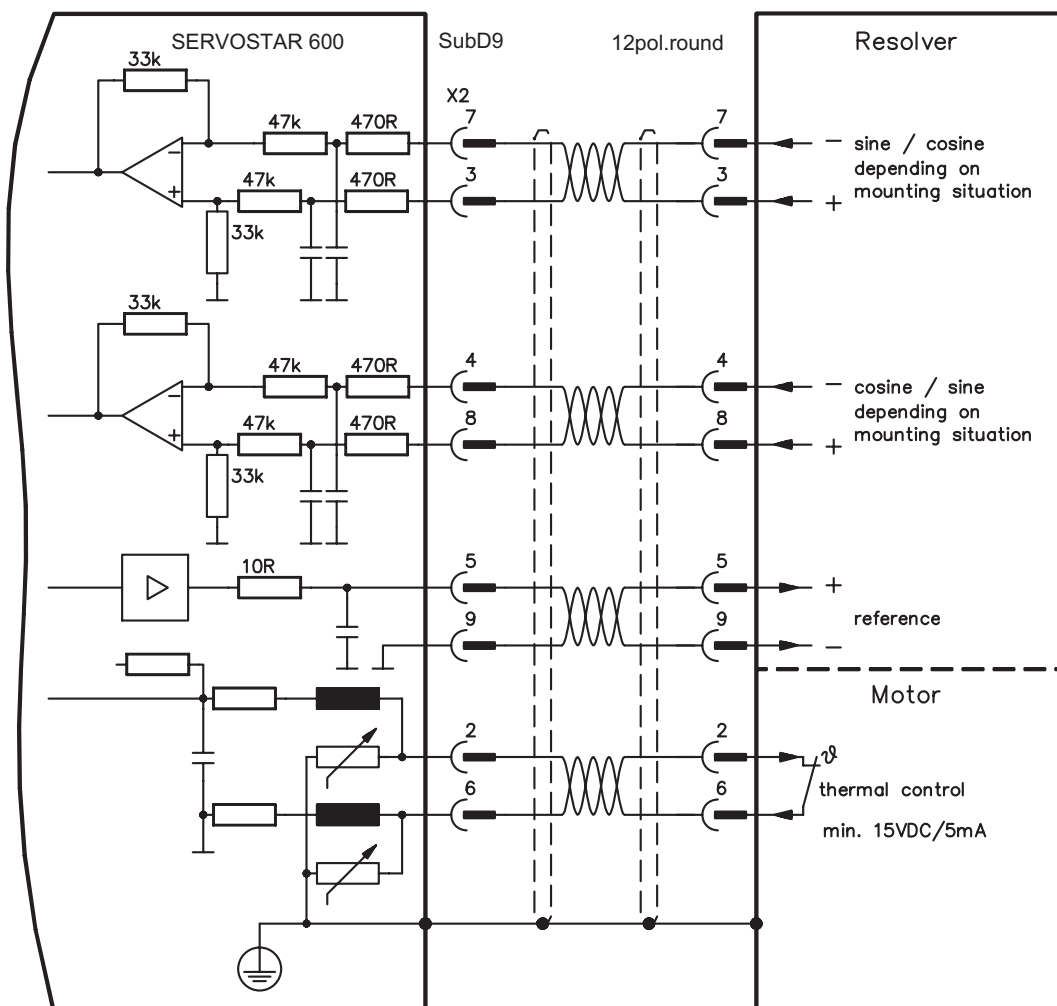
Feedback system	Conn.	See	Remarks
Resolver	X2	p.40	2 to 36 poles
Incr. Encoder or Sine Encoder with Hall	X1	p.41	A, B, Zero, Hall oder Sinus, Cosinus, Zero, Hall
Sine Encoder with EnDat/HIPERFACE	X1	p.42	Sine, cosine, clock, data
Sine Encoder without data channel	X1	p.44	Sine, cosine, Zero
Incremental encoder (A quad B)	X5	p.43	A, B, Zero

4.5.1 Resolver (X2)

Our rotatory servomotors have 2-pole hollow-shaft resolvers built in as a standard. It is possible to connect 2...36-pole resolvers to the SERVOSTAR 600.

If lead lengths of more than 100m are planned, please contact our customer service.

The thermostat contact in the motor is connected via the resolver cable to the SERVOSTAR 600 and evaluated there.



4.5.2 Incremental encoder / sine encoder with Hall (X1)

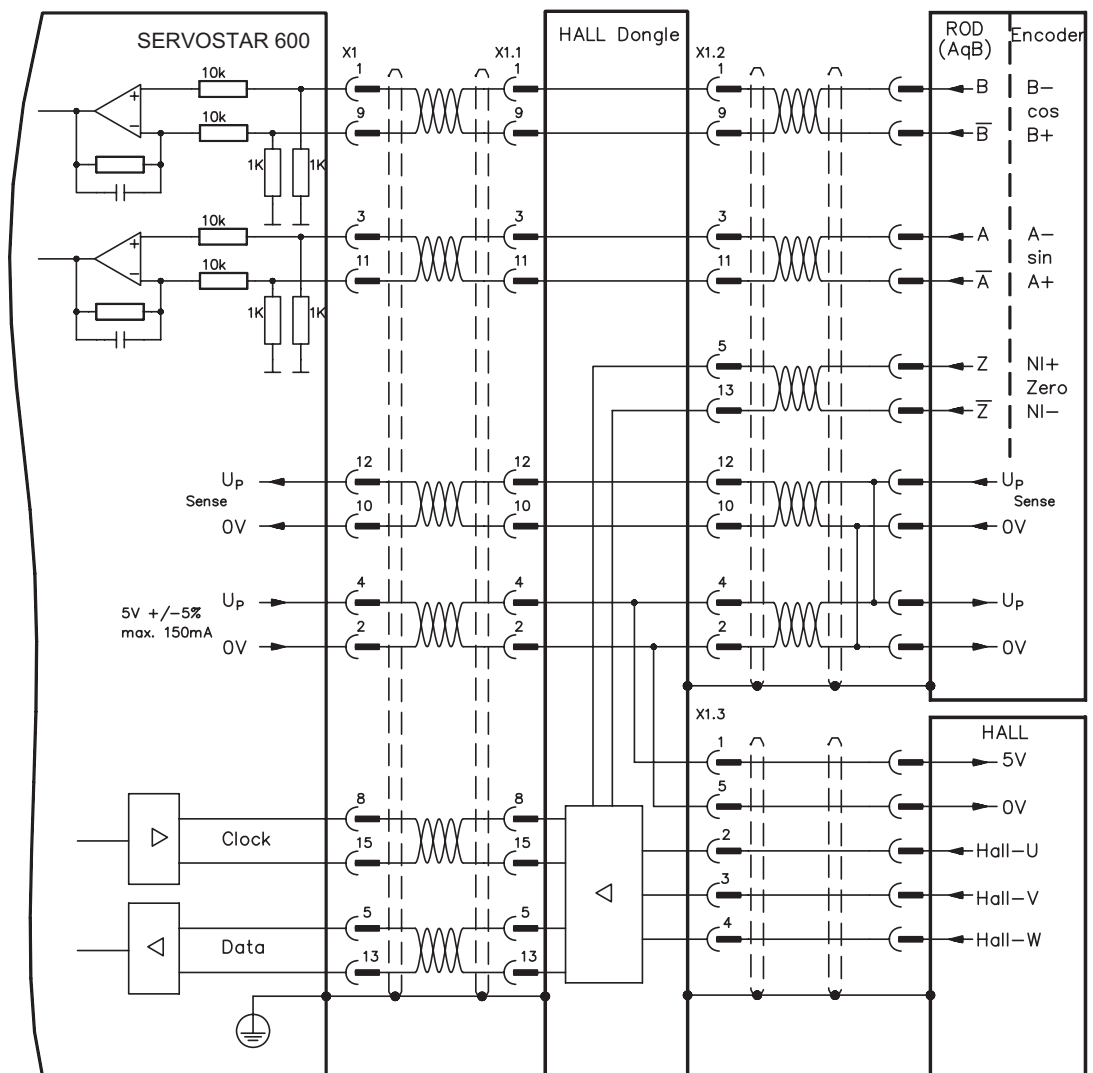
Encoder types (incremental or sine/cosine) that do not provide definitive information on commutation, can be used as a complete feedback system using an additional Hall dongle. In this case, an adapter is used for interfacing and adapting the signals (Hall dongle, p. 90). This adapter is also used to connect encoders known as ComCoders.

If you plan to use a cable longer than 25m, please contact our application department.

Encoder types with a power consumption of more than 150mA can also be connected using our external power supply (⇒ p. 89).

For encoders that do not have integrated terminating resistors, we offer an optional terminating adapter (⇒ p. 89)

Frequency limit (A, B): 250 kHz.



4.5.3 Sine Encoder with EnDat or HIPERFACE (X1)

As an option, our servomotors can be fit with a single-turn or multiturn sine-cosine encoder. Preferred types are ECN1313 and EQN1325.

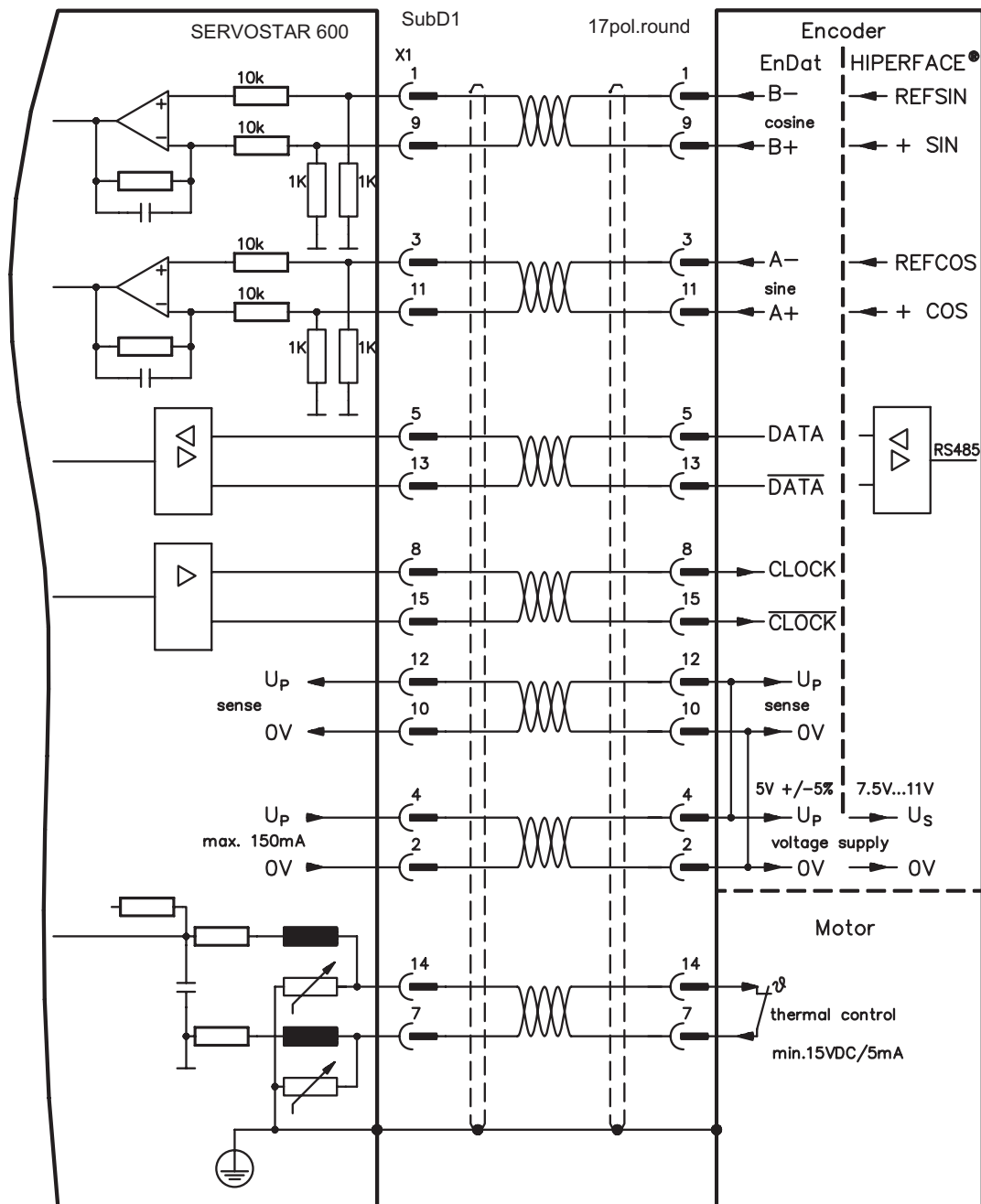
This encoder is used by the SERVOSTAR 600 as a feedback device for drive tasks which require highly precise positioning or extremely smooth running.

If lead lengths of more than 50m are planned, please consult our customer service.

The thermostat contact in the motor is connected via the encoder cable to the SERVOSTAR 600 and evaluated there.

Encoder types with a power consumption of more than 150mA can also be connected using our external power supply (⇒ p. 89). For encoders that do not have integrated terminating resistors, we offer an optional terminating adapter (⇒ p. 89).

Frequency limit (A, B): 250 kHz.



4.5.4 Incremental Encoder (X5)

An incremental encoder can be used as standard motor feedback.

Select feedback type 8 "RS422 5V with W&S". Drive executes wake&shake to calculate the necessary start-up information for the position controller every time the 24V auxiliary voltage is switched on.

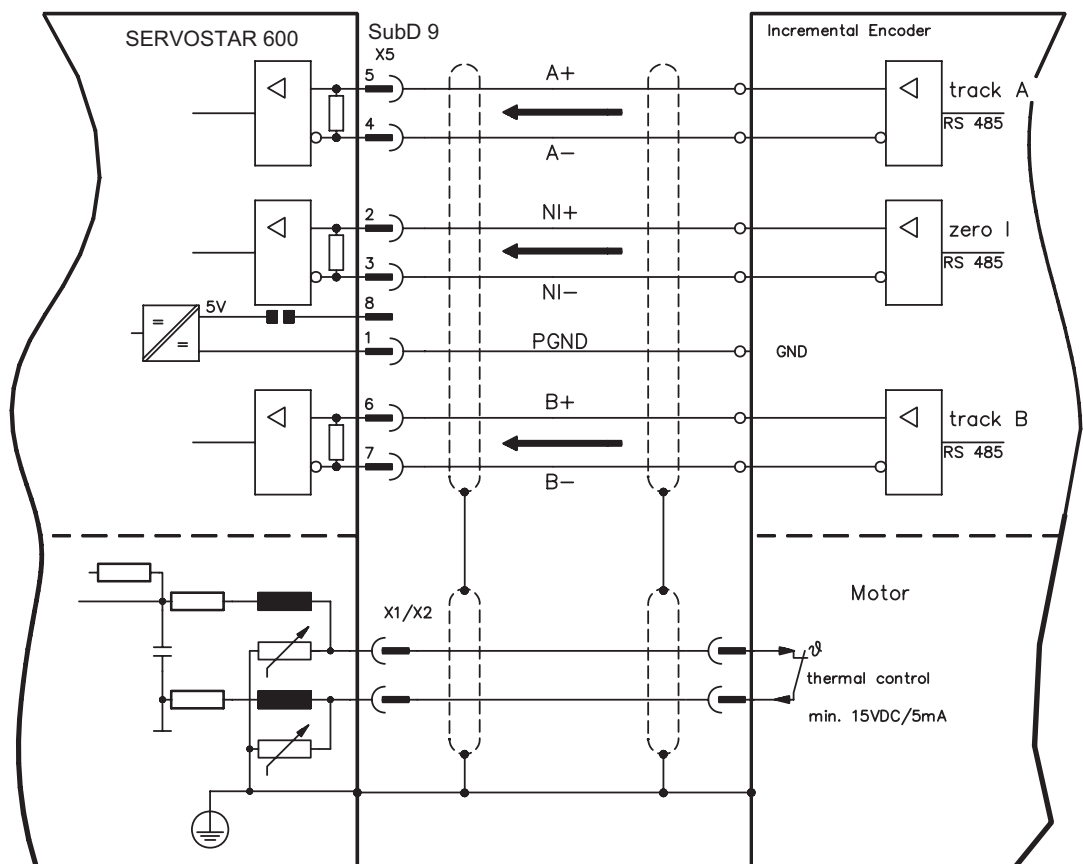
If lead lengths of more than 50m are planned and for questions concerning the power supply of the encoder, please consult our customer service.

The thermostat contact in the motor is connected to X1 (see p.42) or X2 (see p.40). **AGND and DGND (connector X3) must be joined together !**

Frequency limit: 1.5 MHz



Don't use this feedback type with vertical load (hanging load).



4.5.5 Sine Encoder without data channel (X1)

A sine-cosine encoder without data channel can be used as standard motor feedback. Select feedback type 7 "SinCos 5V with W&S". Drive executes wake&shake to calculate the necessary start-up information for the position controller every time the 24V auxiliary voltage is switched on.

The thermostat contact in the motor is connected via the encoder cable to X1 and evaluated there.

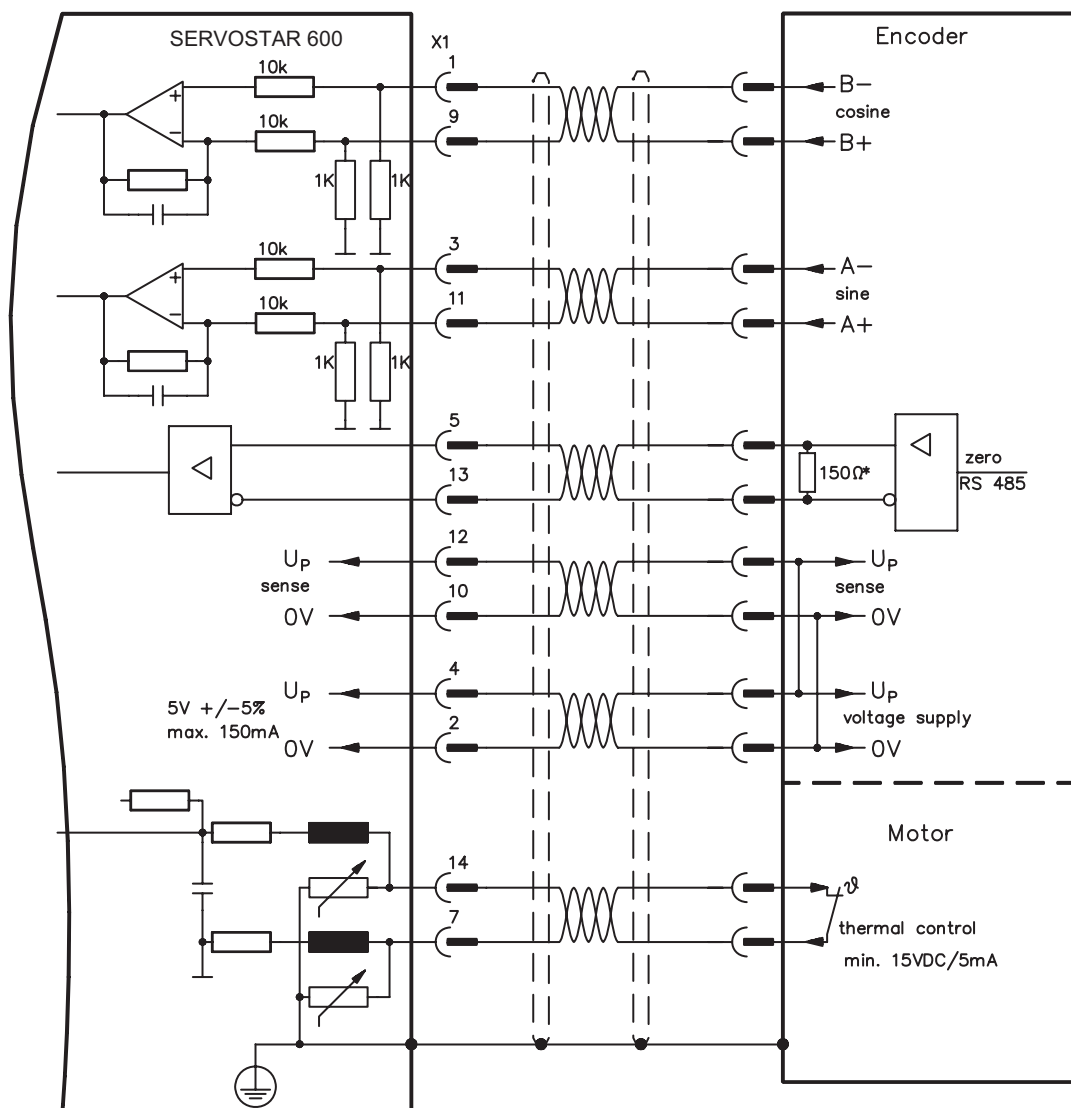
If lead lengths of more than 50m are planned, please consult our customer service. Encoder types with a power consumption of more than 150mA can also be connected using our external power supply (⇒ p. 89).

For encoders that do not have integrated terminating resistors, we offer an optional terminating adapter (⇒ p. 89).

Frequency limit (A, B): 250 kHz



Don't use this feedback type with vertical load (hanging load).



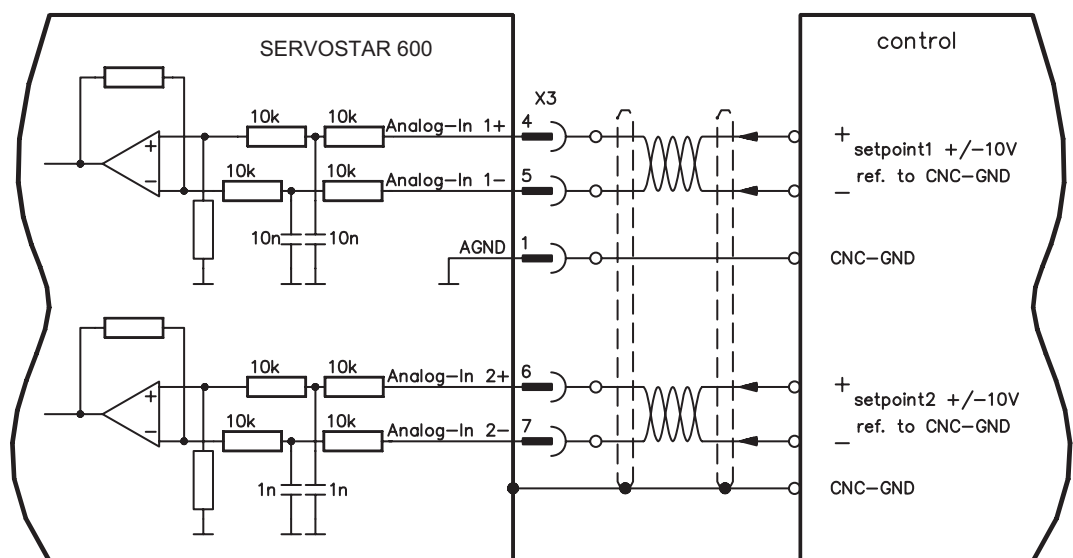
4.6 Digital and analog inputs and outputs

4.6.1 Analog inputs (X3)

The servo amplifier is equipped with two differential inputs for analog setpoints which are **programmable**. AGND (X3/1) must always be joined to the CNC-GND of the controls as a ground reference.

Technical characteristics

- Differential-input voltage max. ± 10 V
- Resolution 1.25 mV
- Ground reference AGND, terminal X3/1
- Input resistance 20 k Ω
- Common-mode voltage range for both inputs ± 10 V
- Update rate 62,5 μ s



Input Analog-In 1 (terminals X3/4-5)

Differential input voltage max. ± 10 V, resolution 14-bit, scalable
Standard setting : speed setpoint

Input Analog-In 2 (terminals X3/6-7)

Differential input voltage max. ± 10 V, resolution 12-bit, scalable
Standard setting : torque setpoint

Application examples for setpoint input Analog-In 2:

- adjustable external current limit
- reduced-sensitivity input for setting-up/jog operation
- pre-control / override

Fixing the direction of rotation

Standard setting : clockwise rotation of the motor shaft (looking at the shaft end)

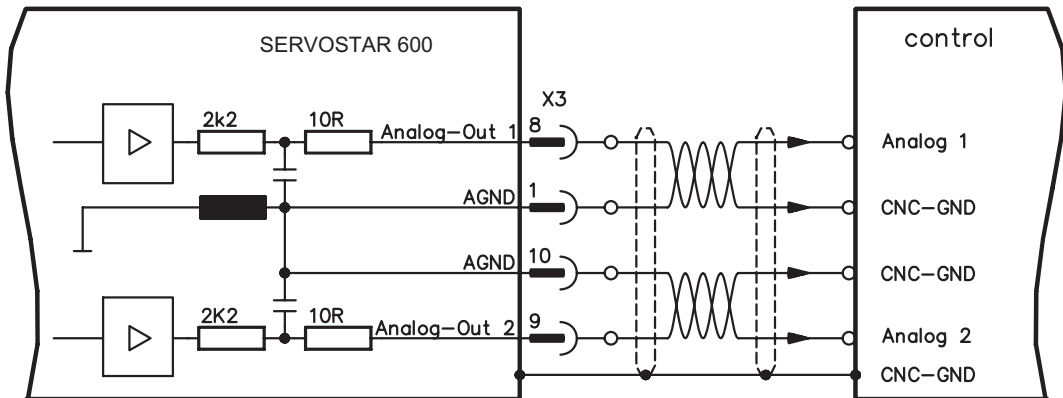
- Positive voltage between terminal X3/4 (+) and terminal X3/5 (-) or
- Positive voltage between terminal X3/6 (+) and terminal X3/7 (-)

To reverse the direction of rotation, swap the connections to terminals X3/4-5 and X3/6-7 or change the ROT. DIRECTION parameter in the "Speed controller" screen.

4.6.2 Analog outputs (X3)

Technical characteristics

- Reference ground is analog-GND (AGND, terminal X3/1 and X3/10)
- Output resistance 2.2 k Ω
- Output voltage ± 10 V
- Resolution 10 bit.
- Update rate 62,5 μ s



Programmable analog outputs Analog-Out 1 / Analog-Out 2

The terminals X3/8 (Analog-Out 1) or X3/9 (Analog-Out 2) can have the following analog signals assigned to them:

Standard setting :

Analog-Out 1 : Tachometer voltage n_{act} (speed)

The output delivers ± 10 V at the preset limit speed.

Analog-Out 2 : Current actual value I_{act} (torque)

The output delivers ± 10 V at the preset peak current I_{peak} (effective r.m.s. value).

You can use the terminals X3/8 (Analog-Out 1) or X3/9 (Analog-Out 2) to output converted analog values for digital measurements which are contained in the servo amplifier.

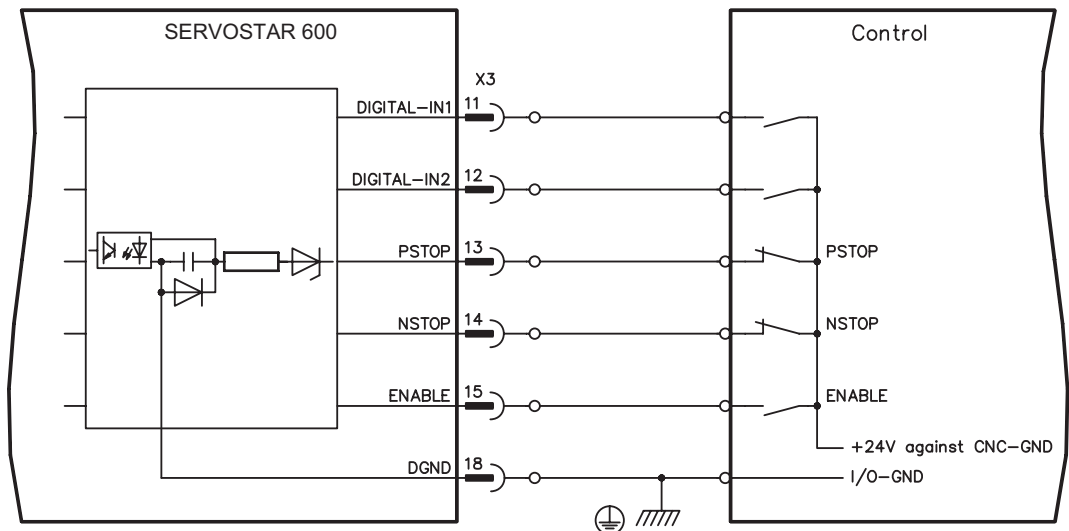
You can find a list of pre-programmed functions on the "Analog I/O" screen of our setup software.

4.6.3 Digital inputs (X3)

All digital inputs are **electrically isolated** through optocouplers.

Technical characteristics

- Reference ground is **digital-GND** (DGND, terminal X3/18)
- Inputs at X3 meet PLC standards (IEC 61131-2 Type 1)
- High: 11...30V / 2...11mA, Low -3...5V / <1 mA
- Update rate: 250µs



ENABLE input

The output stage of the servo amplifier is activated by the enable signal (terminal X3/15, input 24V, **active-high**).

In the inhibited state (low signal) the motor which is attached does not have any torque.

Programmable digital inputs :

You can use the digital inputs PSTOP / NSTOP / DIGITAL-IN1 and DIGITAL-IN2 to initiate preprogrammed functions that are stored in the servo amplifier.

You can find a list of pre-programmed functions on the "digital I/O" screen of our setup software. If an input is freshly assigned to a pre-programmed function, then the data set must be stored in the EEPROM of the servo amplifier, and the 24V auxiliary supply of the servo amplifier must be switched off and on again (to reset the amplifier software).

Limit-switches PSTOP / NSTOP

Terminals X3/13 and X3/14 are normally programmed for the connection of limit switches. If these inputs are not needed for the connection of limit switches, then they are programmable for other input functions.

Limit-switch positive/negative (**PSTOP / NSTOP**, terminals X3/13 and X3/14), high level in normal operation (fail-safe for a cable break).

A low signal (open) inhibits the corresponding direction of rotation, **the ramp function remains effective**.

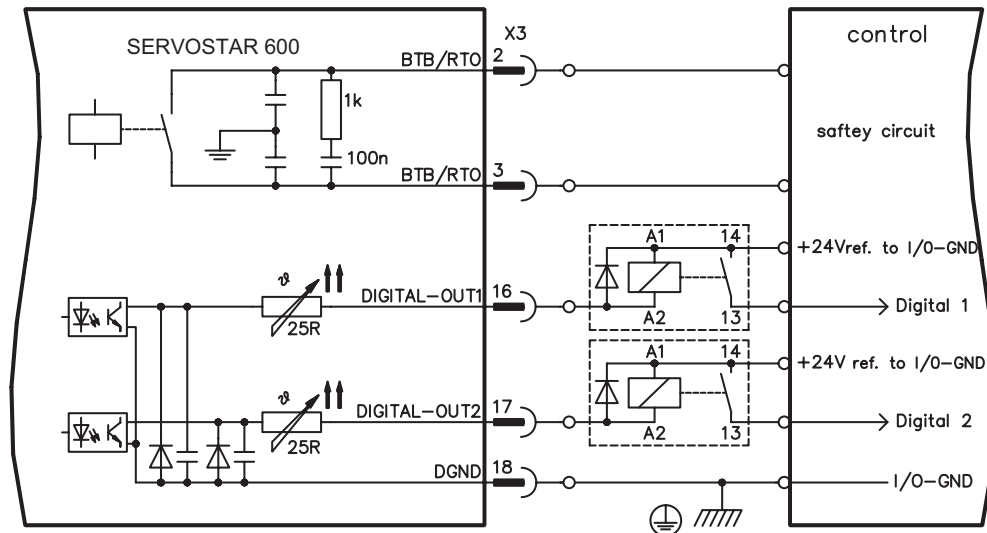
DIGITAL-IN 1 / DIGITAL-IN 2

The digital inputs on terminal X3/11 (DIGITAL-IN 1) or terminal X3/12 (DIGITAL-IN 2) can be logically combined in a pre-programmed function.

4.6.4 Digital outputs (X3)

Technical characteristics

- Reference ground is digital-GND (DGND, terminal X3/18)
- All digital outputs are floating
- DIGITAL-OUT1 and 2 : Open-Collector, max. 30V DC, 10mA
- BTB/RTO : Relay output, max. 30VDC or 42VAC, 0.5A
- Update rate : 250 μ s



Ready-to-operate contact BTB/RTO

Operational readiness (terminals X3/2 and X3/3) is signaled by a **floating** relay contact. The contact is **closed** when the servo amplifier is ready for operation, the signal is **not** influenced by the enable signal, the I²t-limit, or the regen threshold.



All faults cause the BTB/RTO contact to open and the switch-off of the output stage (if the BTB contact is open, the output stage is disabled -> no power). A list of the error messages can be found on page 62.

Programmable digital outputs DIGITAL-OUT 1 / 2:

You can use the digital outputs DIGITAL-OUT1 (terminal X3/16) and DIGITAL-OUT2 (terminal X3/17) to output messages from pre-programmed functions that are stored in the servo amplifier. You can find a list of pre-programmed functions on the "digital I/O" screen of our setup software.

If an input is freshly assigned to a pre-programmed function, then the data set must be stored in the EEPROM of the servo amplifier, and the 24V auxiliary supply of the servo amplifier must be switched off and on again (to reset the amplifier software).

Evaluate the outputs via inverting interface relays (see connection diagram), for example Phönix DEK-REL-24/I/1 (turn-on delay 6 ms, turn-off delay 16ms).



The described logic in the SETUP SOFTWARE manual and the online help refers to the output of the inverting interface relays. Consider the delay of the applied relay !

4.7 Encoder emulations

4.7.1 Incremental encoder output - A quad B (X5)

The incremental-encoder interface is part of the package supplied. Select the encoder function ROD (screen page "Encoder"). In the servo amplifier, the position of the motor shaft is calculated from the cyclic-absolute signals of the resolver or encoder. Incremental-encoder compatible pulses are generated from this information. Pulses are output on the SubD-connector X5 as two signals, A and B, with 90° phase difference and a zero pulse.

The resolution (lines before quadrature) can be changed with the RESOLUTION parameter:

Encoder function (ENCMODE)	Feedback system	Resolution	Zero position
ROD (1)	Resolver	16...1024	one per revolution (only if A=B=1)
	EnDat / HIPERFACE	16...4096 and 8192...524288 (2^n)	one per revolution (only if A=B=1)
ROD interpolation (3)	Incremental encoders without absolute data channel	4...128 TTL lines per sine line	analog pass through from X1 to X5

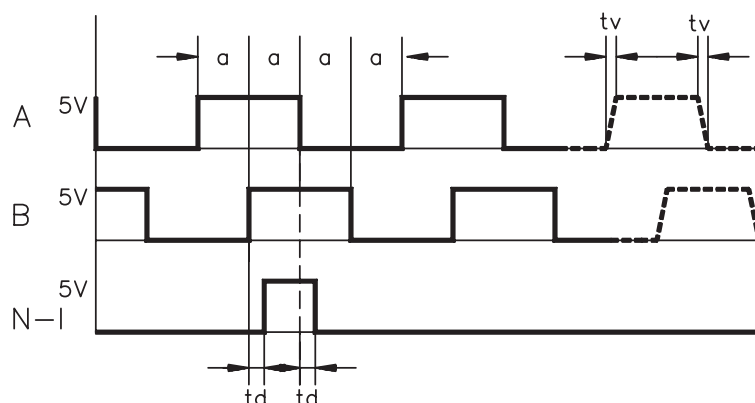
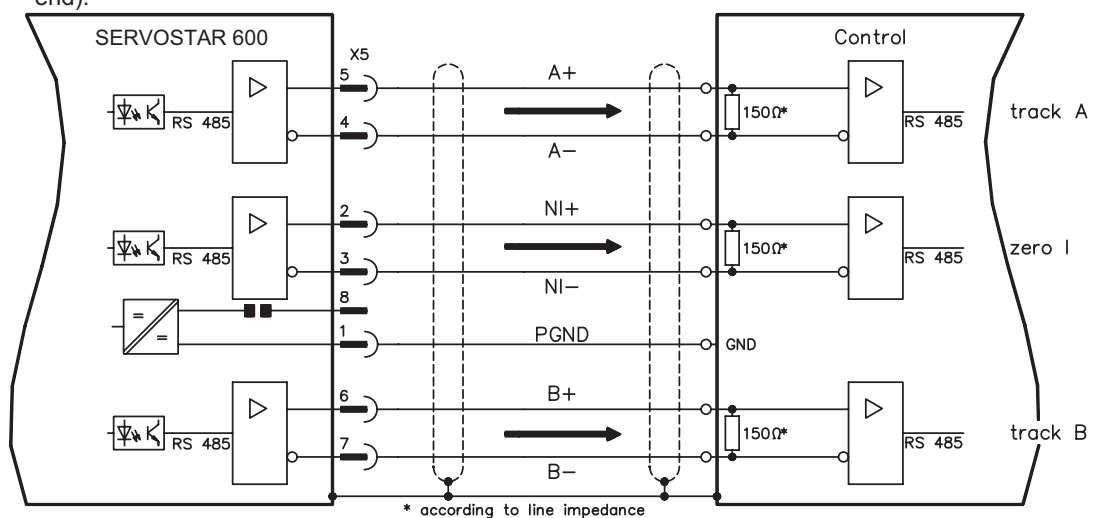
You can also adjust and store the position of the zero pulse within one mechanical turn (parameter NI-OFFSET).



The drivers are supplied from an internal supply voltage. PGND must always be connected to the controls. The max. admissible cable length is 10 m.

Connections and signal description for incremental-encoder interface :

Default count direction: upwards when the motor shaft is rotating clockwise (looking at the shaft end).



Edge spacing $a \geq 0,20 \mu s$
 Edge steepness $t_v \leq 0,1 \mu s$
 Delay N-I to $t_d \leq 0,1 \mu s$
 $|dI/dt| \geq 2V/20mA$

4.7.2 SSI output (X5)

The SSI interface (synchronous serial absolute-encoder simulation) is part of the delivered package. Select the encoder function SSI (screen page “Encoder”). In the servo amplifier, the position of the motor shaft is calculated from the cyclically absolute signals from the resolver or encoder. This information is used to create a position output in a format that is compatible with the standard SSI-absolute-encoder format. 24 bits are transmitted.

SINGLE TURN selected: The upper 12 bits are fixed to ZERO, the lower 12 bits contain the position information. For 2-pole resolvers, the position value refers to the position within one turn of the motor, for 4-pole resolvers it is within half a turn, and for 6-pole resolvers it is within a third of a turn.

Exception: If an encoder with a commutation track is used as the feedback unit, then the upper 12 bits are set to 1 (data invalid!) until a homing run is performed.

MULTI TURN selected: The upper 12 bits contain the number of motor turns, the lower 12 bits contain the position information.

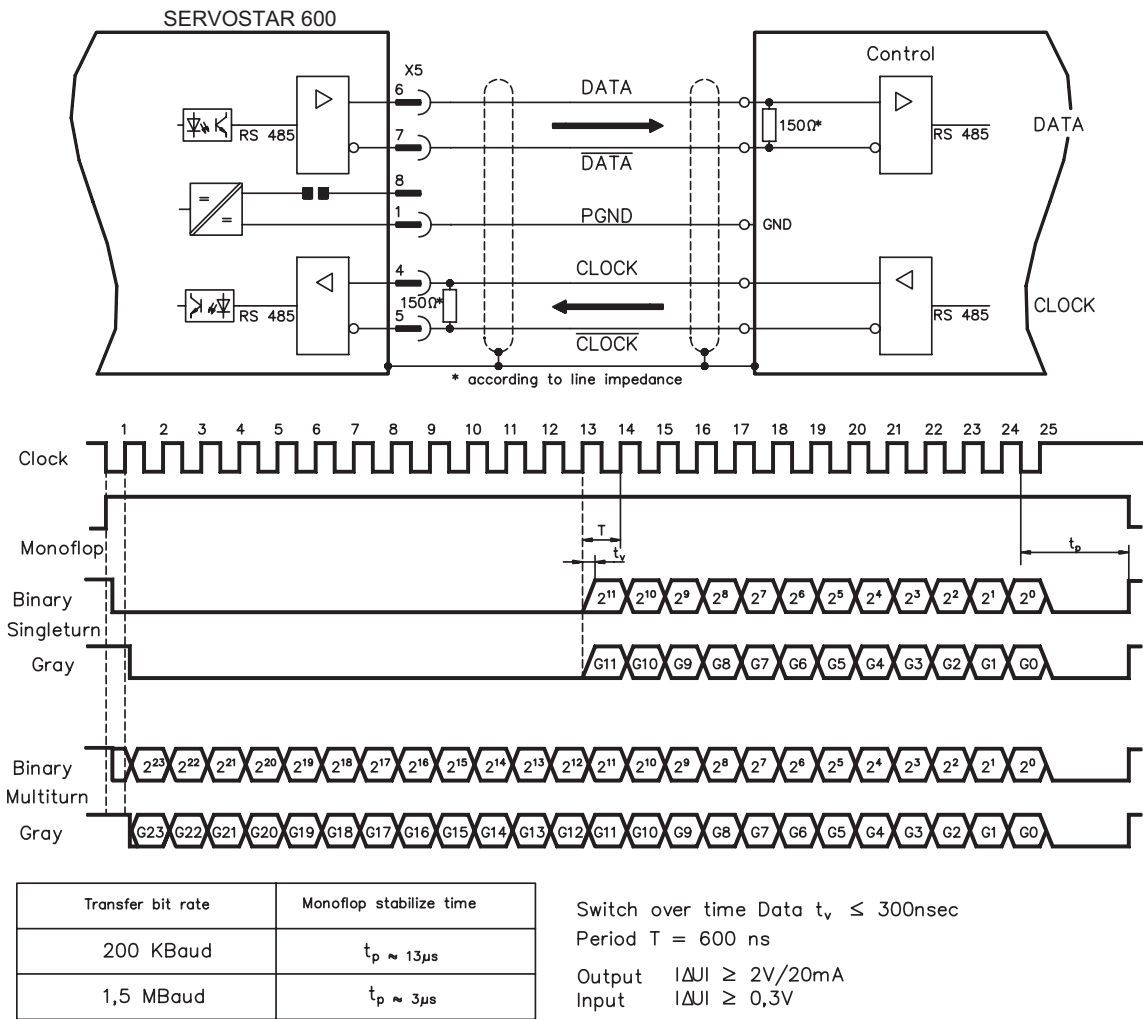
The signal sequence can be output in **Gray** code (standard) or in **binary** code (parameter SSI-CODE). The servo amplifier can be adjusted to the clock frequency of your SSI-evaluation with the SSI-TAKT parameter (200 kHz or 1.5MHz and inverted).



Drivers are supplied from internal supply voltage.
PGND must always be connected.

Connection and signal description for SSI interface :

Default count direction: upwards when the motor shaft is rotating clockwise (looking at the shaft end).



4.8 Master-slave operation, encoder master control

This interface can be used to link several SERVOSTAR 600 amplifiers together in master-slave operation.

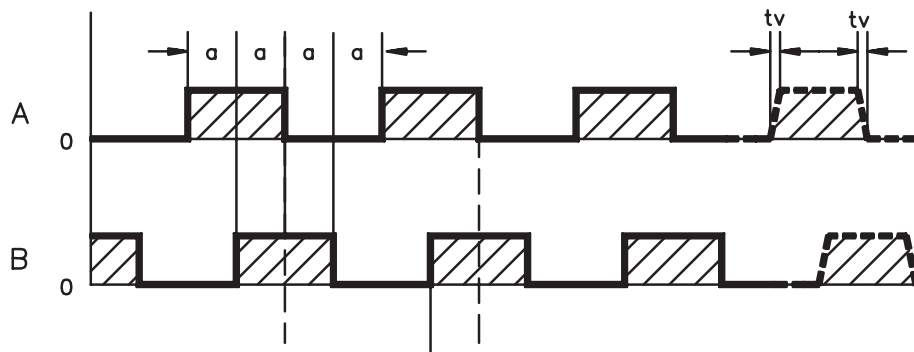
The parameters for the slave amplifiers are set up with the aid of the setup software.

The resolution (no. of pulses/turn) can be adjusted. The analog setpoint inputs are out of action.



AGND and DGND (connector X3) must be joined together !

Signal diagram (for encoders with RS422 or 24V output)



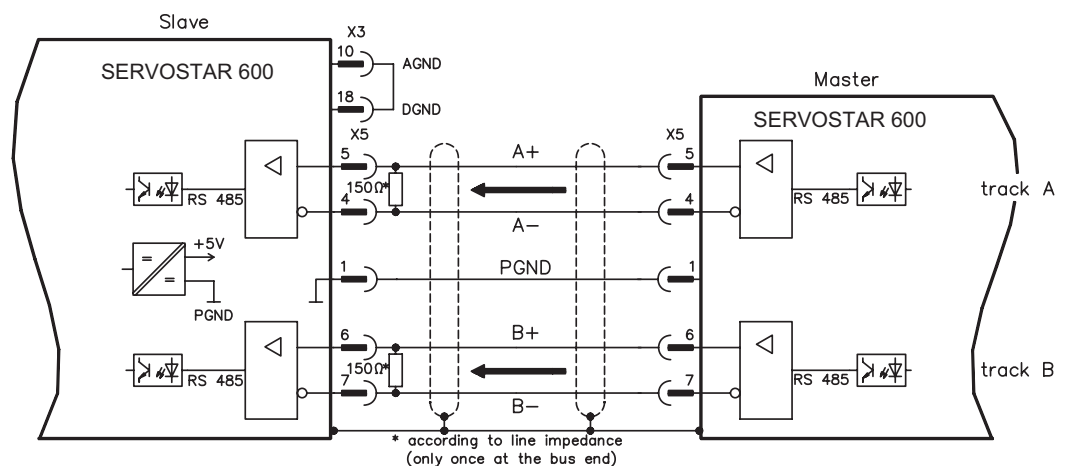
4.8.1 Connection to a SERVOSTAR master, 5V signal level (X5)

This interface can be used to link several SERVOSTAR amplifiers together in master-slave operation. Up to 16 slave amplifiers can be controlled by the master via the encoder output. The connector X5 must be used.

Frequency limit: 1,5MHz, slew rate $tv \leq 0,1\mu s$



AGND and DGND (connector X3) must be joined together !



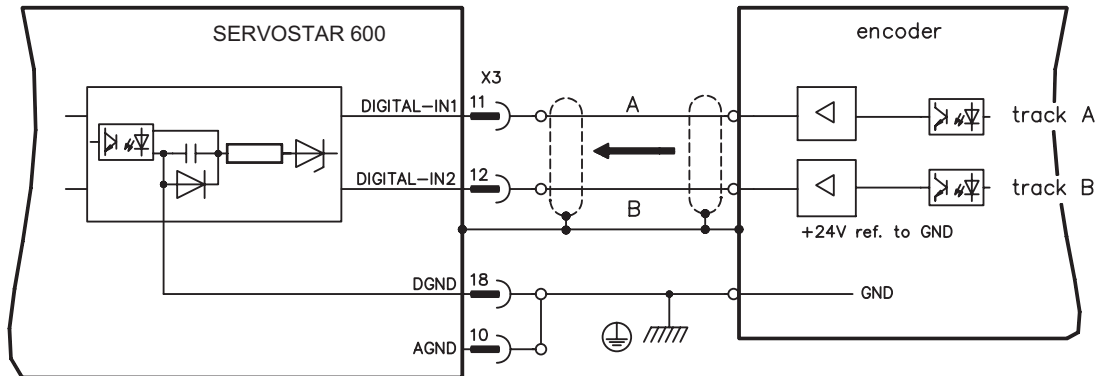
4.8.2

Connection to encoders with 24V signal level (X3)

This interface can be used to operate the SERVOSTAR as a slave, mastered by an encoder with 24V signal level (master-slave operation). The digital inputs DIGITAL-IN 1 and 2 at connector X3 must be used. Frequency limit: 250 kHz, slew rate $tv \leq 0,1\mu s$



AGND and DGND (connector X3) must be joined together !



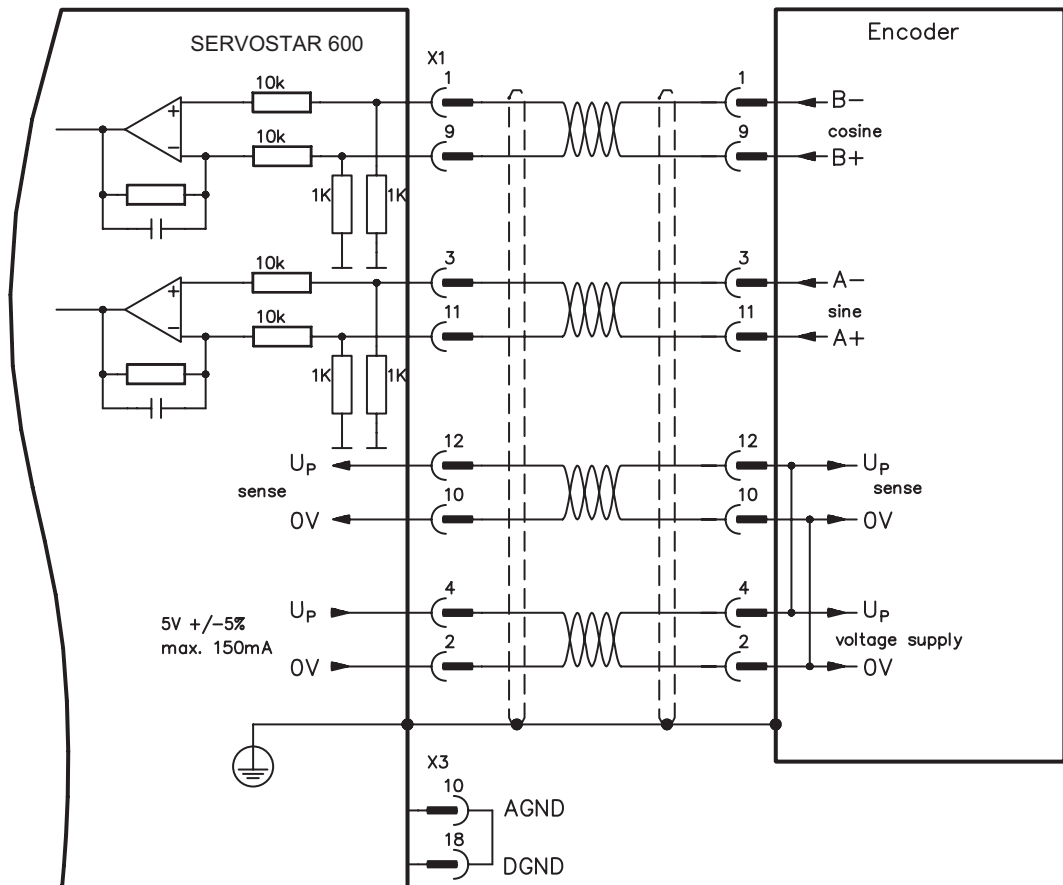
4.8.3

Connection to a sine-cosine encoder (X1)

This interface can be used to operate the SERVOSTAR as a slave, mastered by a sine-cosine encoder (master-slave operation). The connector X1 must be used. Encoder types with a power consumption of more than 150mA can also be connected using our external power supply (\Rightarrow p.89). For encoders that do not have integrated terminating resistors, we offer an optional terminating adapter (\Rightarrow p. 89). Frequency limit: 250 kHz



AGND and DGND (connector X3) must be joined together !



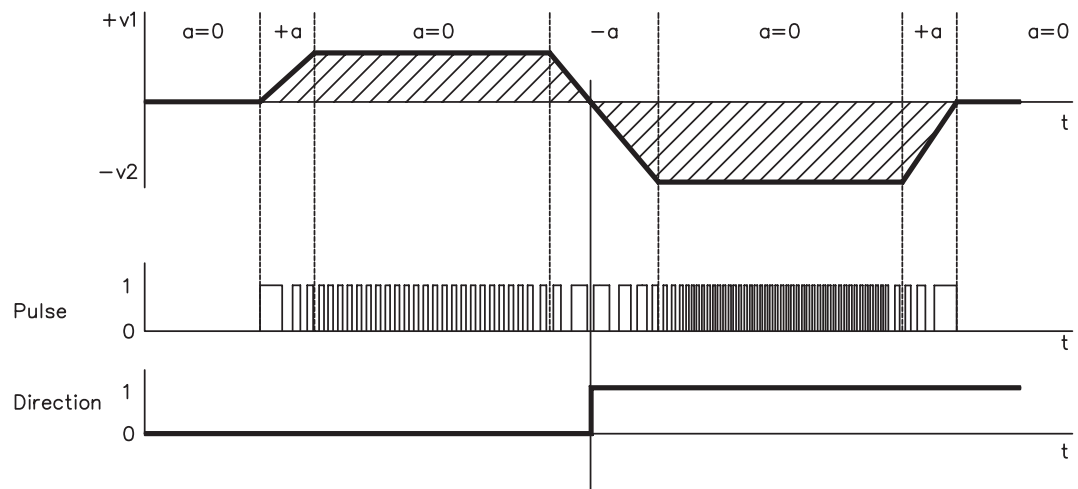
4.9 Interface for stepper-motor controls (pulse-direction)

This interface can be used to connect the servo amplifier to a third-party stepper-motor controller. The parameters for the servo amplifier are set up with the aid of the setup software (electrical gearing). The number of steps can be adjusted, so that the servo amplifier can be adjusted to the pulse-direction signals of any stepper-motor controller. Various monitoring signals can be output. The analog setpoint inputs are out of action.



AGND and DGND (connector X3) must be joined together! Observe the frequency limit!

Speed profile and signal diagram



Equivalences

path traversed s	— number of pulses
velocity v	— pulse frequency
acceleration a	— rate of change of pulse frequency



Encoder Input A quad B offers more EMI suppression.

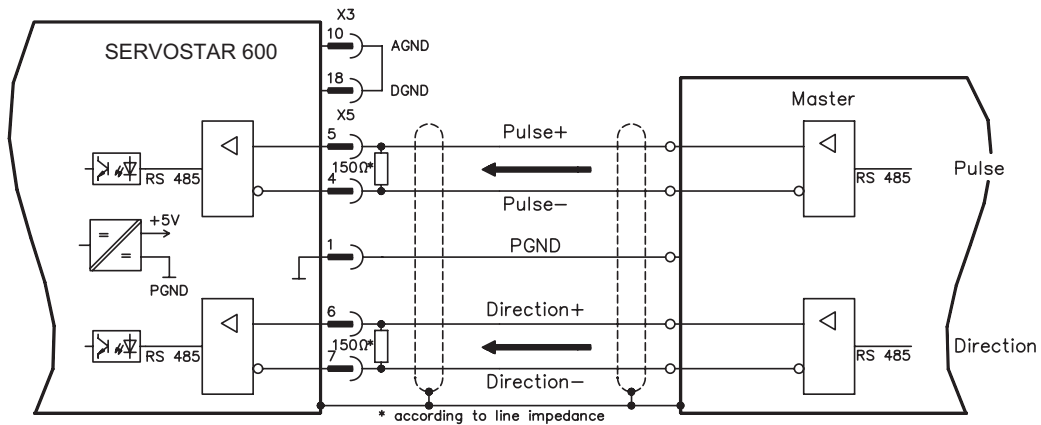
4.9.1

Connection to stepper-motor controller with 5V signal level (X5)

This interface can be used to connect the servo amplifier to a stepper-motor controller with 5V signal level. The connector X5 must be used.
Frequency limit: 1,5MHz



AGND and DGND (connector X3) must be joined together !



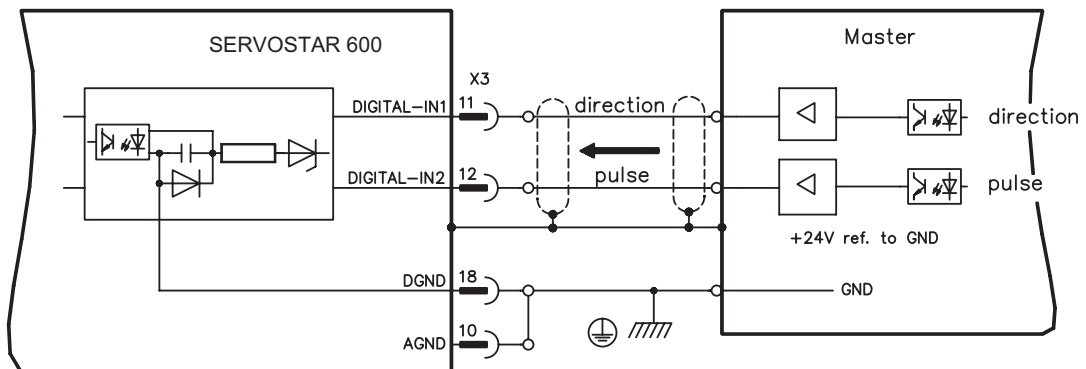
4.9.2

Connection to stepper-motor controller with 24V signal level (X3)

This interface can be used to connect the servo amplifier to a stepper-motor controller with 24V signal level. The digital inputs DIGITAL-IN 1 and 2 at connector X3 must be used.
Frequency limit: 250 kHz



AGND and DGND (connector X3) must be joined together !



4.10 RS232 interface, PC connection (X6)

The setting of the operating, position control, and motion-block parameters can be carried out with an ordinary commercial PC.

Connect the PC interface (X6) of the servo amplifier **while the supply to the equipment is switched off** via a normal commercial 3-core null-modem cable to a serial interface on the PC.

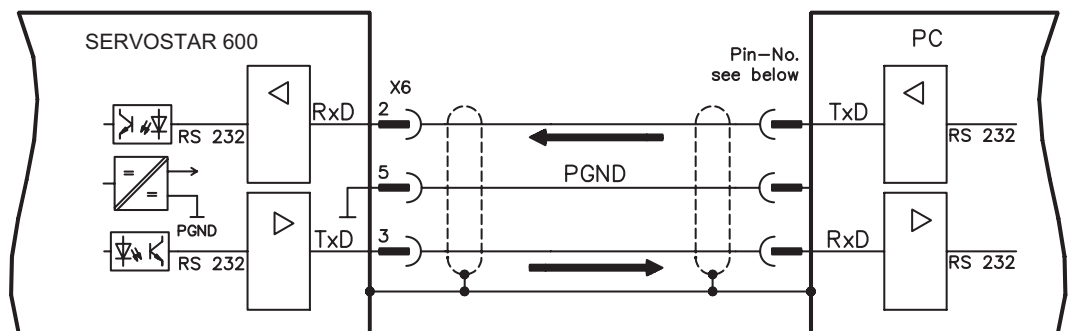
Do not use a null-modem link cable!

The interface is electrically isolated through an optocoupler, and is at the same potential as the CANopen interface.

The interface is selected and set up in the setup software.

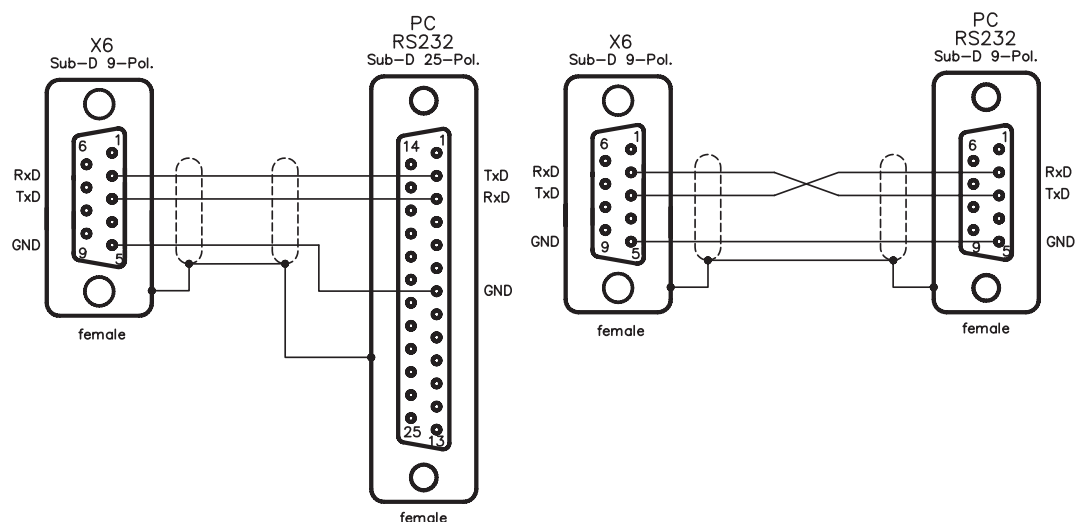
Further notes can be found on page 35.

With the optional expansion card -2CAN- the two interfaces for RS232 and CAN, which otherwise use the same connector X6, are separated onto two connectors (⇒ p.83).



Interface cable between the PC and servo amplifiers of the SERVOSTAR 600 series:

(View : looking at the face of the built-in SubD connectors, this corresponds to the solder side of the SubD sockets on the cable)



4.11 CANopen Interface (X6)

The interface for connection to the CAN bus (default 500 kBaud). The integrated profile is based on the communication profile CANopen DS301 and the drive profile DS402. The following functions are available in connection with the integrated position controller:

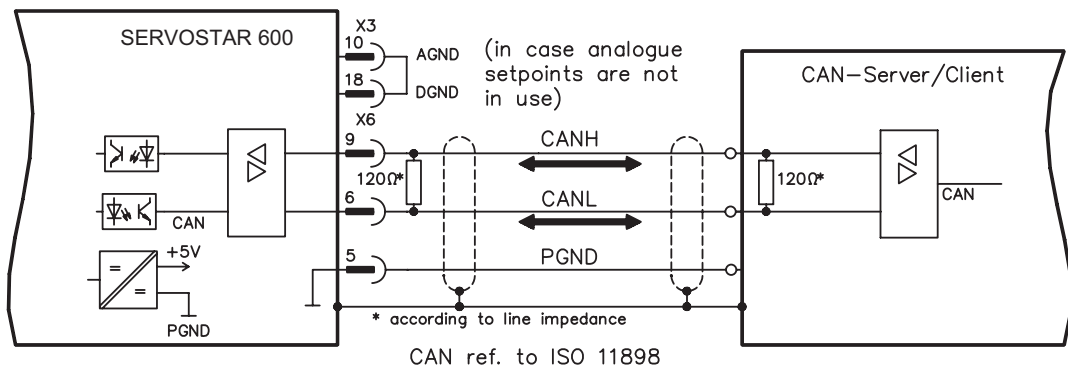
Jogging with variable speed, reference traverse (zeroing), start motion task, start direct task, digital setpoint provision, data transmission functions and many others.

Detailed information can be found in the CANopen manual. The interface is electrically isolated by optocouplers, and is at the same potential as the RS232 interface. The analog setpoint inputs can still be used.

With the optional expansion card -2CAN- the two interfaces for RS232 and CAN, which otherwise use the same connector X6, are separated onto two connectors ⇒ p.83).



AGND and DGND (connector X3) must be joined together !



CAN bus cable

To meet ISO 11898 you should use a bus cable with a characteristic impedance of 120 Ω. The maximum usable cable length for reliable communication decreases with increasing transmission speed. As a guide, you can use the following values which we have measured, but they are not to be taken as assured limits:

Cable data:	Characteristic impedance	100-120 Ω
	Cable capacitance	max. 60 nF/km
	Lead resistance (loop)	159.8 Ω/km

Cable length, depending on the transmission rate

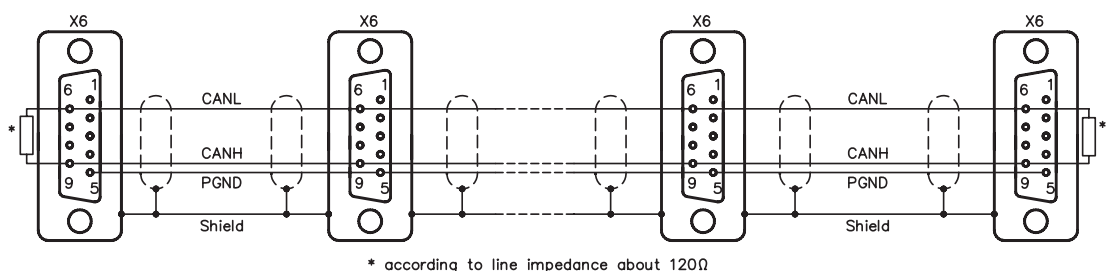
Transmission rate (kbaud)	max. cable length (m)
1000	20
500	70
250	115

Lower cable capacitance (max. 30 nF/km) and lower lead resistance (loop, 115 Ω/km) make it possible to achieve greater distances.

(Characteristic impedance $150 \pm 5\Omega \Rightarrow$ terminating resistor $150 \pm 5\Omega$).

For EMC reasons, the SubD connector housing must fulfill the following conditions:

- metal or metallised housing
- provision for cable shielding connection in housing, large-area connection



5 Setup

5.1 Important notes



Only professional personnel with extensive knowledge in the fields of electrical/drive technology are allowed to setup the servo amplifier.

The procedure for setup is described as an example. Depending on the application, a different procedure may be sensible or necessary. In multi-axis systems, setup each servo amplifier individually.



The manufacturer of the machine must generate a hazard analysis for the machine, and take appropriate measures to ensure that unforeseen movements cannot cause injury or damage to any person or property.

Check that all live connecting elements are protected from accidental contact. Deadly voltages can be present, up to 900V.

Never disconnect any of the electrical connections to the servo amplifier while it is live. Capacitors can still have residual charges with dangerous levels up to 300 seconds after switching off the supply power.

Heat sinks and front panels of the amplifier can reach a temperature of up to 80°C(176°F) in operation. Check (measure) the heat sink temperature. Wait until the heat sink has cooled down below 40°C (104°F) before touching it.



If the servo amplifier has been stored for longer than 1 year, then the DC bus link capacitors will have to be re-formed.

To do this, disconnect all the electrical connections.

Supply the servo amplifier for about 30 min. from single-phase 230VAC to the terminals L1 / L2. This will re-form the capacitors.



Further information on setup :

The adaptation of parameters and the effects on the control loop behavior are described in the manual for the setup software and in the online help of the setup software.

The setup of the expansion card (if present) is described in the corresponding manual on the CD-ROM.

We can provide further know-how through training courses (on request).

5.2

Guide to Setup

The following instructions should help you to carry out the setup in a sensible order, without any hazards to people or machinery.

Check installation

⇒ p.25ff. **Disconnect the servo amplifier from the supply.**

**Inhibit
Enable signal**

0V on terminal X3/15 (Enable)

**Switch on 24V
auxiliary voltage**

24VDC on terminal X4/1, ground on terminal X4/3
After the initialisation procedure (about 0.5 sec.) the status is shown in the LED display (⇒ p.61)

**Switch on PC,
start setup software**

Select the interface to which the servo amplifier is connected,
The parameters which are stored in the SRAM of the servo amplifier are transferred to the PC.

**Check displayed
parameters,
and correct
if necessary**

**It is important to check the following parameters.
If you do not keep to them, parts of the system can be
damaged or destroyed.**

Supply voltage: set to the actual mains supply voltage
Rated motor voltage: at least as high as the DC bus link voltage of the amplifier
Motor pole-no: must match the motor (see motor manual)
Feedback: must match the feedback unit in the motor
 I_{RMS} : maximum is the motor standstill current I_0 (on nameplate)
 I_{PEAK} : maximum is 4 x motor standstill current I_0
Limit speed: maximum is the rated motor speed (on nameplate)
Regen power: maximum is the permitted regen resistor dissipation
Station address: unique address (see setup software manual)

**Check
safety devices**

**Make sure that any unintended movement of the drive
cannot cause danger to machinery or personnel.**

**Switch on
supply power**

through the ON/OFF button of the contactor control

Apply 0V setpoint

0V on terminals X3/4-5 or X3/6-7

Enable

(500 ms after switching on the supply power) 24VDC on terminal X3/15, motor stands with standstill torque M_0

Setpoint

apply a small analog setpoint, about 0.5V is recommended, to terminals X3/4-5 or X3/6-7

**If the motor oscillates, the parameter K_p in the menu
page "speed controller" must be reduced.
- the motor is endangered!**

Optimization

Optimize speed, current and position controllers

**Setup
the expansion card**

see setup instructions in the corresponding manual on the CD-ROM



5.3 Parameter setting

A default parameter set is loaded into your servo amplifier by the manufacturer. This contains valid and safe parameters for the current and speed controllers.

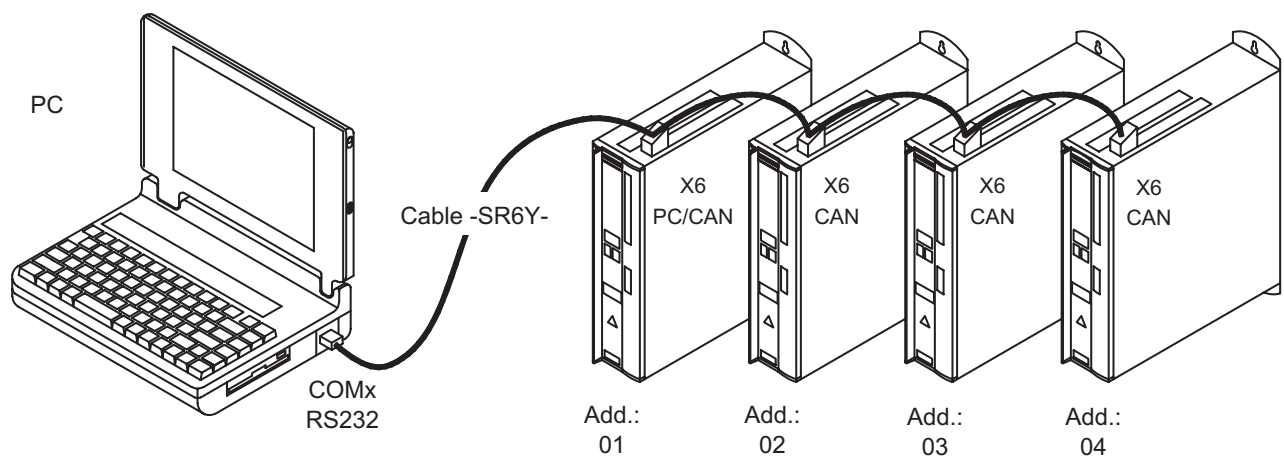
A database for motor parameters is stored in the servo amplifier. During setup you must select the data set for the motor that is connected and store it in the servo amplifier. For most applications these settings will already provide good to very good control loop characteristics.

An exact description of all parameters and the possibilities for optimizing the control loop characteristics can be found in the manual "Setup Software DRIVE.EXE".

5.3.1 Multi-axis systems

Using a special multilink cable, you can connect up to six servo amplifiers together and to your PC : Cable type -SR6Y- (for 4 amplifiers) or -SR6Y6- (for 6 amplifiers)

With the PC connected to just one servo amplifier you can now use the setup software to select all four / six amplifiers through the preset station addresses and set up the parameters.



Baud rate identical for all amplifiers,
see table below

5.3.1.1 Node address for CAN-bus

During setup it makes sense to preset the station addresses for the individual amplifiers and the baud rate for communication by means of the keypad on the front panel (⇒ p.61).

5.3.1.2 Baud rate for CAN-bus



After changing the station address and baud rate you must turn the 24V auxiliary supply of the servo amplifier off and on again.

Coding of the baud rate in the LED display :





Coding	Baud rate in kbit/s	Coding	Baud rate in kbit/s
0	10	5	250
1	20	6	333
2	50	7	500
3	100	8	666
4	125	9	800
		10	1000

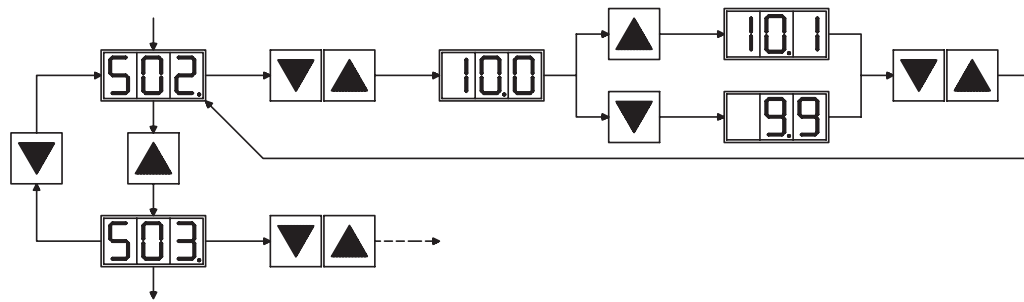
5.3.2 Key operation / LED display

In this chapter the two possible operation menus and the use of the keys in the front panel are shown. Normally, the SERVOSTAR 600 only places the standard menu at your disposal. If you want to attend the amplifier via the detailed menu, you must keep the right key pressed while switching on the 24V-supply.

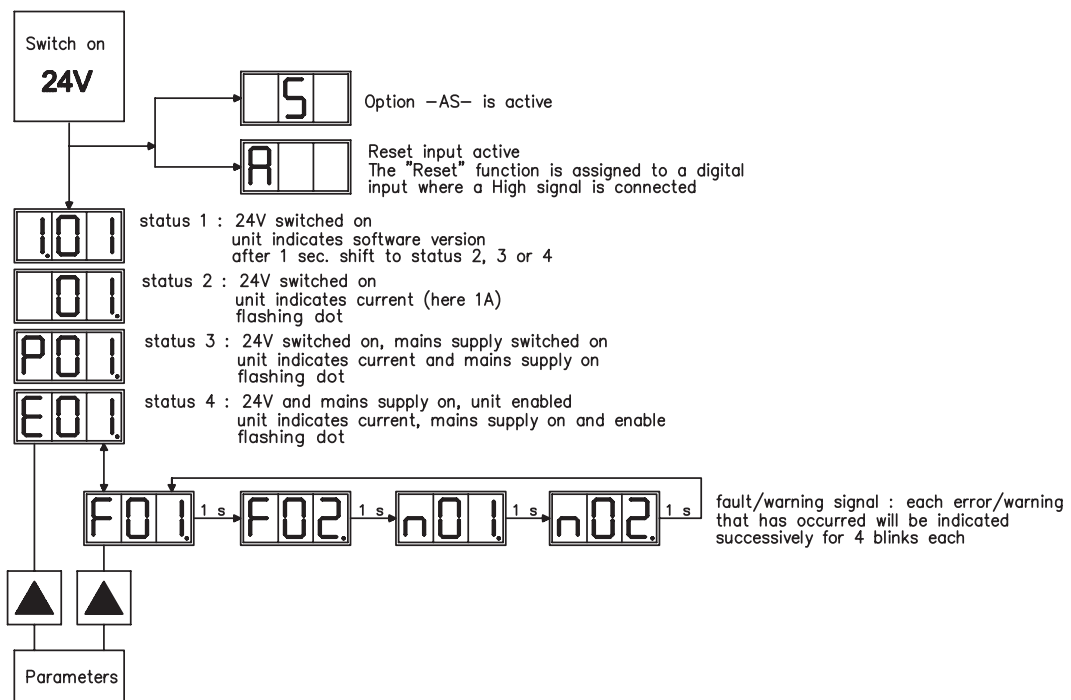
5.3.2.1 Key operation

The two keys can be used to perform the following functions:

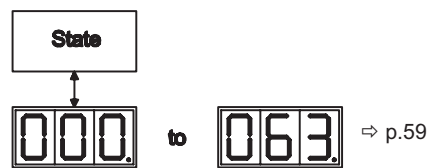
Key symbol	Functions
	press once : go up one menu item, increase number by one press twice in rapid succession : increase number by ten
	press once : go down one menu item, decrease number by one press twice in rapid succession : decrease number by ten
 	press and hold right key, then press left key as well : enter a number, return function name



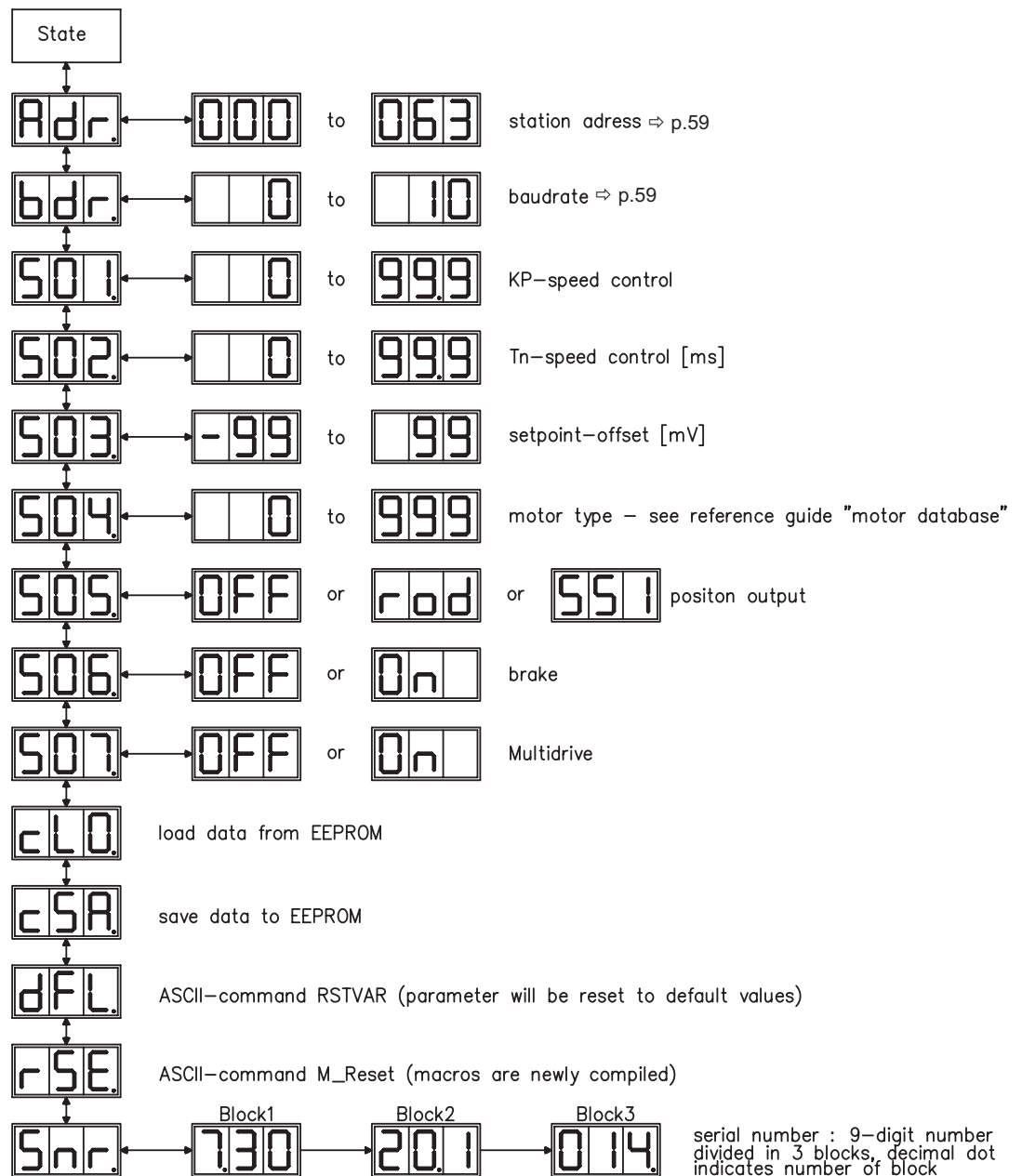
5.3.2.2 Status display



5.3.2.3 Standard menu structure



5.3.2.4 Extended menu structure



5.4

Error messages

Errors which occur are shown in coded form by an error number in the LED display on the front panel. All error messages result in the BTB/RTO contact being opened, and the output stage of the amplifier being switched off (motor loses all torque). If a motor-holding brake is installed, it will be activated.

Number	Designation	Explanation
E / S / A / P	Status Messages	Status messages, no error, see p. 60
...	Status Message	updating the startup configuration
F01*	heat sink temperature	heat sink temperature too high limit is set by manufacturer to 80°C (176°F)
F02*	overvoltage	overvoltage in DC bus link limit depends on the mains supply voltage
F03*	following error	message from the position controller
F04	feedback	cable break, short circuit, short to ground
F05*	undervoltage	undervoltage in DC bus link limit is set by manufacturer to 100V
F06	motor temperature	motor temperature too high limit is set by manufacturer to 145°C (293°F)
F07	aux. voltage	internal aux. voltage not OK
F08*	overspeed	motor running away, speed is too high
F09	EEPROM	checksum error
F10	Flash-EPROM	checksum error
F11	brake	cable break, short circuit, short to ground
F12	motor phase	motor phase missing (cable break or similar)
F13*	internal temperature	internal temperature too high
F14	output stage	fault in the output stage
F15	I ² t max	I ² t max. value exceeded
F16*	supply - BTB/RTO	2 or 3 phases missing in the supply feed
F17	A/D converter	error in the analog-digital conversion, usually caused by excessive EMI
F18	regen	regen circuit faulty or incorrect setting
F19*	supply phase	a supply phase is missing (can be switched off for 2-phase operation)
F20	Slot fault	Hardware fault of the expansion card
F21	Handling fault	Software fault of the expansion card
F22	Short circuit to earth (ground)	SERVOSTAR 640/670 only: short circuit to earth (ground)
F23	CAN Bus off	CAN Bus total communication error
F24	Warning	Warning displays as error
F25	Commutation error	Encoder systems only
F26	Limit switch	Homing error (hardware limit switch reached)
F27	AS-option	operational error with -AS- option, input for AS-Enable and ENABLE have been set at the same time
F28	reserved	reserved
F29	Fieldbus-Sync	Fieldbus not synchronized
F30	Emerg. Stop Timeout	Emerg. Stop Timeout
F31	reserved	reserved
F32	System error	system software not responding correctly

* = These error messages can be cancelled by the ASCII command CLRFAULT, without executing a reset. If only these errors are present, and the RESET button or the I/O-function RESET is used, the CLRFAULT command is also all that is carried out.



More information about faults and hints for removal can be found on page 92

5.5 Warning messages

Faults which occur, but which do not cause a switch-off of the amplifier output stage (BTB/RTO contact remains closed), are indicated in the LED display on the front panel by a coded warning number.

Number	Designation	Explanation
E / S / A / P	Status Messages	Status messages, no error, see p. 60
. . .	Status Message	updating the startup configuration
n01	I ² t	I ² t threshold exceeded
n02	regen power	reached preset regen power limit
n03*	S_fault	exceeded preset following error limit
n04*	response monitoring	response monitoring (fieldbus) has been activated
n05	supply phase	Mains supply phase missing
n06*	Sw limit switch 1	passed software limit switch 1
n07*	Sw limit switch 2	passed software limit switch 2
n08	motion task error	a faulty motion task was started
n09	no reference point	no reference point (Home) set at start of motion task
n10*	PSTOP	PSTOP limit-switch activated
n11*	NSTOP	NSTOP limit-switch activated
n12	motor default values loaded	only for ENDAT or HIPERFACE® : discrepancy between motor number saved in the encoder and the amplifier, motor default values loaded
n13*	expansion card	expansion card not operating correctly
n14	SinCos feedback	SinCos commutation (wake & shake) not completed, will be canceled when amplifier is enabled and wake & shake carried out
n15	table error	fault according to speed/current table INXMODE 35
n16	Summarized warning	Summarized warning for n17 to n31
n17	Fieldbus-Sync	Fieldbus not synchronized
n18	Multiturn overflow	Max. number of motor turns exceeded
n19-n31	reserved	reserved
n32	firmware beta version	firmware is an unreleased beta version
A	reset	RESET is present on input DIGITAL INx

* = These warning messages lead to a controlled shut-down of the drive (braking with the emergency ramp)



More information about faults and hints for removal can be found on page 92

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6 Expansions / Accessories

6.1 Option -AS-, restart lock for personal safety

6.1.1 Advantages of the -AS- option

A frequently required application task is the protection of personnel against the restarting of drives. This can not be achieved by an electronic inhibit, but must be implemented with mechanical elements (positively driven relay contacts).

To get round this problem, up to now either the main contactor in the mains supply line was switched off, or another contactor was used to disconnect the motor from the servo amplifier.

The disadvantages of this method are :

- the DC bus link has to be charged up again at restart
- wear on the contacts of the contactors, caused by switching under load
- extensive wiring required, with additional switching components

The -AS- option avoids these disadvantages. A safety relay in the servo amplifier is activated either by the PLC or manually. Positively driven contacts provide a safe disconnection of the servo amplifier, the setpoint input of the servo amplifier is inhibited, and a signal is sent to the safety circuit.

The suggested circuits (⇒ p. 68) fulfills safety category 1 (EN 954-1). You can fulfill safety category 3, if you use a mains contactor with suited supervision.

Advantages of the -AS- option :

- the DC bus link remains charged up, since the mains supply line remains active
- only low voltages are switched, so there is no contact wear
- very little wiring is required
- the functionality and the personnel safety when using the circuit recommendations in this documentation have been approved by the Trade Liability Association.

6.1.2 Functional description

An additional connector (X10) is mounted on the front panel of the SERVOSTAR 600. The coil connections and a make (n.o.) contact of a safety relay are made available through 4 terminals on this connector.

The 24VDC safety relay in the servo amplifier (approved) is controlled externally. All the relay contacts have positive action.

Two contacts switch off the driver supply of the output stage in the servo amplifier, and short the internal setpoint signal to AGND (0 V).

The make (n.o.) contact used for monitoring is looped into the control circuit.

If the safety relay is not energized, then the monitoring contact is open and the servo amplifier is ready for operation.

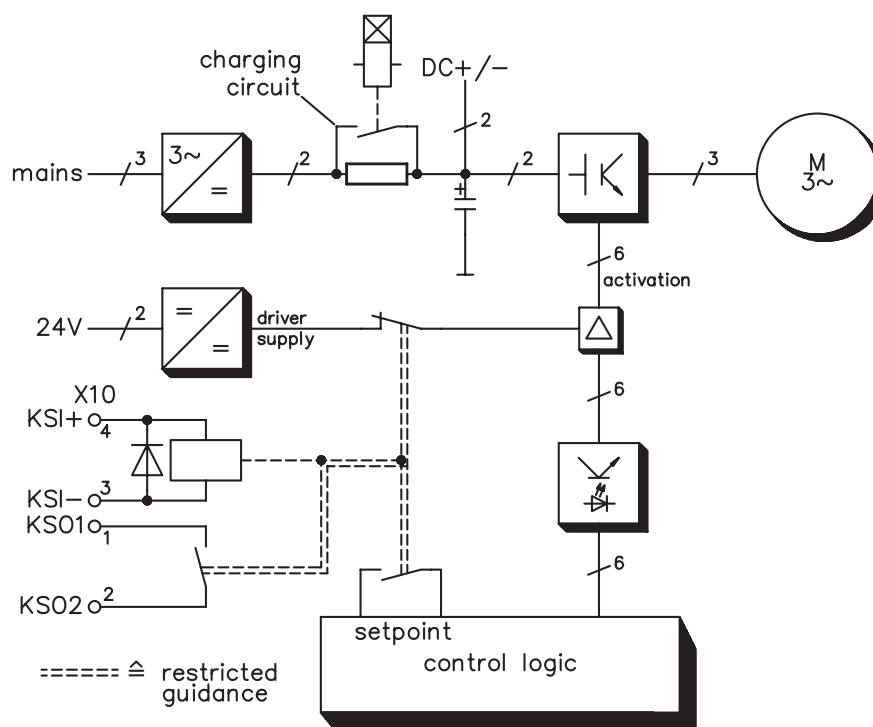
If the drive is electronically braked, the servo amplifier is disabled and the motor-holding brake is on, then the safety relay is energized (manually or by the controls).

The supply voltage for the driver circuit of the output stage is switched off in a safe manner, the internal setpoint is shorted to 0V, and the monitoring contact bridges the safety logic in the control circuit of the system (monitoring of protective doors etc.)

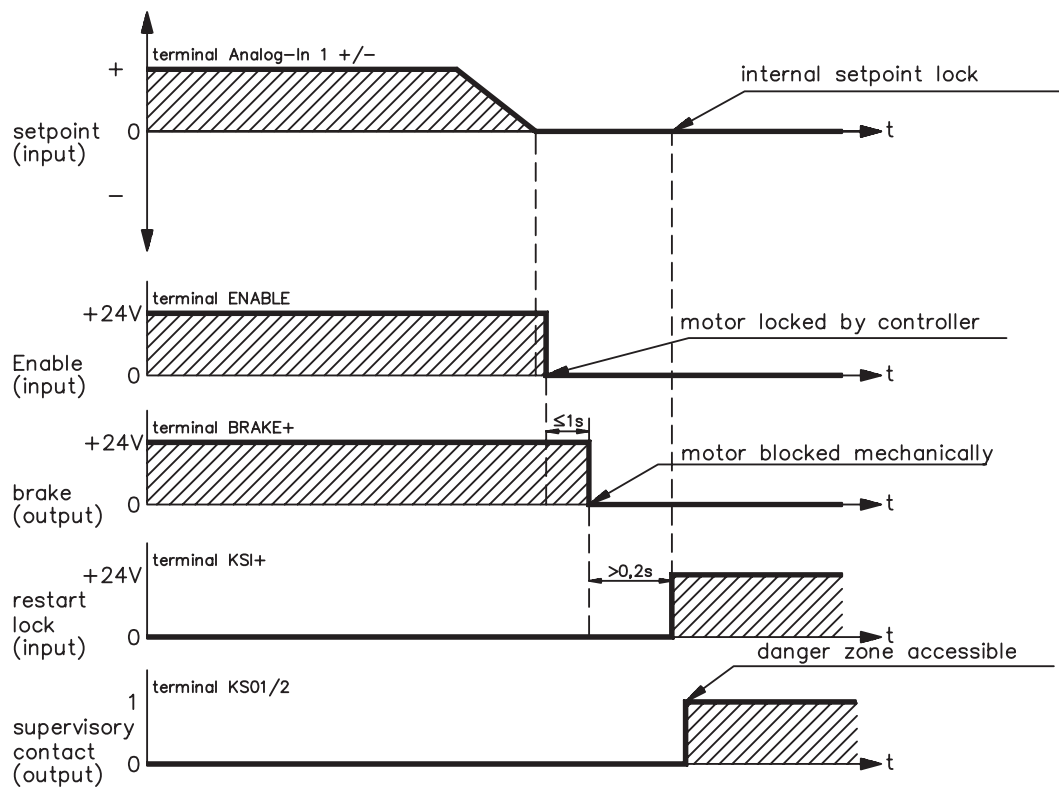
Even if the output stage or driver is destroyed, it is impossible to start the motor.

If the safety relay itself is faulty, then the monitoring contact cannot bridge the safety logic of the system. Opening the protective devices will then switch off the system.

6.1.3 Block diagram



6.1.4 Signal diagram (sequence)



6.1.5 Installation / Setup

6.1.5.1 Safety instructions



- Observe "Use as directed" on page 10.
- The monitoring contacts (KSO1/2) for each amplifier with an -AS- option must be looped into the control circuit. This is vital, so that a malfunction of the internal safety relay or a cable break can be recognized.
- If the -AS- option is automatically activated by a control system (KSI1/2), then make sure that the output of the control is monitored for possible malfunction. This can be used to prevent a faulty output from activating the -AS- option while the motor is running.
- It is vital to keep to the following functional sequence when the -AS- option is used:
 1. Brake the drive in a controlled manner (speed setpoint = 0V)
 2. When speed = 0 rpm, disable the servo amplifier (enable = 0V)
 3. If there is a suspended load, apply an additional mechanical block to the drive
 4. Activate the -AS- option

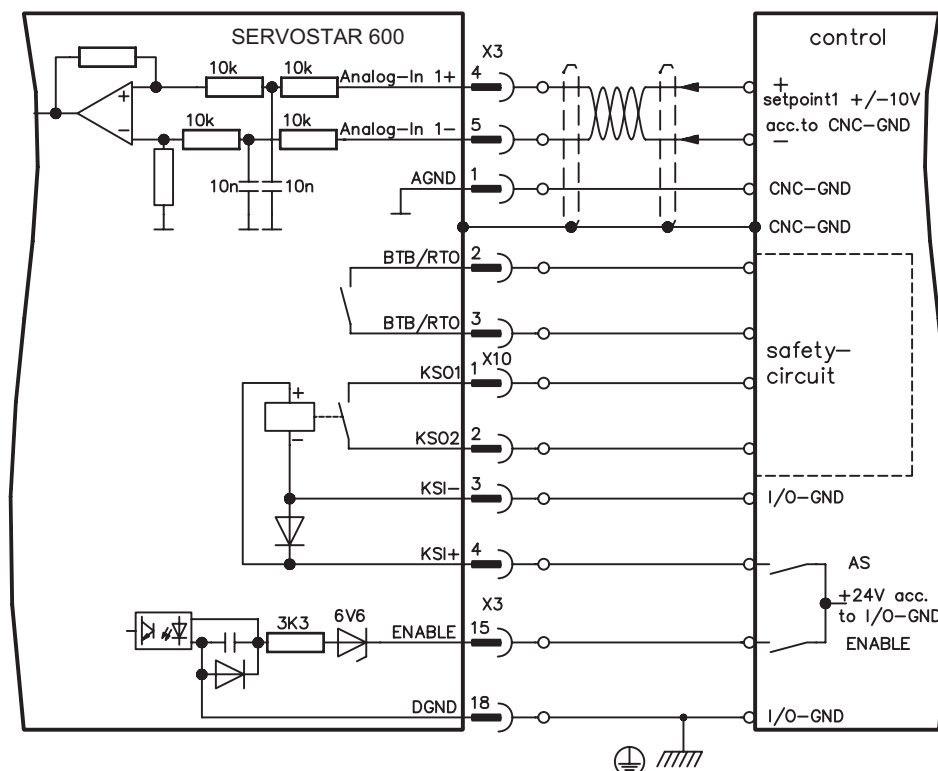
6.1.5.2 Functional test



The functioning of the restart lock must be tested during setup, after every alteration in the wiring of the system, or after exchanging one or more components of the system.

1. Stop all drives, with setpoint 0V, disable drives, mechanically block any suspended loads
2. Activate the -AS- option.
3. Open protective screens (but do not enter hazardous area)
4. Pull off the X10 connector from an amplifier: **the mains contactor must drop out**
5. Reconnect X10. Switch on mains contactor again.
6. Repeat steps 4 and 5 for each individual servo amplifier.

6.1.5.3 Connection diagram



6.1.6 Application examples

6.1.6.1 Moving single axes or axis-groups in setting-up operation

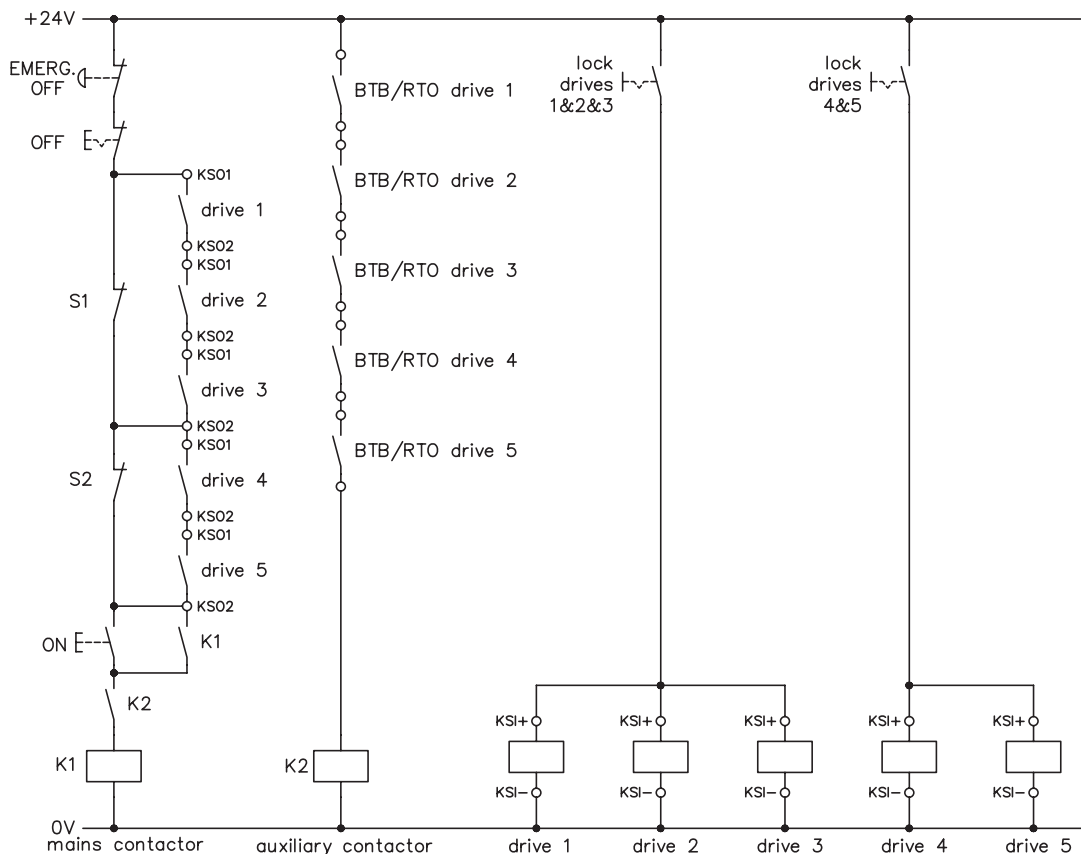
In setting-up operation, people will frequently be within the danger zone of the machinery. Axes will normally be moved under the control of permission switches. An additional switch-off of the unused axes, by means of the restart lock, increases the safety margin and avoids the repeated switching of main contactors or motor contactors.

6.1.6.2 Switching off grouped axes with separate working areas

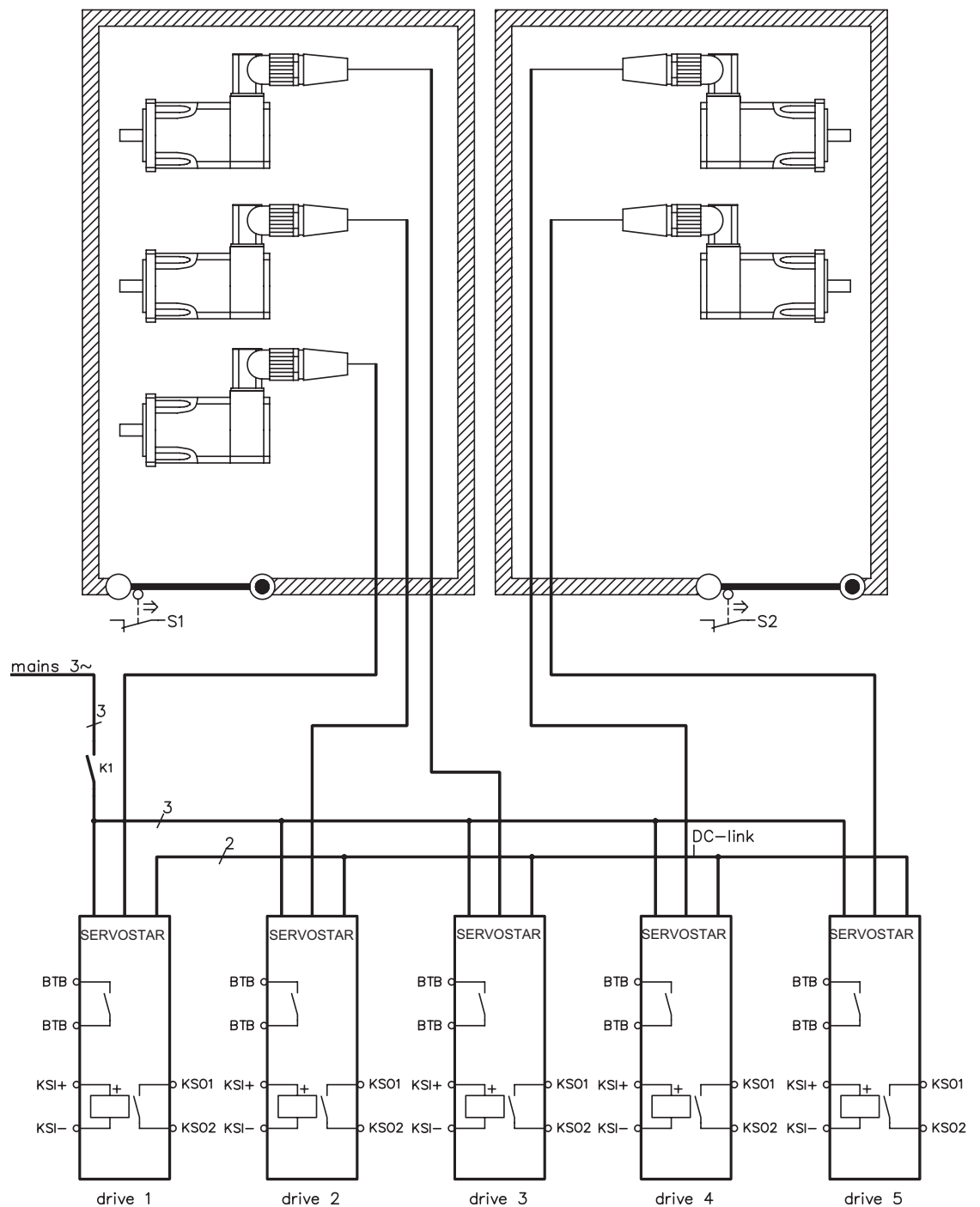
Even when several SERVOSTAR 600 are operating off a common mains supply and DC bus link, it is possible to set up groups for separate working areas. These groups can then be switched off separately for personnel safety. For this purpose, we have provided you with a suggested circuit (mains supply circuit and control circuit for 2 separate working groups which have interconnected DC bus links and a common mains supply voltage).

6.1.6.2.1 Control circuit

The suggested circuit fulfills safety category 1 (EN 954-1). You can fulfill safety category 3, if you use a mains contactor with suited supervision.



6.1.6.2.2 Mains supply circuit

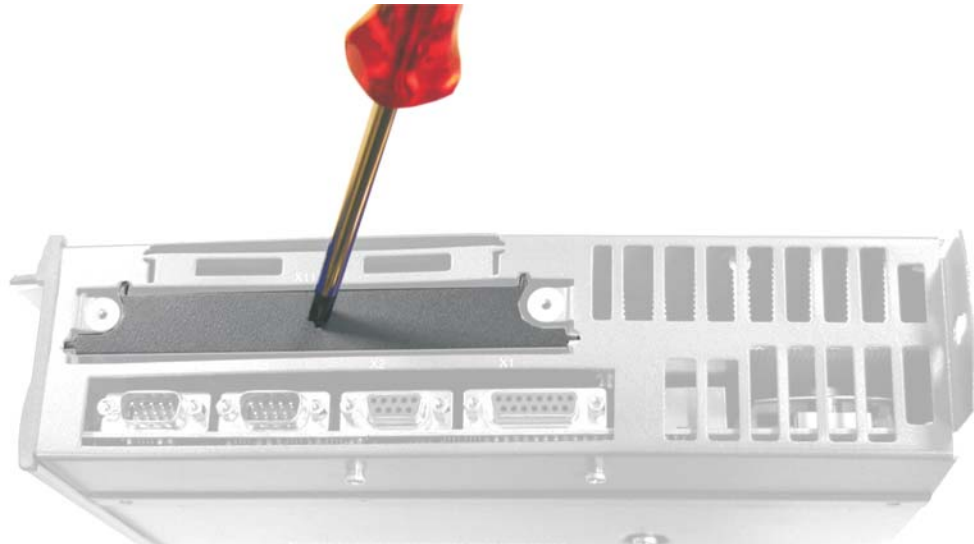


6.2 Expansion Cards

Information about availability and order numbers can be found on p. 96

6.2.1 Guide to installation of expansion cards

- Use a suitable screwdriver to lever off the cover of the option slot.
- Take care that no small items (such as screws) fall into the open option slot.



- Push the expansion card carefully into the provided guide rails of the slot, without twisting it.



- Press the expansion card firmly into the slot, until the front cover touches the fixing lugs. This ensures that the connectors make good contact.
- Screw the screws on the front cover into the threads in the fixing lugs.

6.2.2 Expansion card -I/O-14/08-

This chapter describes the I/O-expansion card -I/O-14/08-. It only describes the additional features that the expansion card makes available for the SERVOSTAR 600.

The -I/O-14/08- provides you with 14 additional digital inputs and 8 digital outputs. The functions of the inputs and outputs are fixed. They are used to initiate the motion tasks that are stored in the servo amplifier and to evaluate signals from the integrated position control in the higher-level control.

The functions of the inputs and signal outputs correspond exactly to the functions that can be assigned to the digital-I/O on connector X3 of the SERVOSTAR 600.

The 24VDC supply for the expansion card is taken from the controller. All inputs and outputs are electrically isolated from the servo amplifier by optocoupler.

6.2.2.1 Front view



6.2.2.2 Technical data



Control inputs	24V / 7mA, PLC-compatible
Signal outputs	24V / max. 500mA, PLC-compatible
Supply inputs, to IEC 1131	24V (18 ... 36V) / 100mA plus total current of the outputs (depends on the input wiring of the controls) The 24VDC voltage has to be supplied by an electrically isolated power supply, e.g. with insulating transformer.
Fusing (external)	4 AT
Connectors	MiniCombicon, 12-pole, coded on PIN1 and 12 respectively
Cables	Data – up to 50m long : 22 x 0.5mm ² , unshielded, Supply – 2 x 1mm ² , check voltage drop
Waiting time between 2 motion tasks	depends on the response time of the control system
Addressing time (min.)	4ms
Starting delay (max.)	2ms
Response time of digital outputs	max. 10ms

6.2.2.3 Light emitting diodes (LEDs)

Two LEDs are mounted next to the terminals on the expansion card. The green LED signals that the 24V auxiliary supply is available for the expansion card. The red LED signals faults in the outputs from the expansion card (overload, short-circuit).

6.2.2.4 Select motion task number (Sample)

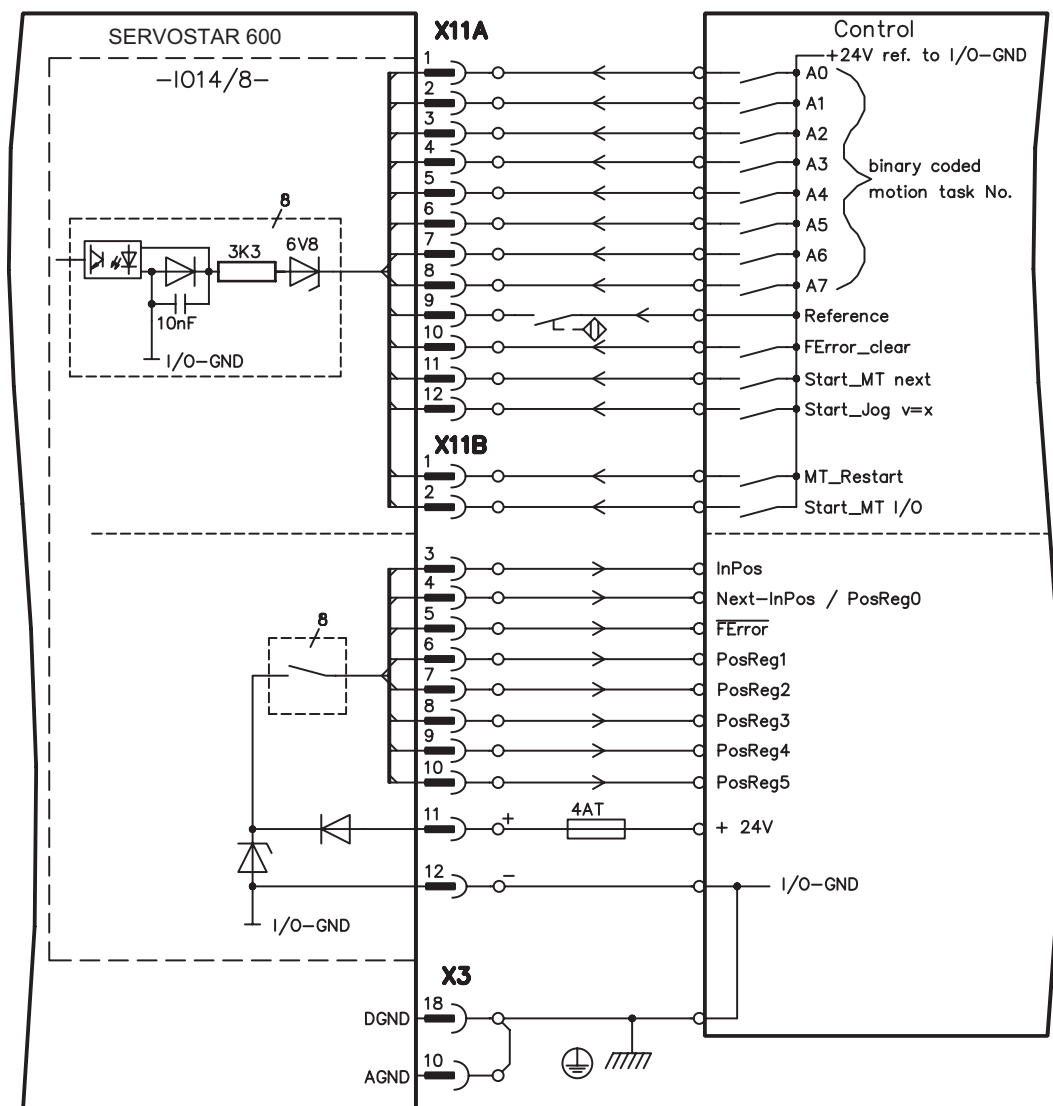
Motion task no. (decimal)	Motion task no. (binary)							
	A7	A6	A5	A4	A3	A2	A1	A0
174	1	0	1	0	1	1	1	0

6.2.2.5 Connector assignments

Connector X11A			
Pin	Dir	Function	Description
1	In	A0	Motion task no., LSB
2	In	A1	Motion task no., 2 ¹
3	In	A2	Motion task no., 2 ²
4	In	A3	Motion task no., 2 ³
5	In	A4	Motion task no., 2 ⁴
6	In	A5	Motion task no., 2 ⁵
7	In	A6	Motion task no., 2 ⁶
8	In	A7	Motion task no., MSB
9	In	Reference	Polls the reference switch. If a digital input on the basic unit is used as a reference input, then the input on the I/O expansion card will not be evaluated.
10	In	FError_clear	Clear the warning of a following error (no3) or the response monitoring (n04).
11	In	Start_MT Next	The following task, that is defined in the motion task by "Start with I/O" is started. The target position of the present motion task must be reached before the following task can be started. The next motion block can also be started by an appropriately configured digital input on the basic unit.
12	In	Start_Jog v=x	Start of the setup mode "Jog Mode" with a defined speed. After selecting the function, you can enter the speed in the auxiliary variable "x". The sign of the auxiliary variable defines the direction. A rising edge starts the motion, a falling edge cancels the motion.

Connector X11B			
1	In	MT_Restart	Continues the motion task that was previously interrupted. The motion task can also be continued by an appropriately configured digital input on the basic unit.
2	In	Start_MT I/O	Start of the motion task that has the number that is presented, bit-coded, at the digital inputs (A0 to A7). The digital function with the same name, in the basic unit, starts the motion task with the address from the digital inputs on the basic unit.
3	Out	InPos	When the target position for a motion task has been reached (the InPosition window), this is signaled by the output of a HIGH-signal. A cable break will not be detected
4	Out	Next-InPos	The start of each motion task in an automatically executed sequence of motion tasks is signaled by an inversion of the output signal. The output produces a Low signal at the start of the first motion task of the motion task sequence. The form of the message can be varied by using ASCII commands.
		PosReg0	Can only be adjusted by ASCII commands.
5	Out	FError	A LOW signal indicates that the position has gone outside the acceptable following error window.
6	Out	PosReg1	The preset function of the corresponding position register is indicated by a HIGH-signal.
7	Out	PosReg2	
8	Out	PosReg3	
9	Out	PosReg4	
10	Out	PosReg5	Can only be adjusted by ASCII commands.
11	Supply	24VDC	auxiliary supply voltage
12	Supply	I/O-GND	Digital-GND for the controls

6.2.2.6 Connection diagram



AGND and DGND (connector X3) must be joined together !

6.2.3 Expansion cards -PROFIBUS-

This chapter describes the PROFIBUS expansion card for the SERVOSTAR 600. Information on the range of functions and the software protocol can be found in the manual "Communication profile PROFIBUS DP". The PROFIBUS expansion card has two 9-pin Sub-D sockets wired in parallel. The supply voltage for the expansion card is provided by the servo amplifier.

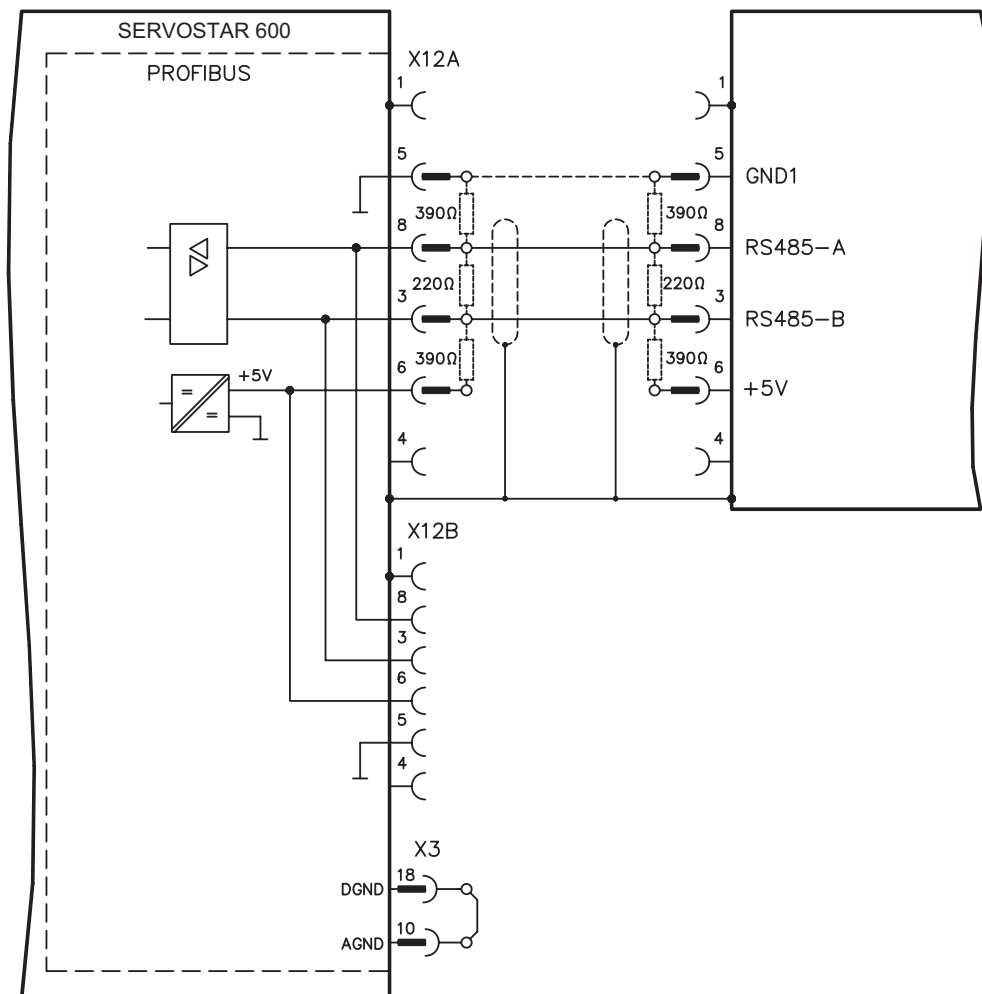
6.2.3.1 Front view



6.2.3.2 Connection technology

Cable selection, cable routing, shielding, bus connector, bus termination and transmission times are described in the "Installation guidelines for PROFIBUS-DP/FMS" from PNO, the PROFIBUS User Organization.

6.2.3.3 Connection diagram



AGND and DGND (connector X3) must be joined together !

6.2.4 Expansion card -SERCOS-

This chapter describes the SERCOS expansion card for SERVOSTAR 600.

Information on the range of functions and the software protocol can be found in the manual "IDN Reference Guide SERCOS".

6.2.4.1 Front view



6.2.4.2 Light emitting diodes (LEDs)

RT	indicates whether SERCOS telegrams are being correctly received. In the final Communication Phase 4 this LED should flicker, since cyclical telegrams are being received.
TT	indicates that SERCOS telegrams are being transmitted. In the final Communication Phase 4 this LED should flicker, since cyclical telegrams are being transmitted. Check the stations addresses for the controls and the servo amplifier if: - the LED never lights up in SERCOS Phase 1 or - the axis cannot be operated, although the RT LED is lighting up cyclically.
ERR	indicates that SERCOS communication is faulty or suffering from interference. If this LED is very bright, then communication is suffering strong interference, or is non-existent. Check the SERCOS transmission speed for the controls and the servo amplifier (BAUDRATE) and the fibre-optic connection. If this LED flickers, this indicates a low level of interference for SERCOS communication, or the optical transmitting power is not correctly adjusted to suit the length of cable. Check the transmitting power of the (physically) previous SERCOS station. The transmitting power of the servo amplifier can be adjusted in the setup software DRIVE.EXE on the SERCOS screen page, by altering the parameter for the cable length.

6.2.4.3 Connection technology

For the fiber optic cable connection, only use SERCOS components to the SERCOS Standard IEC 61491.

Receive data

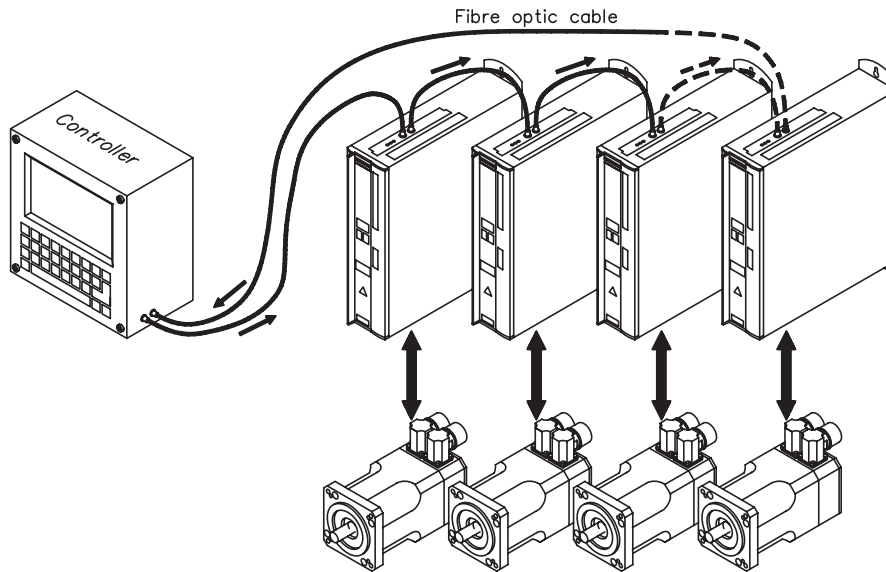
The fiber optic cable carrying receive data for the drive in the ring structure is connected to X13 with an F-SMA connector.

Transmit data

Connect the fiber optic cable for the data output to X14 with an F-SMA connector.

6.2.4.4 Connection diagram

Layout of the SERCOS bus system in ring topology, with optical fibre cables (schematic).



AGND and DGND (connector X3) must be joined together !

6.2.4.5 Modifying the station address

The drive address can be set to a value between 0 and 63. With address 0, the drive is assigned as an amplifier in the SERCOS ring. There are various ways to set the station address:

Keys on the front of the servo amplifier

The SERCOS address can also be modified using the keys on the front (p. 61).

Setup software

The address can also be modified in the setup software. For additional information, please refer to the "Setup software" manual or the online help. Alternatively, enter the command **ADDR #** in the "Terminal" screen, where # is the new address of the drive.

6.2.4.6 Modifying the baud rate and optical power

If the baud rate is not set correctly, communication is not possible. The **SBAUD #** parameter can be used to set the baud rate, where # is the baud rate.

If the optical power is not set correctly, errors occur in telegram transmission and the red LED on the drive lights up. During normal communication, the green send and receive LEDs flash, giving the impression that the relevant LED is on. The **SLEN #** parameter can be used to specify the optical range for a standard 1 mm² glass fibre cable, where # is the length of the cable in metres.

SBAUD		SLEN	
2	2 Mbaud	0	sehr kurze Verbindung
4	4 Mbaud	1...< 15	Länge der Verbindung mit einem 1 mm ² Kunststoffkabel
8	8 Mbaud	15...< 30	Länge der Verbindung mit einem 1 mm ² Kunststoffkabel
16	16 Mbaud	³ 30	Länge der Verbindung mit einem 1 mm ² Kunststoffkabel

Setup software

The parameters can be modified in the setup software, "SERCOS" screen. For additional information, please refer to the "Setup software" user manual and the online help. Alternatively, the commands **SBAUD #** and **SLEN #** can be entered in the "Terminal" screen.

6.2.5 Expansion card -DEVICENET-

This section describes the DeviceNet expansion card for SERVOSTAR 600.

Information on the range of functions and the software protocol can be found in our manual "DeviceNet Communication Profile".

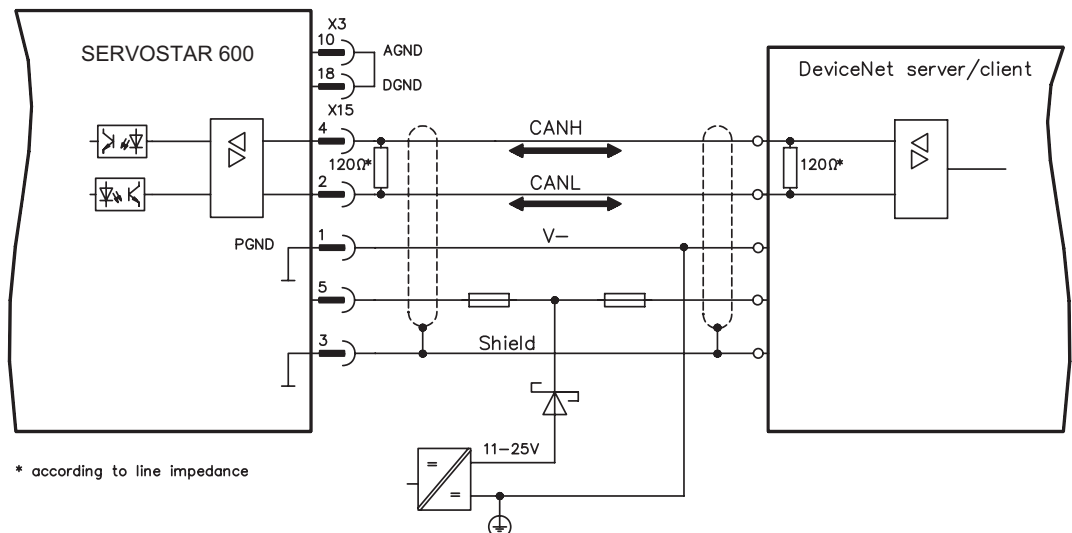
6.2.5.1 Front view



6.2.5.2 Connection technology

Cable selection, cable routing, shielding, bus connector, bus termination and transmission times are all described in the "DeviceNet Specification, Volume I, II", published by ODVA.

6.2.5.3 Connection diagram



AGND and DGND (connector X3) must be joined together !

6.2.5.4 Combined module/network status-LED

LED	Meaning
off	The device is not online. - The device has not yet finished the Dup_MAC_ID test. - The device is possibly not yet switched on.
green	The device is operating as normal, is online, and the connections have been established. The device has been assigned to a master.
blinking green	The device is operating as normal, is online, but the connections have not been established. - The device has passed the Dup_MAC_ID test and is online, but the connection to other nodes have not been established. - This device has not been assigned to a master. - Missing, incomplete or wrong configuration.
blinking red	An error that can be cleared and/or at least one I/O connection are in a waiting state.
red	- An error has occurred that cannot be cleared; it may be necessary to replace the device. - Communication device failure. The device has detected a fault that prevents communication with the network (for instance, a MAC ID appears twice or BUSOFF).

6.2.5.5 Setting the station address (device address)

The station address for the servo amplifier can be set in three different ways:

- Set the rotary switches at the front of the expansion card to a value between 0 and 63. Each switch represents a decimal figure. For example, to set the address for the drive to 10, set MSD to 1 and LSD to 0.
- Set the rotary switches at the front of the expansion card to a value higher than 63. Now you can set up the station address by using the ASCII commands DNMACID x, SAVE, COLD-START, whereby "x" stands for the station address.
- Set the rotary switches at the front of the expansion card to a value higher than 63. Now you can set up the station address by using the DeviceNet Object (Class 0x03, Attribute 1). This is normally carried out with the help of a DeviceNet software setup tool. You must save the parameters in non-volatile memory (Class 0x25, Attribute 0x65) and then restart the drive after setting/altering the address.

6.2.5.6 Setting the transmission speed

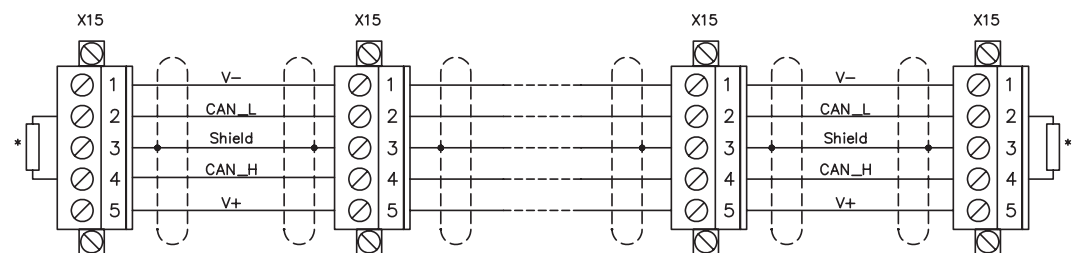
The DeviceNet transmission speed can be set in three different ways:

- Set the rotary switch for Baud rate (at the front of the option card) to a value between 0 and 2. 0 = 125 kbit/s, 1 = 250 kbit/s, 2 = 500 kbit/s.
- Set the rotary switch for Baud rate (at the front of the option card) to a value higher than 2. Now you can set the Baud rate by using the terminal commands DNBAUD x, SAVE, COLD-START, whereby "x" stands for 125, 250 or 500 .
- Set the rotary switch for Baud rate (at the front of the option card) to a value higher than 2. Now you can set the Baud rate by using the DeviceNet Object (Class 0x03, Attribute 2) to a value between 0 and 2. This is normally carried out with the help of a DeviceNet software setup tool. You must save the parameters in non-volatile memory (Class 0x25, Attribute 0x65) and then restart the drive after altering the baud rate.

6.2.5.7 Bus cable

To meet ISO 898, a bus cable with a characteristic impedance of $120\ \Omega$ should be used. The maximum usable cable length for reliable communication decreases with increasing transmission speed. As a guide, you can use the following values which we have measured, but they are not to be taken as assured limits.

General characteristic	Specification
Bit rates	125 kbit, 250 kbit, 500 kbit
Distance with larger bus connections	500 meters at 125 kBaud 250 meters at 250 kBaud 100 meters at 500 kBaud
Number of nodes	64
Signal environment	CAN
Modulation	Basic bandwidth
Coupling medium	DC-coupled differential transmit/receive operation
Isolation	500 V (option: optocoupler on the transceiver's node side)
Typical differential input impedance (recessive state)	Shunt C = 5pF Shunt R = 25K Ω (power on)
Min. differential input impedance (recessive state)	Shunt C = 24pF + 36 pF/m of the permanently attached stub cable Shunt R = 20K Ω
Absolute max. voltage range	-25 V to +18 V (CAN_H, CAN_L) The voltages for CAN_H and CAN_L refer to the ground pin of the transceiver. The voltage is higher than that on the V-terminal by the amount of the forward voltage drop of the Schottky diode. This voltage drop must be < 0.6V.



* according to line impedance about $120\ \Omega$

Grounding:

The DeviceNet network must only be grounded at one point, to avoid ground loops. The circuitry for the physical layer in all devices are referenced to the V-bus signal. The ground connection is made via the power supply for the bus system. The current flowing between V- and ground must not flow through any device other than the power supply.

Bus topology:

The DeviceNet medium utilizes a linear bus topology. Termination resistors are required at each end of the connecting cable. Stub cables are permitted up to a length of 6 meters, so that at least one node can be connected.

Termination resistors:

DeviceNet requires a termination **at each end** of the connecting cable.

These resistors must meet the following requirements: $120\ \Omega$, 1% metal-film, 1/4 W

6.2.6 Expansion card -ETHERCAT-

This section describes the EtherCat expansion card for SERVOSTAR 600. Information on the range of functions and the software protocol can be found in the EtherCat documentation. This expansion cards enables the servo amplifier to be connected to the EtherCat network.

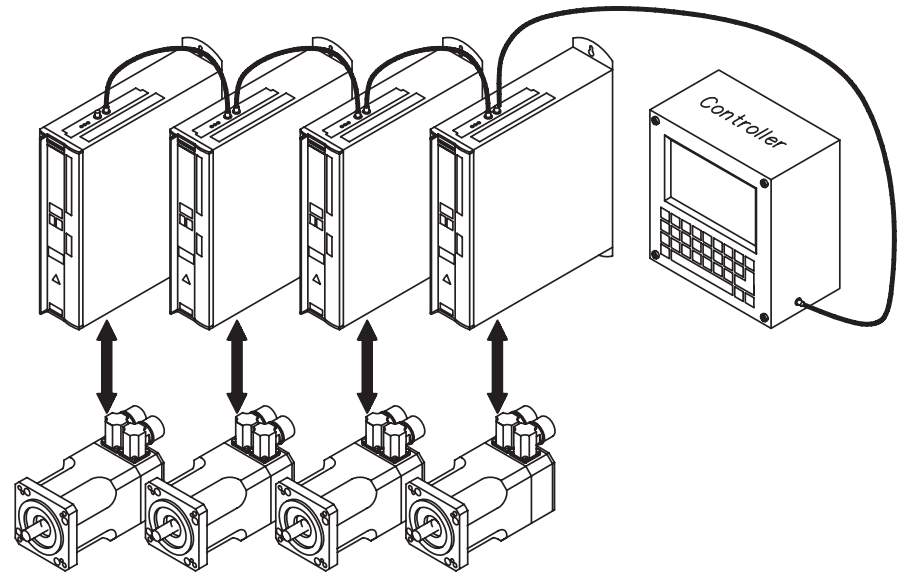
6.2.6.1 Front view



6.2.6.2 LEDs

LED	Function
ERROR	flickering = Booting Error blinking = Invalid Configuration single flash = Unsolicited State Change double flash = Watchdog Timeout off = No Error
RUN	on = Device is in state OPERATIONAL blinking = Device is in state PRE-OPERATIONAL single flash = Device is in state SAFE-OPERATIONAL off = Device is in state INIT
ACT IN	on = linked, but not active at X20A (in) flickering = linked and active at X20A (in) off = not linked at X20A (in)
ACT OUT	on = linked, but not active at X20B (out) flickering = linked and active at X20B (out) off = not linked at X20B (out)

6.2.6.3 Connection diagram

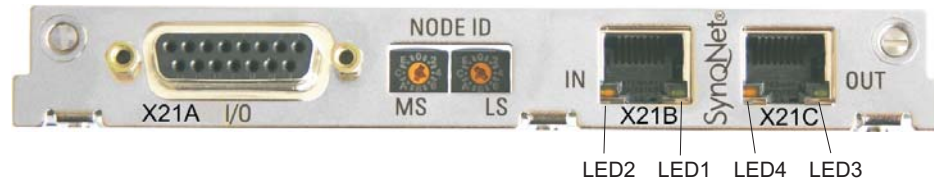


AGND and DGND (connector X3) must be joined together !

6.2.7 Expansion card -SYNQNET-

This section describes the SynqNet expansion card for SERVOSTAR 600. Information on the range of functions and the software protocol can be found in the SynqNet documentation.

6.2.7.1 Front view



6.2.7.2 NODE ID Switch

With these hexadecimal switches you can set the main and low significant bytes of the Node ID separately. SynqNet does not require an address for correct operation in the network, however in some machines this can be a convenient way of identifying build options to the application program.

6.2.7.3 Node LED table

LED#	Name	Function
LED1	LINK_IN	ON = receive valid (IN port) OFF = not valid, power off, or reset.
LED2	CYCLIC	ON = network cyclic BLINK = network not cyclic OFF = power off, or reset
LED3	LINK_OUT	ON = receive valid (OUT port) OFF = not valid, power off, or reset
LED4	REPEATER	ON = repeater on, network cyclic BLINK = repeater on, network not cyclic OFF = repeater off, power off, or reset

6.2.7.4 SynqNet Connection, Connector X21B/C (RJ-45)

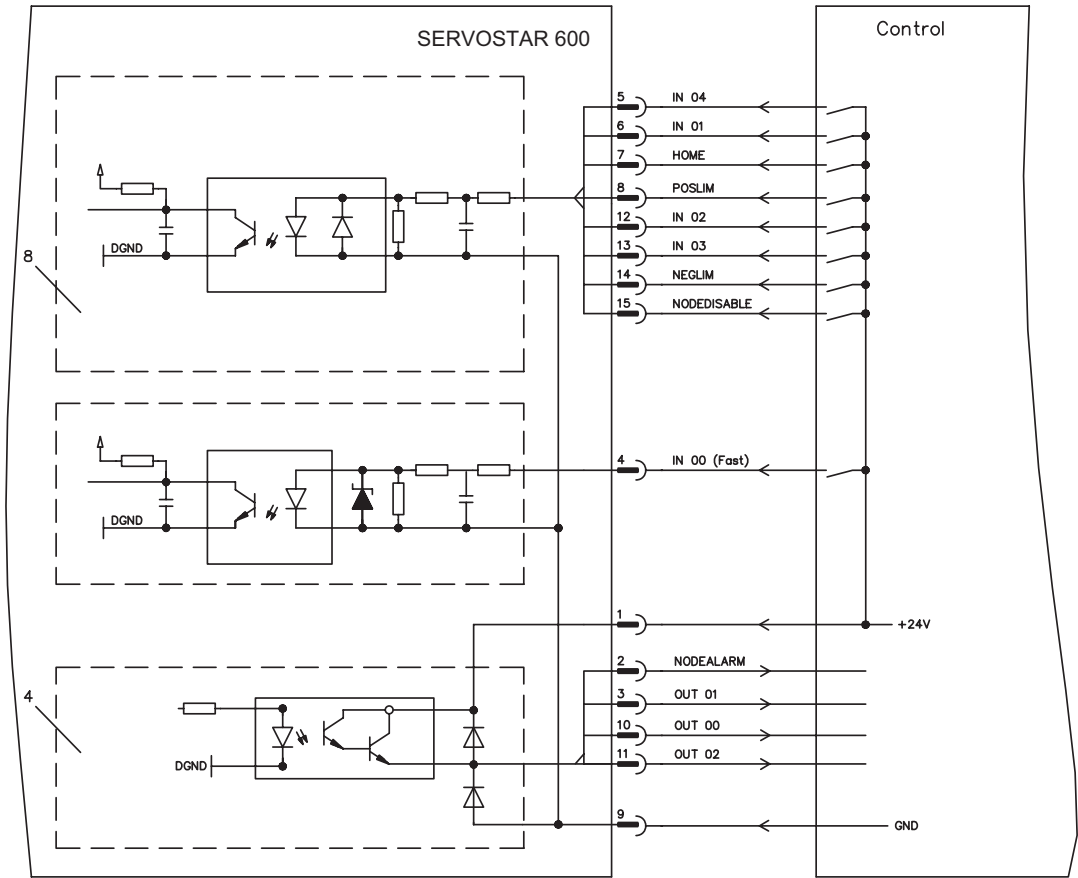
Connection to the SynqNet network via RJ-45 connectors (IN and OUT ports) with integrated LEDs.

6.2.7.5 Digital inputs/outputs, connector X21A (SubD 15-pin, socket)

Inputs (In): 24V (20...28V), opto-isolated, one high-speed input (Pin 4)
Outputs (Out): 24V, opto-isolated, Darlington driver

Pinout connector X21A (SubD 15 pin)							
Pin	Type	Description		Pin	Type	Description	
1	In	+24V	power supply	9	In	GND	power supply
2	Out	NODE-ALARM	indicates a problem with the node	10	Out	OUT_00	digital output
3	Out	OUT_01	digital output	11	Out	OUT_02	digital output
4	In	IN_00	capture input (fast)	12	In	IN_02	digital input
5	In	IN_04	digital input	13	In	IN_03	digital input
6	In	IN_01	digital input	14	In	NEGLIM	limit switch, negative direction
7	In	HOME	reference switch	15	In	NODE-DISABLE	disables Node
8	In	POSLIM	limit switch, positive direction				

6.2.7.6 Connection diagram digital inputs/outputs, connector X21A

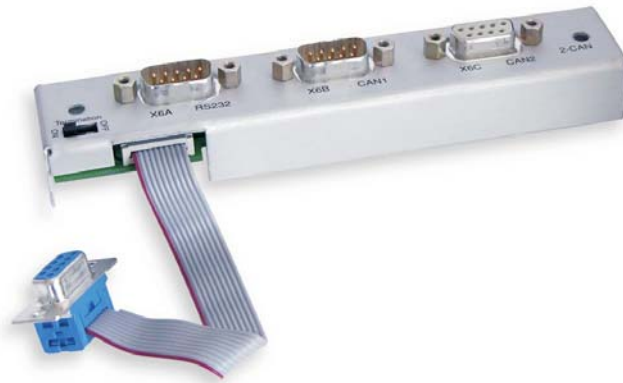


AGND and DGND (connector X3) must be joined together !

6.2.8 Expansion module -2CAN-

Connector X6 of the SERVOSTAR 6xx is assigned to the signals for the RS232 interface and the CAN interface. It is therefore not the standard pin assignment for these interfaces, and a special cable is required to be able to use both interfaces simultaneously.

The -2CAN- expansion module provides the interfaces on separate Sub-D connectors. The two CAN connectors are wired in parallel. A termination resistor (120 Ω) for the CAN bus can be switched into circuit if the SERVOSTAR 6xx is at the end of the bus.



6.2.8.1 Installation



The modul must be placed onto the option slot after levering off the cover of the option slot:

- Screw the distance pieces into the fixing lugs of the option slot.
- Place the expansion module onto the option slot.
- Screw the screws into the threads of the distance pieces.
- Plug the Sub-D9 socket into connector X6 on the SERVOSTAR 600

6.2.8.2 Front View



6.2.8.3 Connection technology

Standard shielded cables can be used for the RS232 and CAN interfaces.



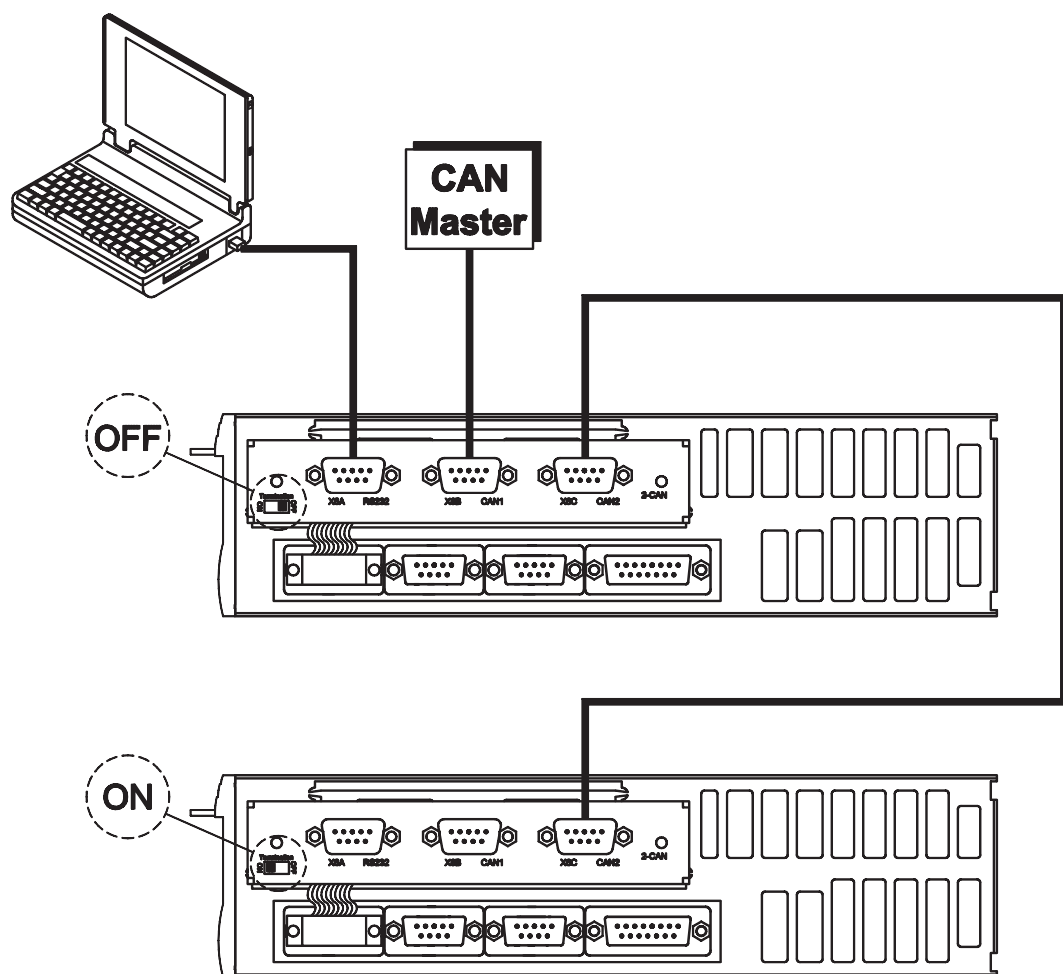
If the servo amplifier is the last device on the CAN bus, then the switch for the bus termination must be set to ON.

Otherwise, the switch must be set to OFF (condition as delivered).

6.2.8.4 Connector assignments

RS232		CAN1=CAN2	
X6A Pin	Signal	X6B=X6C Pin	Signal
1	Vcc	1	
2	RxD	2	CAN-Low
3	TxD	3	CAN-GND
4		4	
5	GND	5	
6		6	
7		7	CAN-High
8		8	
9		9	

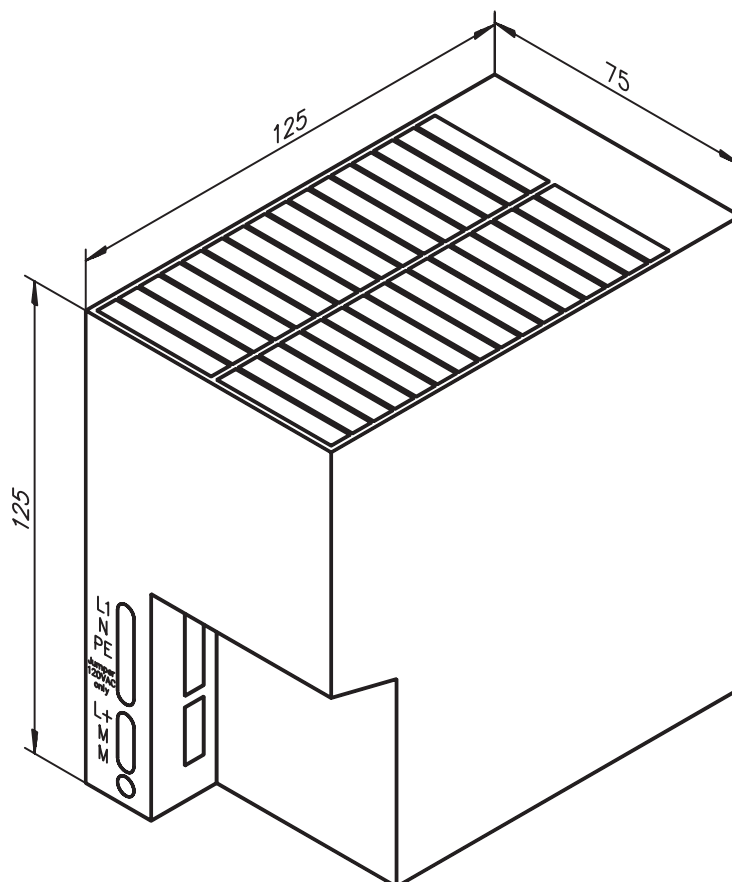
6.2.8.5 Connection diagram



AGND and DGND (connector X3) must be joined together !

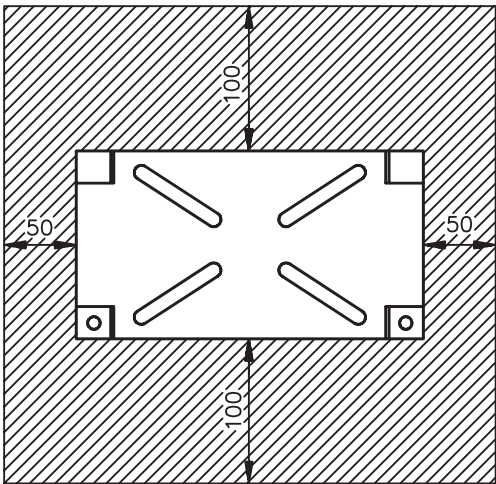
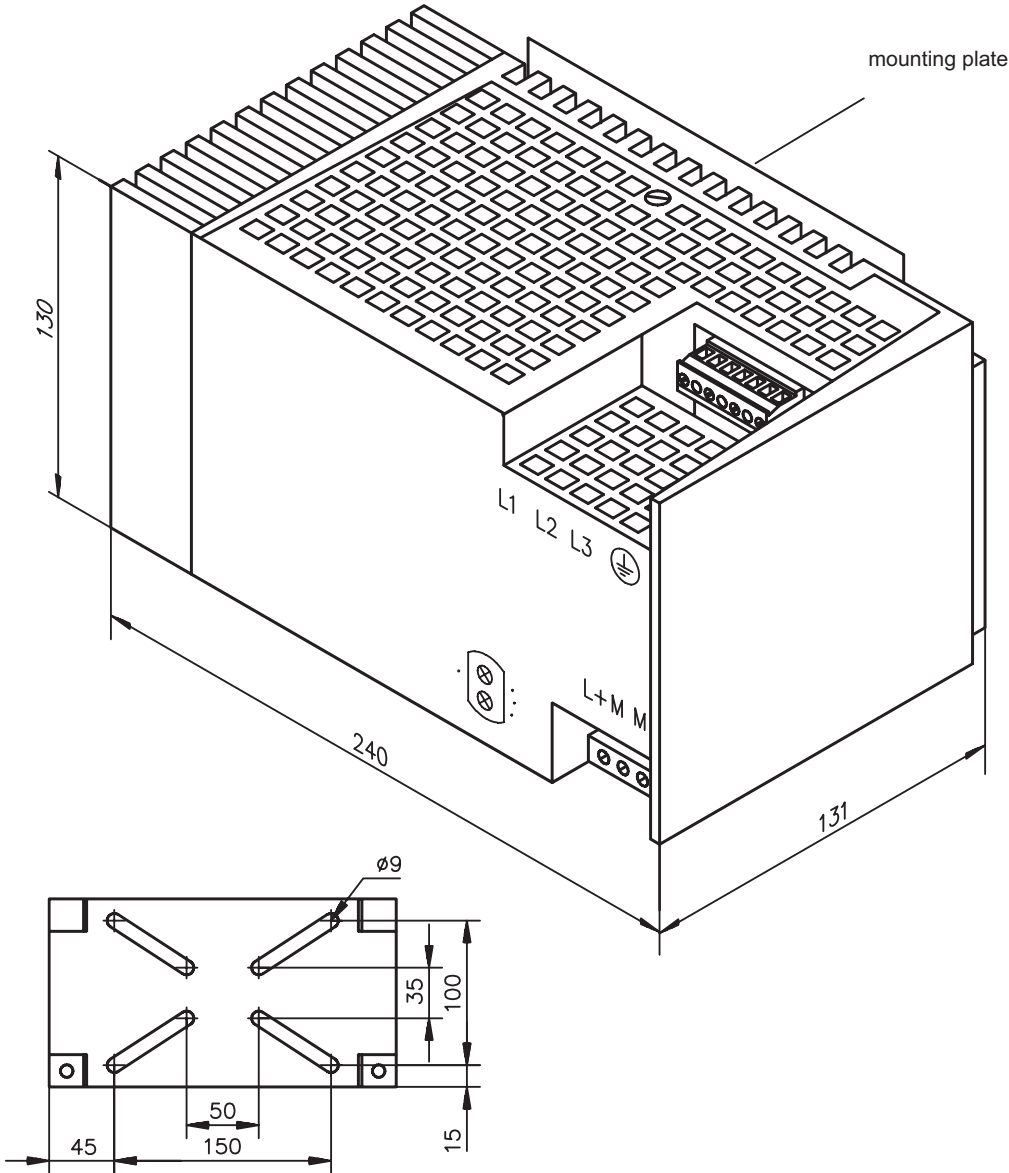
6.3 Accessories

6.3.1 External 24V DC / 5A supply



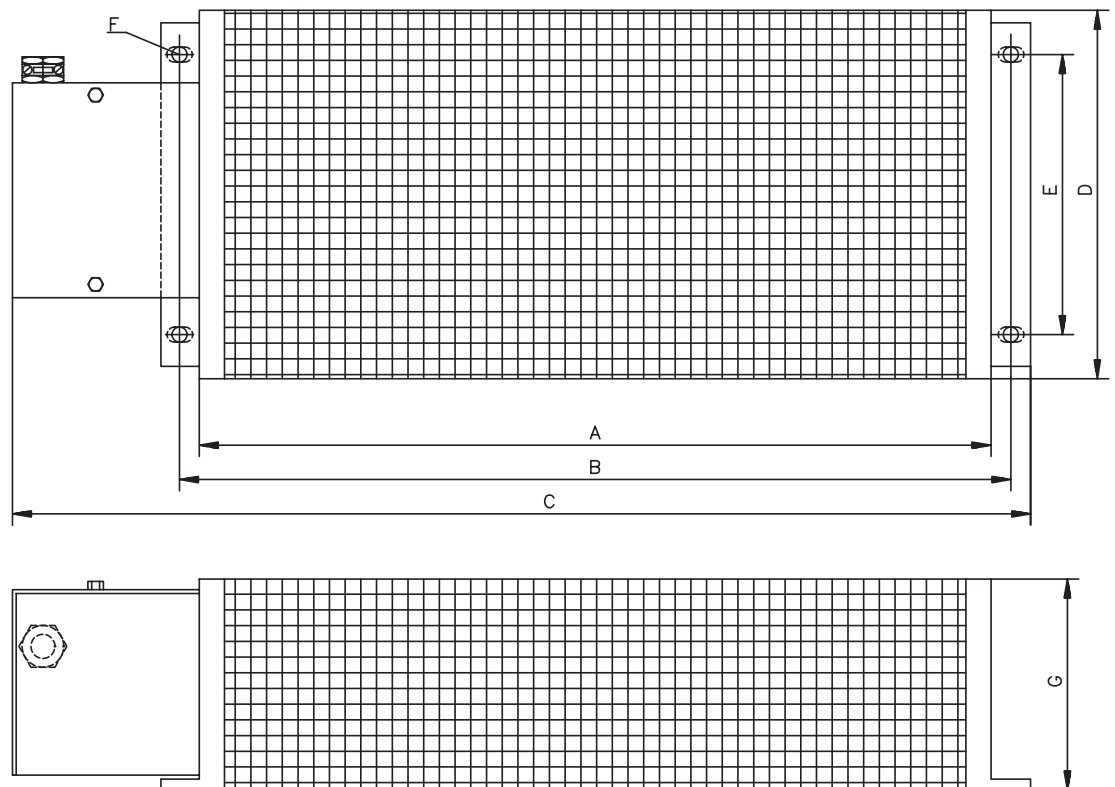
Technical data	(not available in North America)
Input voltage	120 / 230 V
Input current	0,9 / 0,6 A
Frequency	50/60 Hz
Primary fuse	3.15 AT
Output voltage	24 V \pm 1%
Max. output current	5 A
Residual ripple	<150 mVss
Switching peaks	<240 mVss
Output fuse	short circuit proof
Temperature range	0...+60 °C (140°F)
Type of mounting	DIN-rails, vertical mounting Keep a clear space of 50mm above and below the device
Weight	0,75 kg

6.3.2 External 24V DC / 20A supply



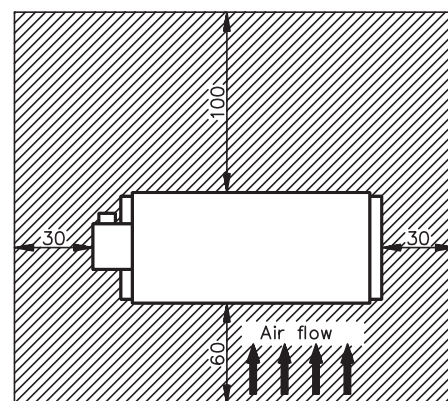
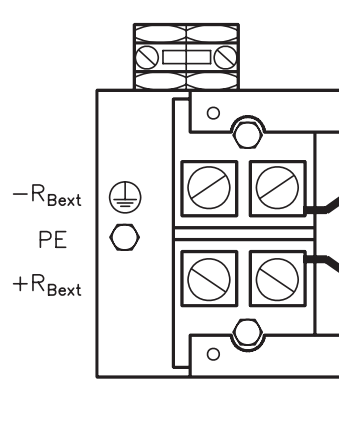
Technical data	(not available in North America)
Input voltage	3 x 400VAC \pm 10%
Input current	ca. 1,1A
Frequency	50/60Hz
Primary fuse	none
Output voltage	24V \pm 1%
Max. output current	20A
Residual ripple	<0,1%
Output fuse	short circuit proof
Test voltage	acc. to VDE 0550
Temperature range	-20...+60°C (-4...140°F)
Type of mounting	on the supplied mounting plate Keep the required space clear
Weight	3,5kg

6.3.3 External regen resistor BAR(U)



Typ	R*	Rated power	A	B	C	D	E	F	G	weight
	Ω	W	mm	mm	mm	mm	mm	mm	mm	net
BAR(U) 250-33	33	250	200	230	349	92	80	$\varnothing 6.5$	120	1.9 Kg
BAR(U) 500-33	33	500	400	430	549	92	80	$\varnothing 6.5$	120	2.9 Kg
BAR(U) 1500-33	33	1500	500	530	649	185	150	$\varnothing 6.5 \times 12$	120	5.7 Kg

* $\pm 10\%$, thermal drift 1% with $\Delta\theta = 300K$



Keep space free

M-: -

Caution:
 Surface temperature may exceed 200°C.
 Observe the requested free space.
 Do not mount to combustible surface

6.3.4 Motor choke box 3YLN

To use with motor cables longer than 25m up to **100m max.** to reduce velocity ripple and to protect the output power stage of the amplifier. The terminals BR are used to connect the motor holding brake. Beside the terminal are block two shield connection terminals for safe connection of the cables's shielding braid.



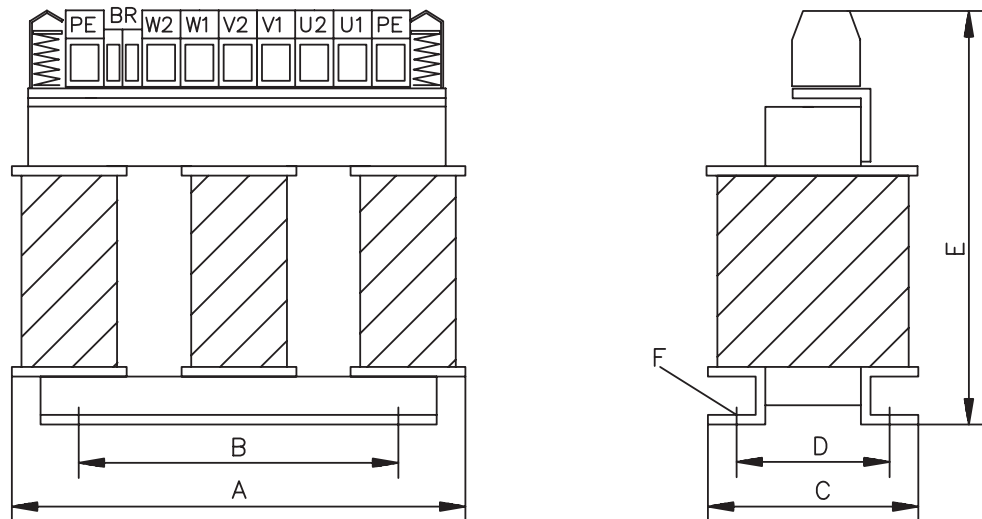
Mount the choke nearby the servo amplifier. The cable length between amplifier and choke must never exceed 2m. Connection see page 39 .

The increased absorption reduces the permissible rotative frequency and limits thereby the permitted motor speed:

- with 6 poles motors to $n_{\max} = 3000$ rpm
- with 8 poles motors $n_{\max} = 2250$ rpm
- with 10 poles motors $n_{\max} = 1800$ rpm

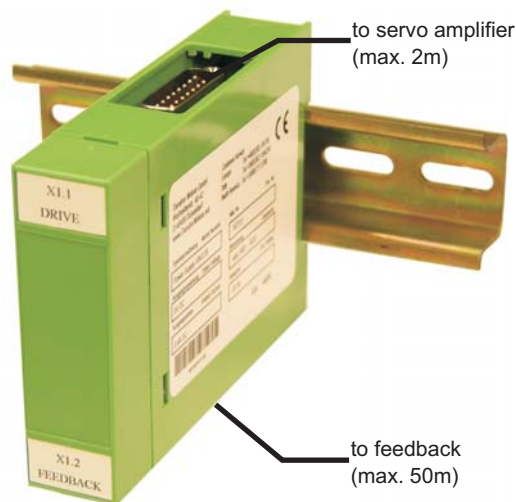
The increased leakage current at rising cable length reduces the usable amplifier output current. Use only motors with minimum rated current listed below, to get a good regulation quality:

Cable length	25 - 50m	50 - 75m	75 - 100m
Minimum motor rated current	2A	4A	6A



Technical data	Dim	3YLN06	3YLN10	3YLN14	3YLN20
Rated current	A	3x6	3x10	3x14	3x20
Peak current	A	12	30	28	40
Winding inductance	mH	0,9	0,9	0,9	0,45
Winding resistance	Ohm	24,7	14,9	12,7	7,6
Power loss	W	40			
Rotative frequ. (max)	Hz	150			
Clock frequency	kHz	2 - 8			
Test voltage	-	Phase<->PE 2700V DC 1s			
Overload	A	1,5 x Inom, 1 min/h			
Climatic category	-	DIN IEC 68 Part 1 25/085/21			
Weight	kg	4,5	5,5	10	10
Connection diameter	mm ²	4	4	4	6
A	mm	155	155	190	190
B	mm	130	130	170	170
C	mm	70	85	115	115
D	mm	55	70	75	75
E	mm	190	190	220	230
F	mm	5,5 x 8	5,5 x 8	6,5 x 10	6,5 x 10

6.3.5 Power Supply SINCOS



The extended power supply enables the operation of encoder systems at connector X1 with a power consumption of up to 400mA DC. This power supply is switched between X1 and the encoder and supplied by SERVOSTAR 600.

The connection between the amplifier and the power supply requires a 1:1 protected data cable with a maximum length of 2m (see ordering information, p. 96ff).

The encoder is connected to the power supply using the normal encoder connection cable (max. 50m).

Technical Data	
Output voltage	5V DC (-5%...+5%)
Output current	max. 400mA DC
Protection type	IP20
Ambient temperature	0...+55°C
Type of mounting	Mounting rail
Cable length (amplifier -> mains supply)	max. 2m
Cable length (mains supply -> encoder)	max. 50m



6.3.6 Terminating adapter for encoder cables

Encoders that do not have integrated terminating resistors can be connected to X1 with our standard cables using this adapter (see ordering information p.96ff).

The terminating resistors increase noise immunity. The adapter (approx. 200mm long) is connected to the servo amplifier (X1).



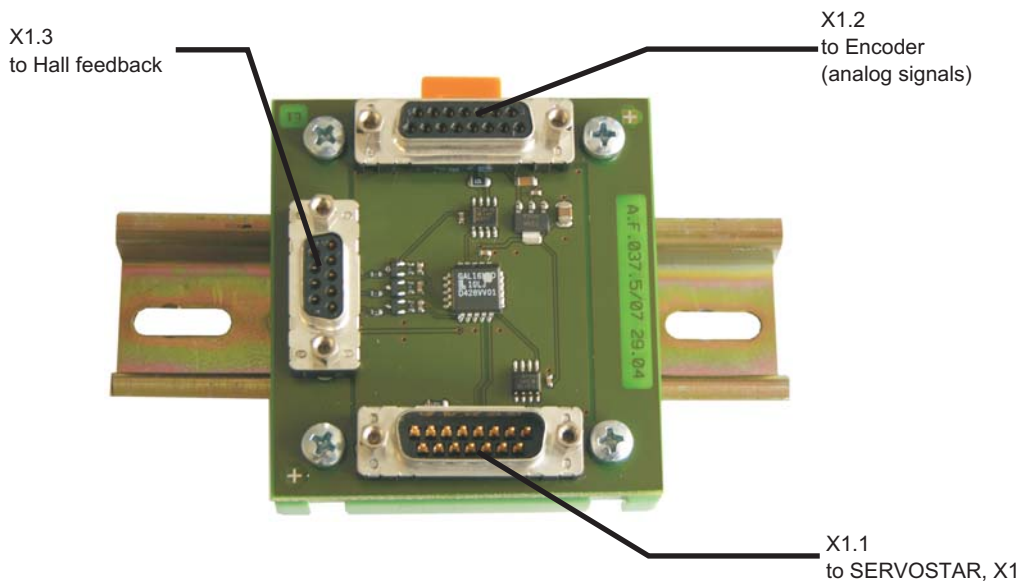
6.3.7 Hall Dongle

Encoder types that do not provide definitive information on commutation, can be used as a complete feedback system using an additional Hall dongle.

Encoders with analog signals are connected to the dongle, digital encoders are connected to connector X5 on the servo amplifier. Refer to the connection diagram on p. 41.

The connection between the amplifier and the dongle requires a 1:1 protected data cable with a maximum length of 2m (see ordering information, p. 96ff).

Encoders that require a supply current of more than 150mA can be operated using the extended power supply "Power Supply SINCOS" (see p.89).



7

Appendix

7.1

Transport, storage, maintenance, disposal

- Transport :**
- only by qualified personnel
 - only in the manufacturer's original recyclable packaging
 - avoid shocks
 - temperature –25 to +70°C (-13...158°F), max. 20K/hr rate of change
 - humidity max. 95% relative humidity, no condensation
 - the servo amplifiers contain electrostatically sensitive components which can be damaged by incorrect handling
 - Discharge yourself before touching the servo amplifier. Avoid contact with highly insulating materials (artificial fabrics, plastic films etc.).
 - Place the servo amplifier on a conductive surface.
 - if the packaging is damaged, check the unit for visible damage.
 - In this case, inform the shipper and the manufacturer.
- Packaging :**
- cardboard box, can be recycled
 - Dimensions: SERVOSTAR 601-610 (HxWxD) 125x415x350 mm
SERVOSTAR 614/620 (HxWxD) 170x415x350 mm
 - Labeling : nameplate outside at the box
- Storage :**
- only in the manufacturer's original recyclable packaging
 - the servo amplifiers contain electrostatically sensitive components which can be damaged by incorrect handling
 - Discharge yourself before touching the servo amplifier. Avoid contact with highly insulating materials (artificial fabrics, plastic films etc.),
 - Place the servo amplifier on a conductive surface.
 - max. stacking height 8 cartons
 - storage temperature –25 to +55°C (-13...131°F), max. 20K/hr. rate of change
 - humidity relative humidity 5...95%, no condensation
 - storage duration < 1 year without restriction
> 1 year : capacitors must be **re-formed** before setting up the servo amplifier.
To re-form, remove all electrical connections, and supply the servo amplifier for about 30 min. from 230VAC, single-phase, on terminals L1 / L2.
- Maintenance :**
- the servo amplifiers do not require any maintenance
 - opening the enclosure invalidates the warranty
- Cleaning :**
- if the casing is dirty, clean with Isopropanol or similar cleaning agent
Do not immerse or spray.
 - dirt inside the unit must be cleaned by the manufacturer
 - dirty protective grill (fan) may be cleaned with a dry brush
- Disposal :**
- the servo amplifier can be reduced to its principal components by removing the screws (aluminum heat sink and front panel steel housing sections, electronics boards)
 - disposal should be carried out by a certified disposal company.
We can give you suitable addresses.

7.2

Removing faults/warnings

The table below should be regarded as a "First-aid" box. Depending on the conditions in your installation, there may be a wide variety of reasons for the fault. In multi-axis systems there may be further hidden causes of a fault. Our customer service can give you further assistance with problems.

Fault	possible causes	Measures to remove the cause of the fault
HMI message: communication fault	<ul style="list-style-type: none"> — wrong cable used — cable plugged into wrong position in servo amplifier or PC — wrong PC interface selected 	<ul style="list-style-type: none"> — use null-modem cable — plug cable into the correct sockets on the servo amplifier and PC — select correct interface
F01 message: heat sink temperature	<ul style="list-style-type: none"> — permissible heat sink temperature exceeded 	<ul style="list-style-type: none"> — improve ventilation
F02 message: overvoltage	<ul style="list-style-type: none"> — regen power is insufficient. Regen power limit was reached and the regen resistor was switched off. This causes excessive voltage in the DC bus link circuit. — supply voltage too high 	<ul style="list-style-type: none"> — shorten the braking time RAMP or use an external regen resistor with a higher power rating and adjust the regen power parameter — use mains transformer
F04 message: feedback unit	<ul style="list-style-type: none"> — feedback connector not properly inserted — feedback cable is broken, crushed or otherwise damaged 	<ul style="list-style-type: none"> — check connector — check cable
F05 message: undervoltage	<ul style="list-style-type: none"> — supply voltage not present or too low when servo amplifier is enabled 	<ul style="list-style-type: none"> — only enable the servo amplifier when the mains supply voltage has been switched on delay > 500 ms
F06 message: motor temperature	<ul style="list-style-type: none"> — motor thermostat has been activated — feedback connector is loose or break in feedback cable 	<ul style="list-style-type: none"> — wait until motor has cooled down, then check why it became so hot — tighten connector or use new feedback cable
F07 message: aux. voltage	<ul style="list-style-type: none"> — the aux. voltage produced by the servo amplifier is incorrect 	<ul style="list-style-type: none"> — return the servo amplifier to the manufacturer for repair
F08 message: motor runs away (overspeed)	<ul style="list-style-type: none"> — motor phases swapped — feedback set up incorrectly 	<ul style="list-style-type: none"> — correct motor phase sequence — set up correct offset angle
F11 message: brake	<ul style="list-style-type: none"> — short-circuit in the supply cable for the motor-holding brake — motor-holding brake is faulty — fault in brake cable — no brake connected, although the brake parameter is set to "WITH" 	<ul style="list-style-type: none"> — remove short-circuit — replace motor — check shielding of brake cable — brake parameter set to "WITHOUT"
F13 message: internal temperature	<ul style="list-style-type: none"> — permissible internal temperature exceeded 	<ul style="list-style-type: none"> — improve ventilation
F14 message: output stage fault	<ul style="list-style-type: none"> — motor cable has short-circuit/ground short — motor has short-circuit / ground short — output module is overheated — output stage is faulty — short-circuit / short to ground in the external regen resistor 	<ul style="list-style-type: none"> — replace cable — replace motor — improve ventilation — return the servo amplifier to the manufacturer for repair — remove short-circuit / ground short

Fault	possible causes	Measures to remove the cause of the fault
F16 message: mains BTB/RTO	<ul style="list-style-type: none"> enable was applied, although the supply voltage was not present. at least 2 supply phases are missing 	<ul style="list-style-type: none"> only enable the servo amplifier when the mains supply voltage has been switched on check electrical supply
F17 message: A/D converter	<ul style="list-style-type: none"> error in the analog-digital conversion, usually caused by excessive EMI 	<ul style="list-style-type: none"> reduce EMI, check screening and grounding
F25 message: Commutation error	<ul style="list-style-type: none"> wrong cable wrong phasing 	<ul style="list-style-type: none"> check wiring check RES poles (RESPOLES) check motor poles (MPOLES) check offset (MPHASE)
F27 message: error AS-option	<ul style="list-style-type: none"> input for AS-Enable and ENABLE have been set at the same time 	<ul style="list-style-type: none"> check PLC programming and wiring
motor does not rotate	<ul style="list-style-type: none"> servo amplifier not enabled break in setpoint cable motor phases swapped brake not released drive is mechanically blocked no. of motor poles set incorrectly feedback set up incorrectly 	<ul style="list-style-type: none"> apply enable signal check setpoint cable correct motor phase sequence check brake control check mechanism set no. of motor poles set up feedback correctly
motor oscillates	<ul style="list-style-type: none"> gain too high (speed controller) shielding in feedback cable is broken AGND not wired up 	<ul style="list-style-type: none"> reduce Kp (speed controller) replace feedback cable join AGND to CNC-GND
drive reports following error	<ul style="list-style-type: none"> I_{rms} or I_{peak} is set to low setpoint ramp is too long 	<ul style="list-style-type: none"> increase I_{rms} or I_{peak} (keep within motor data !) shorten setpoint ramp +/-
motor overheating	<ul style="list-style-type: none"> I_{rms}/I_{peak} set too high 	<ul style="list-style-type: none"> reduce I_{rms}/I_{peak}
drive too soft	<ul style="list-style-type: none"> Kp (speed controller) too low Tn (speed controller) too high PID-T2 too high T-Tacho too high 	<ul style="list-style-type: none"> increase Kp (speed controller) use motor default value for Tn (speed controller) reduce PID-T2 reduce T-Tacho
drive runs roughly	<ul style="list-style-type: none"> Kp (speed controller) too high Tn (speed controller) too low PID-T2 too low T-Tacho too low 	<ul style="list-style-type: none"> reduce Kp (speed controller) use motor default value for Tn (speed controller) increase PID-T2 increase T-Tacho
axis drifts at setpoint = 0V	<ul style="list-style-type: none"> offset not correctly adjusted for analog setpoint provision AGND not joined to the CNC-GND of the controls 	<ul style="list-style-type: none"> adjust setpoint-offset (analogI/O) join AGND and CNC-GND
n12 message: Motor default values loaded	<ul style="list-style-type: none"> Motor number stored in sine encoders EEPROM different than what drive is configured for 	<ul style="list-style-type: none"> If n12 is displayed, default values for the motor are loaded. Motor number will be automatically stored in EEPROM with SAVE.
n14 message: Wake & shake active	<ul style="list-style-type: none"> Wake & shake not executed 	<ul style="list-style-type: none"> Enable the drive

7.3

Glossary

C	Clock	Clock signal
	Common-mode voltage	The maximum amplitude of a disturbance (on both inputs) which a differential input can eliminate
	CONNECT- modules	Modules built into the servo amplifier, with integrated position control, which provide special versions of the interface for the connection to the higher-level control
	Continuous power of regen circuit	Mean power which can be dissipated in the regen circuit
	Counts	Internal count pulses, 1 pulse = $1/2^{20}$ turn ⁻¹
D	Current controller	Regulates the difference between the current setpoint and the actual value to 0 Output: power output voltage
	DC bus link	Rectified and smoothed power voltage
	Disable	Removal of the enable signal (0V or open)
	Enable	Enable signal for the servo amplifier (+24V)
	Final speed	Maximum value for speed normalization at $\pm 10V$
E	Fieldbus interface	CANopen, PROFIBUS, SERCOS etc.
	GRAY-code	Special method of representing binary numbers
H	Holding brake	Brake in the motor, which can only be used when the motor is at a standstill
I	I ² t threshold	Monitoring of the actually required r.m.s. current
	Input drift	Temperature and age-dependent alteration of an analog input
	Incremental encoder interface	Position signaling by 2 signals with 90° phase difference, not an absolute position output
	I _{peak} , peak current	The effective value of the peak current
	I _{rms} , effective current	The r.m.s. value of the continuous current
K	K _p , P-gain	Proportional gain of a control loop
L	Limit-switch	Switch limiting the traverse path of the machine; implemented as n.c. (break) contact
M	Machine	The complete assembly of all connected parts or devices, of which at least one is movable
	Monitor output	Output of an analog measurement
	Motion-block	Data packet with all the position control parameters which are required for a motion task
	Multi-axis system	Machine with several independently driven axes
N	Natural convection	Free movement of air for cooling
O	Optocoupler	Optical connection between two electrically independent systems

P	P-controller	Control loop with purely proportional behavior
	Phase shift	Compensation for the lag between the electromagnetic and magnetic fields in the motor
	PID-controller	Control loop with proportional, integral and differential behavior
	PID-T2	Filter time constant for the speed controller output
	Position controller	Regulates the difference between the position setpoint and the actual position to 0 Output : speed setpoint
	Potential isolation	Electrically decoupled
	Power contactor	System protection device with phase monitoring
	Pulse power of the regen circuit	Maximum power which can be dissipated in the regen circuit
R	Regen circuit	Converts superfluous energy, which is fed back during braking, into heat in the regen resistor
	Reset	New start of the microprocessor
	Resolver-digital converter	Conversion of the analog resolver signals into digital information
	Reversing mode	Operation with a periodic change of direction
	Ring core	Ferrite rings for interference suppression
	ROD-Interface	Incremental position output
S	Servo amplifier	Control device for regulating the position of a servomotor
	Setpoint ramps	Limits for the rate of change of the speed setpoint
	Short to ground	Electrically conductive connection between a phase and PE (protective earth (ground))
	Short-circuit	here: electrically conductive connection between two phases
	Speed controller	Regulates the difference between the speed setpoint and the actual value to 0 Output : current setpoint
	SSI-interface	Cyclic-absolute, serial position output
	Supply filter	Device to divert interference on the power supply cables to PE
T	T-tacho, tachometer time constant	Filter time constant in the speed feedback of the control loop
	Tachometer voltage	Voltage proportional to the actual speed
	Thermostat	Temperature-sensitive switch built into the motor winding
	Tn, I-integration time	Integral section of a control loop
Z	Zero pulse	Output once per turn from incremental encoders, used to zero the machine

7.4 Order numbers

7.4.1 Servo amplifiers, expansion cards

Article	EU order code	US order code
SERVOSTAR 601	DE-89700	not available
SERVOSTAR 603	DE-89701	S60300-NA (S60301-NA with option -AS-)
SERVOSTAR 606	DE-89702	S60600-NA (S60601-NA with option -AS-)
SERVOSTAR 610	DE-89703	S61000-NA (S61001-NA with option -AS-)
SERVOSTAR 610-30	DE-102192	S610-3000-NA (S610-3001-NA with option -AS-)
SERVOSTAR 614	DE-90846	S61400-NA (S61401-NA with option -AS-)
SERVOSTAR 620	DE-89704	S62000-NA (S62001-NA with option -AS-)
Option -AS-	DE-90058	see order codes in brackets
Expansion card DeviceNet	DE-103571	OPT-DN
Expansion card PROFIBUS DP	DE-90056	OPT-PB
Expansion card SERCOS	DE-90879	OPT-SE
Expansion card -I/O-14/08-	DE-90057	OPT-EI
Expansion card EtherCat	DE-108350	OPT-EC
Expansion card SynqNet	DE-200073	OPT-SN
Expansion module 2CAN	DE-101174	not available
HALL Dongle	DE-107351	in preparation

*= NA means without built-in expansion card

7.4.2 Connectors

Article	EU order code	US order code
Connector X3 (I/O)	DE-90061	CON-S6X3
Connector X4 (24V)	DE-90062	CON-S6X4
Connector X0A (Mains)	DE-92258	CON-S6X0A
Connector X0B (Mains)	DE-92259	CON-S6X0B
Connector X7 (DC bus link)	DE-90064	CON-S6X7
Connector X8 (Regen-R)	DE-90065	CON-S6X8
Connector X9 (Motor)	DE-90066	CON-S6X9
Connector X10 (AS)	DE-101696	CON-S6X10
Connector X15 (DeviceNet)	DE-106368	CON-S6X15

7.4.3 Motor cables with connectors

Article	EU order code	US order code
Motor cable 5m (4x1)	DE-90083	Refer to information in the US brochure, to the Danaher Motion Website or ask our sales representative.
Motor cable 10m (4x1)	DE-90084	
Motor cable 15m (4x1)	DE-90085	
Motor cable 20m (4x1)	DE-90086	
Motor cable 25m (4x1)	DE-90087	
Motor cable 5m (4x1+(2x0,75))	DE-90088	
Motor cable 10m (4x1+(2x0,75))	DE-90089	
Motor cable 15m (4x1+(2x0,75))	DE-90090	
Motor cable 20m (4x1+(2x0,75))	DE-90091	
Motor cable 25m (4x1+(2x0,75))	DE-90092	
Motor cable 5m (4x1,5)	DE-89918	
Motor cable 10m (4x1,5)	DE-89952	
Motor cable 15m (4x1,5)	DE-89953	
Motor cable 20m (4x1,5)	DE-89954	
Motor cable 25m (4x1,5)	DE-89956	
Motor cable 5m (4x1,5+(2x0,75))	DE-89957	
Motor cable 10m (4x1,5+(2x0,75))	DE-89961	
Motor cable 15m (4x1,5+(2x0,75))	DE-89963	
Motor cable 20m (4x1,5+(2x0,75))	DE-89965	
Motor cable 25m (4x1,5+(2x0,75))	DE-89967	
Motor cable 5m (4x2,5)	DE-89959	
Motor cable 10m (4x2,5)	DE-89960	
Motor cable 15m (4x2,5)	DE-89962	
Motor cable 20m (4x2,5)	DE-89964	
Motor cable 25m (4x2,5)	DE-89966	
Motor cable 5m (4x2,5+(2x1))	DE-89968	
Motor cable 10m (4x2,5+(2x1))	DE-89970	
Motor cable 15m (4x2,5+(2x1))	DE-89971	
Motor cable 20m (4x2,5+(2x1))	DE-89972	
Motor cable 25m (4x2,5+(2x1))	DE-89969	

Other lengths on request, up to max. permitted length in Europe and up to 39m in USA.

7.4.4 Feedback cables with connectors

Article	EU order code	US order code
Resolver cable 5m (4x(2x0.25))	DE-84972	Refer to information in the US brochure, to the Danaher Motion Website or ask our sales representative.
Resolver cable 10m (4x(2x0.25))	DE-84973	
Resolver cable 15m (4x(2x0.25))	DE-84974	
Resolver cable 20m (4x(2x0.25))	DE-84975	
Resolver cable 25m (4x(2x0.25))	DE-87655	
Encoder cable 5m (7x(2x0.25))	DE-90287	
Encoder cable 10m (7x(2x0.25))	DE-91019	
Encoder cable 15m (7x(2x0.25))	DE-91811	
Encoder cable 20m (7x(2x0.25))	DE-91807	
Encoder cable 25m (7x(2x0.25))	DE-92205	

Other lengths on request, up to max. permitted length in Europe and up to 39m in USA.

7.4.5 Data cables with connectors

Article	EU order code	US order code
Cable RS232	DE-90067	A-97251-004
4 x RS232 Multilink cable -SR6Y-	DE-90060	A-SR6Y
6 x RS232 Multilink cable -SR6Y6-	DE-92042	not available
Connection Cable, 2m X1-Hall Dongle or X1-Power Supply SINCOS	DE-107730	in preparation
Termination Adapter SINCOS	DE-103692	in preparation

7.4.6 Power supplies

Article	EU order code	US order code
Power supply 24V/05A	DE-83034	not available
Power supply 24V/20A	DE-81279	not available
Power supply SINCOS	DE-107712	in preparation

7.4.7 Regen resistors

Article	EU order code	US order code
Regen resistor BAR(U) 250-33	DE-106254	BAR-250-33
Regen resistor BAR(U) 500-33	DE-106255	BAR-500-33
Regen resistor BAR(U)1500-33	DE-106258	BAR-1500-33

7.4.8 Motor chokes

Article	EU order code	US order code
Motor choke 3YLN06	DE-107929	3YLN-06
Motor choke 3YLN10	DE-107930	3YLN-10
Motor choke 3YLN14	DE-107931	3YLN-14
Motor choke 3YLN20	DE-107932	3YLN-20

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